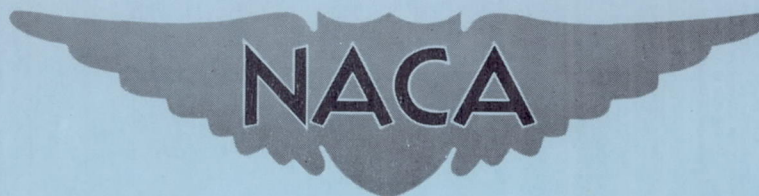


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RESEARCH MEMORANDUM

A METHOD FOR RAPID SELECTION OF DESIGN CHARACTERISTICS
OF 1-, $1\frac{1}{2}$ -, AND 2-STAGE TURBINES WITH
OPTIMUM ANNULUS TAPER

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NATIONAL ADVISORY COMMITTEE
FOR AERONAUTICS

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A METHOD FOR RAPID SELECTION OF DESIGN CHARACTERISTICS OF

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SUMMARY

A method is presented for the rapid selection of a turbine design within specified aerodynamic limits. Tables present detailed information on the over-all design parameters and velocity-diagram variables of each design. Charts prepared from the tables facilitate the evaluation of turbine diameter and exit radius ratio for a selected number of stages. The turbine annulus was tapered to yield maximum work output. Aerodynamic variables accepted as limiting in the turbine designs were: (1) turbine rotor exit axial Mach number, (2) blade-row entrance relative Mach number, and (3) zero relative velocity change across a blade row. Several examples demonstrate the use of the charts and tables.

INTRODUCTION

Some of the most important considerations in the initial phases of a turbine design are the number of turbine stages, the division of work between the stages, the aerodynamic limits to be imposed on the turbine, and the turbine diameter. A rapid, accurate method of estimating the turbine diameter for a selected number of stages and a given set of aerodynamic limits would accelerate this preliminary phase of the design and make it more definitive.

Reference 1 presents a method for rapid estimation of the aerodynamic characteristics of 1-stage and multistage turbines within specified aerodynamic limits. Reference 2 contains a similar method for 1-stage turbines with downstream stators (hereinafter called " $1\frac{1}{2}$ -stage turbines"). In both analyses, annulus taper is an independent variable whose magnitude is left to the designer. Tapering the annulus is especially important at high blade speeds, because turbine work can thereby be increased as much as 85 percent. The selection of annulus taper for maximum turbine work (or, alternatively, minimum turbine diameter for a given work output) requires considerable effort, even with the assistance of references 1 and 2.

The velocity-diagram analysis of the present report considers turbines having 1, $1\frac{1}{2}$, and 2 stages. The data of references 1 and 2 were extended in the following ways:

(1) The amount of annulus taper was selected to produce maximum work output. For simplicity, the inner wall of the tapered annulus was assumed to be conical, even though such a specification probably does not produce the greatest turbine work within the specified design limits; and the outer wall of the annulus was made cylindrical.

(2) For 2-stage turbines, deceleration in the second stator was avoided. (In ref. 1, exclusion of those turbines with deceleration in the second stator is left to the designer.)

(3) For those design problems in which turbine diameter is not specified and minimum turbine diameter is desired, charts were prepared to permit rapid determination of turbine diameter.

(4) The range of blade speed was extended to both higher and lower values.

(5) The tabulated results were expanded to present more information on the internal flow of each design.

The turbine aerodynamic variables accepted as limiting in the design were: (1) turbine rotor exit axial Mach number, (2) blade-row entrance relative Mach number, and (3) zero relative velocity change across a blade row. Both the turbine exit axial Mach number and the blade-row entrance relative Mach number were varied to yield turbines of conservative, moderate, and critical design.

DESCRIPTION OF TABLES AND CHARTS

The symbols used in this analysis are defined in appendix A. The derivations of the equations and the methods of analyzing the 1-, $1\frac{1}{2}$ -, and 2-stage turbines are described in appendixes B, C, and D, respectively.

Assumptions

The following assumptions were made to simplify the analysis:

(1) There is no radial variation in stagnation state relative to the stator.

(2) Free-vortex flow conditions prevail at each axial station.

(3) Any effects of annulus wall curvature or radial components of velocity may be neglected.

(4) The losses occur as follows:

(a) In a 1-stage turbine, all losses occur in the rotor.

(b) In a $1\frac{1}{2}$ -stage turbine, the losses corresponding to the polytropic efficiency all occur in the rotor; additional losses in the downstream stator are considered in the form of a stagnation-pressure loss coefficient $\bar{\omega}_m = 0.05$.

(c) In a 2-stage turbine, the entropy rise per stage is split, with one-third occurring in the stator and two-thirds in the rotor.

(5) The constant value for the ratio of specific heats γ_T is $4/3$.

(6) The turbine polytropic efficiency $\eta_{p,T}$ is 0.85.

(7) The amount of exit whirl to be tolerated in turbines without downstream stators can be assigned as a percentage of the turbine work $\frac{-V_{\theta,0,m}^2}{2gJ\Delta H}$.

(8) In the $1\frac{1}{2}$ -stage turbines, the downstream stator eliminates exit whirl.

(9) In the 2-stage turbines, the inner annulus wall is a single conical surface from the first-rotor inlet to the turbine exit.

The effects of assumptions (4) to (6) on the results of the analysis are described in the DISCUSSION.

Organization of Tables

Each of tables I, II, and III corresponds to a given number of stages and a particular combination of aerodynamic limits. Table IV summarizes and identifies these tables for easy reference. (In table identification, a Roman numeral corresponds to the number of stages; a letter, to the exit axial Mach number; and an Arabic numeral, to other limiting aerodynamic variables.)

Figure 1 shows the geometry of the turbines and the axial stations. Figure 2 presents typical velocity diagrams of the turbines. The tables were prepared with blade-speed parameter $\frac{U_t}{a_{a,cr,1}}$ as the independent variable and exit radius ratio $\left(\frac{r_h}{r_t}\right)_0$ as the parameter.

Construction of Charts

Charts were prepared from the tables to facilitate entry into the tables. Both the abscissa and the ordinate of the charts are dimensionless quantities that the designer can evaluate from the requirements of the turbine design. The abscissa and the ordinate were obtained from the table information in the following manner:

$$\frac{w\omega^2}{\pi \rho_{a,1} a_{a,cr,1}^3} = \hat{w}_1 \left(\frac{U_t}{a_{a,cr,1}} \right)^2 \quad (1)$$

and

$$\frac{-gJ\Delta H}{a_{a,cr,1}^2} = \left(\frac{-gJ\Delta H}{U_t^2} \right) \left(\frac{U_t}{a_{a,cr,1}} \right)^2 \quad (2)$$

It can be seen that the abscissa of the charts $\frac{w\omega^2}{\pi \rho_{a,1} a_{a,cr,1}^3}$ has a close relation to the parameter e described in reference 3, differing only in that parameter e is expressed in terms of the compressor-inlet stagnation conditions and this parameter is expressed in terms of the turbine-inlet stagnation conditions. This parameter is useful because it relates the compressor and the turbine in a manner that is independent of actual diameter. The ordinate of the charts $\frac{-gJ\Delta H}{a_{a,cr,1}^2}$ is also expressed in terms of turbine-inlet stagnation conditions and is independent of turbine diameter.

The chart numbering system parallels that of the tables; that is, data in table I(a) are plotted in chart I(a), and so forth. Each part of charts I and II represents information corresponding to two parts of tables I and II so that both $\left(\frac{V_1}{a} \right)_{2,h} \leq \text{limit}$ and $\left(\frac{V_2}{V_3} \right)_h \leq 1.0$ were satisfied; that is, chart I(a)1 contains data from both tables I(a)1 and I(a)3. (Neither table III nor chart III exceeds either the Mach number limit or the velocity-ratio limit.) Each chart consists of a grid of curves representing constant $\frac{U_t}{a_{a,cr,1}}$ and $\left(\frac{r_h}{r_t} \right)_o$. On charts I and II, where applicable, there is an additional curve representing those designs for which $\left(\frac{V_1}{a} \right)_{2,h} = \text{limit}$ and $\left(\frac{V_2}{V_3} \right)_h = 1.0$ simultaneously. Along this curve, the slopes of some curves are discontinuous because the turbines change from Mach-number-limited to velocity-ratio-limited.

DISCUSSION

Annulus Taper

Figure 3 compares the attainable work parameter of high-output 1-stage turbines designed with optimum annulus taper and that attainable from turbines without taper. The maximum benefit from annulus taper is achieved at a combination of high blade speed and low radius ratio. For $\left(\frac{r_h}{r_t}\right)_3 = 0.5$ (fig. 3(a)), when $\left(\frac{V'_1}{a}\right)_{2,h} = 0.8$ and $\frac{U_t}{a_{a,cr,1}} = 1.0$, there is a maximum increase of 85 percent in turbine work; when $\left(\frac{V'_2}{V'_3}\right)_h = 1.0$ and $\frac{U_t}{a_{a,cr,1}} = 1.0$, there is a maximum increase of 102 percent in turbine work. In the latter case, $\left(\frac{V'_1}{a}\right)_{2,h} = 1.334$ (fig. 4 or table I(c)3), which exceeds the currently accepted limits; the 85-percent increase of the first example would be the more realistic of the two. Since both the preceding examples are extreme, a more typical example might be $\frac{U_t}{a_{a,cr,1}} = 0.7$ and $\left(\frac{r_h}{r_t}\right)_3 = 0.5$; in this case there is a 26-percent increase in turbine work when $\left(\frac{V'_1}{a}\right)_{2,h} = 0.8$ and $\left(\frac{V'_2}{V'_3}\right)_h < 1.0$.

Rotor Inlet Mach Number Limitation

Figure 3 also shows that, if rotor inlet Mach number can exceed normal limits, large amounts of work are available at high blade speeds from turbines limited by velocity ratio. Figure 4 shows the increases in rotor inlet Mach number associated with this increase in turbine work for high-output 1-stage turbines. In order to show the potential gain resulting from elimination of the limit on rotor inlet Mach number, the design information corresponding to the complete ranges of $\frac{U_t}{a_{a,cr,1}}$ and $\left(\frac{r_h}{r_t}\right)_0$ is tabulated for all 1- and $1\frac{1}{2}$ -stage turbines limited by velocity ratio.

Inlet Radius Ratio

Figure 5 shows the variation of turbine work with inlet radius ratio for selected high-output 1-stage designs. Figure 6 shows this same

variation for selected high-output 2-stage designs. In both figures an arrow indicates the inlet radius ratio that corresponds to the maximum turbine work and is the design value in the tables. It can be seen that, as the inlet radius ratio exceeds the value for maximum work, there can be a sudden decrease in turbine work. This is most critical at high blade speeds and high radius ratios.

A comparison of figures 5 and 6 shows that the gain in work from annulus taper is greater in a 2-stage turbine than in a 1-stage turbine. For example, when $\left(\frac{r_h}{r_t}\right)_0 = 0.5$ and $\frac{U_t}{a_{a,cr,1}} = 0.6$, the increase in turbine work is 14 percent for the 1-stage turbine and 43 percent for the 2-stage turbine.

Ratio of Specific Heats γ_T

In an effort to determine the effect of changes in γ_T from the assumed value of $4/3$, two 1-stage designs were re-evaluated for γ_T varying from 1.3 to 1.4. The results are shown in figure 7. For low blade speeds, there is no change in either inlet radius ratio or turbine work. At higher blade speeds, the effect is still quite small. The maximum error introduced by assuming $\gamma_T = 4/3$ over this range is 1.6 percent in turbine work and 0.6 in inlet radius ratio.

Polytropic Efficiency

In the same way, the effect of varying polytropic efficiency from the assigned value of 0.85 was investigated by varying $\eta_{p,T}$ from 0.75 to 0.90. The results are shown in figure 8. The effect of varying polytropic efficiency is greater at high blade speeds than at low blade speeds. The maximum variation in turbine work is 4.9 percent when $\frac{U_t}{a_{a,cr,1}} = 0.4$, and 10.3 percent when $\frac{U_t}{a_{a,cr,1}} = 0.8$. The maximum variation in inlet radius ratio is 2.5 percent when $\frac{U_t}{a_{a,cr,1}} = 0.4$, and 5.0 percent when $\frac{U_t}{a_{a,cr,1}} = 0.8$.

It should also be noted in figure 8 that, as the assigned value of turbine efficiency increases, the maximum turbine-work parameter decreases. This variation in turbine work is a direct result of the effect of turbine efficiency on turbine pressure ratio. Decreasing turbine efficiency raises both the pressure ratio $\frac{P_{in}}{P_o}$ and the ratio of densities $\frac{\rho_{a,in}}{\rho_{a,o}}$

across the turbine. This effect can be simply explained by considering a set of conditions different from those used in the analysis: For given values of turbine work, blade speed, and inlet and exit radius ratios, and for a given set of turbine exit conditions, the increased density ratio accompanying lower efficiency decreases the inlet axial Mach number and thereby increases the potential turbine work capacity within the specified design limits.

Loss Assumptions

Assumption (4) in the DESCRIPTION OF TABLES AND CHARTS considers that, for 1- and $1\frac{1}{2}$ -stage turbines, the losses in the first two blade rows are concentrated in the rotor, whereas for the 2-stage turbines the losses are divided between the stator and the rotor. In order to determine the effect of these differing assumptions on the final results, three 1-stage designs were computed with the loss distribution assumed for the 2-stage turbines; that is, one-third of the entropy rise occurs in the stator and two-thirds in the rotor. All three designs were high-output 1-stage turbines $\left(\left(\frac{V_z}{a}\right)_{3,m} = 0.7\right)$ and $\left(\left(\frac{V'}{a}\right)_{2,h} = 0.8\right)$. The comparative results are shown in the following table:

$\left(\frac{r_h}{r_t}\right)_3$	$\frac{U_t}{a_{a,cr,1}}$	All losses occur in rotor				One-third of losses occur in stator, two-thirds in rotor				Percent change			
		$\left(\frac{r_h}{r_t}\right)_2$	$\frac{-gJ\Delta H_{1-3}}{U_{h,3}^2}$	\hat{w}_1	$\left(\frac{\rho V_z}{\rho_{a,cr,cr}}\right)_{3,m}$	$\left(\frac{r_h}{r_t}\right)_2$	$\frac{-gJ\Delta H_{1-3}}{U_{h,3}^2}$	\hat{w}_1	$\left(\frac{\rho V_z}{\rho_{a,cr,cr}}\right)_{3,m}$	$\left(\frac{r_h}{r_t}\right)_2$	$\frac{-gJ\Delta H_{1-3}}{U_{h,3}^2}$	\hat{w}_1	$\left(\frac{\rho V_z}{\rho_{a,cr,cr}}\right)_{3,m}$
0.5	0.1	0.50	9.061	0.4191	0.5742	0.50	8.986	0.4192	0.5742	0	-0.8	0	0
.5	1.0	.840	5.405	.0530	.5495	.825	5.148	.0601	.5514	-1.8	-4.8	13.4	.4
.9	1.0	.96	2.210	.0050	.5334	.965	2.186	.0052	.5343	.5	-1.1	4.0	.2

The largest change occurs at a high blade speed and low radius ratio. Decreasing the blade speed or increasing the radius ratio causes the change in turbine work to approach 1 percent. In addition it should be noted that, of the two weight-flow parameters, the turbine-exit weight-flow parameter is much less sensitive to the loss assumptions and is consequently more reliable.

Second-Stage-Stator Velocity Limitations

In order to determine the effect of the velocity limits of the second-stage stator on design turbine work, these limits were decreased and a selected group of designs was recalculated. Figure 9 shows the comparative results. At high blade speeds the last three blade rows are all limited by Mach number. As the blade speed is decreased, the second rotor becomes limited by velocity ratio while the first rotor and second

stator remain limited by Mach number. A further decrease in blade speed changes the second-stator limitation to velocity ratio, and finally at low blade speeds the last three blade rows all become limited by velocity ratio. The effect of decreasing the Mach number limit from 0.8 to 0.7 is a minor decrease in turbine work (5 percent at the maximum), but the effect of decreasing the velocity-ratio limit is a major decrease in turbine work (31 percent or more). As the blade-speed parameter was decreased to 0.2, it became impossible to compute a design for $\left(\frac{V_z}{a}\right)_{5,m} = 0.6$ and $\left(\frac{V_3}{V_4}\right)_t = 0.9$. The velocity level at the inlet to the second stator, dictated by the limit imposed, was insufficient to pass the necessary mass flow even in a straight annulus. It should be noted that at the low blade speeds, where the second stator is limited by velocity ratio, use of reference 1 will yield inappropriate results.

Comparison of Work Available

Figure 10 compares the amount of work available in 1-, $1\frac{1}{2}$, and 2-stage turbines for selected design limitations. It is interesting to note that at extremely low blade speeds there is more work available in a $1\frac{1}{2}$ -stage turbine than in a 2-stage turbine. The large work output of the $1\frac{1}{2}$ -stage turbine results from the large tangential velocity at the inlet to the downstream stator. The inlet tangential velocity acceptable by this stator is independent of rotor blade speed and remains high even at low speeds.

USE OF TABLES

General

The charts facilitate entry into the tables when turbine blade speed and exit radius ratio are unknown and enable the designer to determine rapidly which of the many possible designs is most applicable to the given design problem.

The turbine design requirements will commonly consist of:

- (1) Angular velocity ω , radians/sec
- (2) Work per pound of gas $-\Delta H$, Btu/lb
- (3) Weight flow w , lb/sec

(4) Turbine-inlet stagnation temperature T_1 , °R

(5) Turbine-inlet stagnation pressure P_1 , lb/sq ft

These turbine variables are not convertible to those in the tables without some selection of turbine diameter. However, they are readily expressed in terms of the chart variables, namely, $\frac{w_1^2}{\pi \rho_{a,1} a_{a,cr,1}^3}$ and $\frac{-gJ\Delta H}{a_{a,cr,1}^2}$

where

$$\rho_{a,1} = \frac{P_1}{RT_1} \quad (3)$$

and

$$a_{a,cr,1} = \sqrt{\frac{2\gamma_T}{\gamma_T + 1} gRT_1} \quad (B5)$$

With calculated values for these parameters, it is possible to enter any of the charts and determine $\frac{U_t}{a_{a,cr,1}}$ and $\left(\frac{r_h}{r_t}\right)_0$.

In order to help determine which of the designs is most applicable, the tip radius of the turbine may be calculated by

$$r_t = \frac{U_t}{a_{a,cr,1}} \frac{a_{a,cr,1}}{\omega} \quad (4)$$

and compared with a limiting or desired value. All designs with too large a diameter may then be discarded, and only those that are reasonable should be further investigated through use of the appropriate tables.

Interpolation in Tables

Any of the tables may be entered directly if a blade-speed parameter and exit radius ratio are known for any given set of turbine design limits. In general, linear interpolation in a given table would be adequate, and no more than one significant figure would be lost in the result. However, this is not always true, and the tabulated results should be scanned in the region of interest to determine the method of interpolation to be used. For example, the pressure ratios corresponding to a high blade-speed parameter are extremely nonlinear, and some other method of interpolation is advisable. The turbine characteristics do not vary linearly

with rotor inlet Mach number; for many 1- and $1\frac{1}{2}$ -stage turbines, two values of rotor inlet Mach number are provided by parts 1 and 2 of tables I and II and a third value can be obtained from part 3.

To illustrate the use of the tables, an example requiring direct interpolation is shown. A 1-stage turbine, with an exit axial Mach number $\left(\frac{V_z}{a}\right)_{3,m}$ of 0.6, a rotor inlet velocity limitation $\left(\frac{V_1}{a}\right)_{2,h}$ of 0.6, an exit radius ratio $\left(\frac{r_h}{r_t}\right)_3$ of 0.63, and a blade-speed parameter $\frac{U_t}{a_{a,cr,1}}$ of 0.562 is investigated through use of the tables. Table I(b)1 is indicated. Linear interpolation is used to determine $\frac{-gJ\Delta H}{U_t^2}$, $\left(\frac{\rho V_z}{\rho_a a_{a,cr}}\right)_{3,m}$, $\left(\frac{r_h}{r_t}\right)_2$, $\frac{P_1}{P_3}$, $\left(\frac{V_2}{V_3}\right)_h$, and $\Delta\beta_{h,2-3}$. Interpolating with respect to $\frac{U_t}{a_{a,cr,1}}$ holding $\left(\frac{r_h}{r_t}\right)_3 = 0.6$ yields $\frac{-gJ\Delta H}{U_t^2} = 0.980$, and holding $\left(\frac{r_h}{r_t}\right)_3 = 0.7$ yields $\frac{-gJ\Delta H}{U_t^2} = 1.221$. Then, interpolating with respect to $\left(\frac{r_h}{r_t}\right)_3$ between the preceding two numbers yields the final $\frac{-gJ\Delta H}{U_t^2} = 1.052$. In a similar way $\left(\frac{\rho V_z}{\rho_a a_{a,cr}}\right)_{3,m} = 0.5246$, $\left(\frac{r_h}{r_t}\right)_2 = 0.663$, $\frac{P_1}{P_3} = 1.61$, $\left(\frac{V_2}{V_3}\right)_h = 0.780$, and $\Delta\beta_{h,2-3} = 77.7^\circ$.

EXAMPLES OF USE OF CHARTS SUPPLEMENTED BY TABLES

Design Specifications and Preliminary Calculations

To illustrate the use of the charts and tables, a turbojet engine with high weight flow and high compressor pressure ratio is investigated. Four turbine designs are read from the charts: a high-output 1-stage turbine, a high-output $1\frac{1}{2}$ -stage turbine, a conservative 2-stage turbine, and a moderate 2-stage turbine. The frontal area (in proportion to compressor frontal area) of each of these turbine designs is then evaluated and the most applicable ones are chosen. These are further evaluated through the use of the tables.

The turbine design requirements are specified by the following conditions:

Compressor pressure ratio, $\left(\frac{P_o}{P_{in,C}}\right)$	9.0
Compressor polytropic efficiency, $\eta_{p,C}$	0.88
Compressor equivalent weight flow, $\left(\frac{w\sqrt{\theta_{in}}}{\delta_{in}A_t}\right)_C$	35.0 (lb/sec)/sq ft
Compressor equivalent tip speed, $\left(\frac{U_t}{\sqrt{\theta_{in}}}\right)_C$	1000 ft/sec
Turbine-inlet temperature, T_1	2200° R
Compressor-inlet temperature, $T_{in,C}$	518.7° R
Compressor-inlet pressure, $P_{in,C}$	2116 lb/sq ft

The assigned quantities are:

Ratio of turbine to compressor weight flow, $(1+f)(1-b)$	1.0
Combustor pressure loss, $\left(\frac{P_o}{P_{in,B}}\right)$	0.95
Ratio of specific heats in compressor, γ_C	1.4
Ratio of specific heats in turbine, γ_T	4/3
Gas constant, R	53.4 ft-lb/(lb)(°R)

The dimensionless parameters $\frac{w\omega^2}{\pi\rho_{a,1}a_{a,cr,1}^3}$ and $\frac{-gJ\Delta H_{1-3}}{a_{a,cr,1}^2}$ are then calculated for use in entering the charts:

$$c_{p,C} = \left(\frac{\gamma_C}{\gamma_C - 1}\right)\left(\frac{R}{J}\right)$$

$$= \left(\frac{1.4}{0.4}\right)\left(\frac{53.4}{778.2}\right)$$

$$= 0.2402 \text{ Btu/(lb)(°R)}$$

$$\Delta H_C = \left[\left(\frac{P_o}{P_{in,C}}\right)^{\frac{\gamma_C-1}{\gamma_C\eta_{p,C}}} - 1.0 \right] c_{p,C} T_{in,C}$$

$$= \left[(9.0)^{0.3247} - 1.0 \right] (0.2402) (518.7)$$

$$= 129.7 \text{ Btu/lb}$$

$$\begin{aligned}
 P_1 &= P_{in,C} \left(\frac{P_o}{P_{in}} \right)_C \left(\frac{P_o}{P_{in}} \right)_B \\
 &= (2116)(9.0)(0.95) \\
 &= 18,092 \text{ lb/sq ft}
 \end{aligned}$$

$$\begin{aligned}
 \rho_{a,1} &= \frac{18,092}{(53.4)(2200)} \\
 &= 0.1540 \text{ lb/cu ft, from eq. (3)}
 \end{aligned}$$

$$\begin{aligned}
 a_{a,cr,1} &= \sqrt{2 \left(\frac{4}{7} \right) (32.17)(53.4)(2200)} \\
 &= 2078 \text{ ft/sec, from eq. (B5)}
 \end{aligned}$$

$$\begin{aligned}
 \frac{w w^2}{\pi \rho_{a,1} a_{a,cr,1}^3} &= \left(\frac{w \sqrt{\theta_{in}}}{\delta_{in} A_t} \right)_C (1+f)(1-b) \left(\frac{U_t}{\sqrt{\theta_{in}}} \right)_C^2 \frac{\delta_{in} \sqrt{\theta_{in}}}{\rho_{a,1} a_{a,cr,1}^3} \\
 &= (35.0)(1.0)(1000)^2 \left(\frac{2116}{2116} \right) \sqrt{\frac{518.7}{518.7}} \left[\frac{1}{(0.1540)(2078)^3} \right] \\
 &= 0.0253
 \end{aligned}$$

$$\begin{aligned}
 \frac{-gJ\Delta H_{1-3}}{a_{a,cr,1}^2} &= \frac{(32.17)(778.2)(129.7)}{(2078)^2} \\
 &= 0.7520
 \end{aligned}$$

Entry into Charts

All the following values are linearly interpolated from the charts.

Example 1. - Entry into chart I(c)1 for a 1-stage turbine with exit axial Mach number of 0.7 and rotor hub inlet Mach number limit of 0.8 yields

$$\left(\frac{U_t}{a_{a,cr,1}} \right)_T = 0.645 \quad \text{and} \quad \left(\frac{r_h}{r_t} \right)_{o,T} = 0.840$$

The location of the point on the chart indicates that the design is limited by Mach number.

Example 2. - Entry into chart II(c)1 for a $1\frac{1}{2}$ -stage turbine with exit axial Mach number of 0.7 and rotor hub inlet Mach number limit of 0.8 yields

$$\left(\frac{U_t}{a_{a,cr,1}}\right)_T = 0.593 \quad \text{and} \quad \left(\frac{r_h}{r_t}\right)_{o,T} = 0.791$$

The entire range of this chart is limited by Mach number.

Example 3. - Entry into chart III(a)1 for a 2-stage turbine with exit axial Mach number of 0.5 and rotor hub and second-stage stator hub Mach number limit of 0.6 yields

$$\left(\frac{U_t}{a_{a,cr,1}}\right)_T = 0.492 \quad \text{and} \quad \left(\frac{r_h}{r_t}\right)_{o,T} = 0.617$$

Example 4. - Entry into chart III(a)2 for a 2-stage turbine with exit axial Mach number of 0.5 and hub Mach number limit of 0.8 yields

$$\left(\frac{U_t}{a_{a,cr,1}}\right)_T = 0.459 \quad \text{and} \quad \left(\frac{r_h}{r_t}\right)_{o,T} = 0.533$$

Evaluation of Turbine Frontal Area

No limiting value for tip radius is specified in this problem, but the comparative compressor and turbine tip areas may be evaluated as follows:

$$\left(\frac{A_T}{A_C}\right)_t = \frac{\left(\frac{U_t}{a_{a,cr,1}}\right)_T^2 \left(a_{a,cr,1}\right)_T^2}{\left(\frac{U_t}{\sqrt{\theta_{in}}}\right)_C^2 \left(\frac{T_{in,C}}{518.7}\right)} \quad (5)$$

Example 1. -

$$\begin{aligned}\left(\frac{A_T}{A_C}\right)_t &= \frac{(0.645)^2 (2078)^2}{(1000)^2 (1.0)} \\ &= (4.318) (0.645)^2 \\ &= 1.796\end{aligned}$$

Example 2. -

$$\begin{aligned}\left(\frac{A_T}{A_C}\right)_t &= (4.318) (0.593)^2 \\ &= 1.518\end{aligned}$$

Example 3. -

$$\begin{aligned}\left(\frac{A_T}{A_C}\right)_t &= (4.318) (0.492)^2 \\ &= 1.045\end{aligned}$$

Example 4. -

$$\begin{aligned}\left(\frac{A_T}{A_C}\right)_t &= (4.318) (0.459)^2 \\ &= 0.910\end{aligned}$$

It can be seen from the preceding results that, if the compressor is not the component which limits the engine frontal area, a conservative 2-stage turbine (example 3) will meet the requirements. However, if the turbine must be no larger than the compressor, increasing the turbine hub Mach number limit to 0.8 (example 4) will more than satisfy this requirement. Examples 3 and 4 are further investigated through the use of the tables.

Entry into Tables

Table III yields the following results:

Ex- am- ple	$\left(\frac{r_h}{r_t}\right)_5$	$\frac{U_t}{a_{a,cr,1}}$	$\frac{-gJ\Delta H_{1-5}}{U_t^2}$	$\left(\frac{\rho V_z}{\rho_a a_{a,cr}}\right)_{5,m}$	$\left(\frac{r_h}{r_t}\right)_2$	$\frac{\Delta H_{1-3}}{\Delta H_{3-5}}$	$\frac{P_1}{P_5}$	$\Delta \beta_{h,2-3,deg}$	$\alpha_{5,h,deg}$	$\left(\frac{V'_2}{V'_1}\right)_h$	$\left(\frac{V'}{a}\right)_{2,h}$	$\left(\frac{V_3}{V_4}\right)_t$	$\left(\frac{V}{a}\right)_{3,h}$	$\left(\frac{V'_4}{V'_5}\right)_h$	$\left(\frac{V'}{a}\right)_{4,h}$
3	0.617	0.492	3.107	0.4636	0.768	1.673	3.17	114.1	-19.0	0.698	0.600	0.811	0.600	0.862	0.600
4	.533	.459	3.599	.4634	.751	2.105	3.42	115.8	-20.9	.807	.800	*1.000	*.777	1.000	.678

All of the tabulated values were obtained by linear interpolation from the table except those values marked with a superscript (*). Example 4 is located in the table in a region very near the transition of the second stator from velocity-ratio-limited to Mach-number-limited, and linear interpolation would yield $\left(\frac{V_3}{V_4}\right)_t < 1.0$ and $\left(\frac{V}{a}\right)_{3,h} < 0.8$. Therefore, the surrounding points were plotted and cross-plotted, and the desired values were read from the cross plots. In each of the plots, enough points beyond the transition point were plotted to determine whether each point to be used in cross-plotting was limited by velocity ratio or by Mach number.

It can be seen from the foregoing results that examples 3 and 4 are almost alike in some respects. There is almost the same amount of turning in the first rotor (a glance will show this is the most critical blade row in this region of the table) and almost the same amount of exit whirl. There is less pressure drop across the turbine and less taper required in example 3. Therefore, if the additional 4.5 percent in frontal area could be tolerated, example 3 would provide the velocity parameters for the final design calculations. If the turbine frontal area is critical, specifying an exit axial Mach number of 0.5 with a limiting hub inlet relative Mach number of 0.7 would probably yield a turbine of sufficient capabilities and frontal area to satisfy the requirements.

CONCLUDING REMARKS

A method was devised for the rapid selection of 1-, $1\frac{1}{2}$ -, and 2-stage turbine designs within specified aerodynamic limits. The turbine annulus was tapered to yield maximum work output. For given sets of turbine design limits, charts permit determination of attainable values of blade-speed parameter, exit radius ratio, and turbine diameter from turbine design data commonly specified in turbojet-engine design. For ranges of blade-speed parameter and exit radius ratio, detailed design information is tabulated.

Lewis Flight Propulsion Laboratory
National Advisory Committee for Aeronautics
Cleveland, Ohio, October 17, 1957

APPENDIX A

SYMBOLS

A	annular area, sq ft
A_t	tip frontal area, sq ft
a	sonic velocity, $\sqrt{\gamma g R t}$, ft/sec
$a_{a,cr}$	critical velocity, $\sqrt{\frac{2\gamma}{\gamma+1} g R T}$, ft/sec
b	ratio of bleed air to compressor-inlet airflow
c_p	specific heat at constant pressure, Btu/(lb)(°R)
D	diffusion factor of downstream stator blades
e	parameter used in relating compressors and turbines, $\left(\frac{w U_t^2}{A_t \delta_{in} \sqrt{\theta_{in}} C} \right), \text{ lb/sec}^3$
f	fuel-air ratio
g	acceleration due to gravity, 32.17 ft/sec ²
H	stagnation specific enthalpy, Btu/lb
J	mechanical equivalent of heat, 778.2 ft-lb/Btu
P	stagnation pressure, lb/sq ft
p	static pressure, lb/sq ft
R	gas constant, ft-lb/(lb)(°R)
r	radius, ft
S	entropy, Btu/(lb)(°R)
T	stagnation temperature, °R
t	static temperature, °R
U	blade velocity, ft/sec

V	velocity of gas, ft/sec
w	weight-flow rate of gas, lb/sec
\hat{w}	weight-flow parameter, $w/\rho_a a_{a,cr} A_t$
α	flow angle of absolute velocity measured from axial direction (fig. 2), deg
β	flow angle of relative velocity measured from axial direction (fig. 2), deg
γ	ratio of specific heats
δ	ratio of stagnation pressure to NACA standard sea-level pressure, $P/2116$
η_p	polytropic efficiency
θ	ratio of stagnation temperature to NACA standard sea-level tem- perature, $T/518.7$
ρ	gas density, lb/cu ft
σ	solidity, ratio of blade chord to pitch
ω	angular velocity, radians/sec
$\bar{\omega}$	stagnation-pressure loss coefficient of downstream stator blades

Subscripts:

a	stagnation condition
B	combustor
C	compressor
h	hub radius
i	ideal
in	inlet
m	mean radius
o	exit

R	rotor
S	stator
T	turbine
t	tip radius
z	axial component
θ	tangential component

Superscripts:

- ' relative to rotor
- * stagnation state relative to stator, which would exist if only the axial component of velocity were considered

APPENDIX B

METHOD OF ANALYZING 1-STAGE TURBINES

The following conditions were assumed in the computations for the 1-stage turbines:

(1) Flow through the turbine is adiabatic.

(2) At any given axial station, both stagnation pressure P and stagnation temperature T are constant radially.

(3) Free-vortex flow conditions prevail at each axial station; that is,

$$\frac{\partial(rV_\theta)}{\partial r} = \frac{\partial V_z}{\partial r} = 0 \quad (B1)$$

(4) Tip radius is constant from entrance to exit.

(5) Any effects of annulus wall curvature or radial components of velocity may be neglected.

(6) The turbine working fluid obeys the perfect-gas law; that is,

$$\frac{p}{\rho} = R T \quad (B2)$$

(7) At the mean radius, $\rho V_z A$ is constant from inlet to outlet.

(8) The entire loss in the turbine occurs across the rotor.

The following constants were assigned:

(1) Ratio of specific heats $\gamma_T = 4/3$

(2) Turbine polytropic efficiency $\eta_{p,T} = 0.85$

The following quantities were assigned and varied independently:

(1) Exit axial Mach number $\left(\frac{V_z}{a}\right)_{3,m}$

(2) Either rotor hub inlet Mach number $\left(\frac{V'_1}{a}\right)_{2,h}$ or rotor hub velocity ratio $\left(\frac{V'_2}{V'_3}\right)_h$

(3) Exit radius ratio $\left(\frac{r_h}{r_t}\right)_3$

(4) Blade-speed parameter $\frac{U_t}{a_{a,cr,1}}$

(5) Leaving loss $\frac{-V_{\theta,3,m}^2}{2gJ\Delta H_{1-3}}$

The general method of solution was as follows: Values for both inlet radius ratio $\left(\frac{r_h}{r_t}\right)_2$ and turbine-work parameter $\frac{-gJ\Delta H_{1-3}}{U_{h,3}^2}$ were assumed.

For each assumed value of inlet radius ratio the turbine-work parameter was varied until the computed rotor hub inlet velocity was equal to the assigned limit. This assigned limit was either in the form of Mach number

$\left(\frac{V'}{a}\right)_{2,h}$, or velocity ratio $\left(\frac{V_2'}{V_3'}\right)_h$. The inlet radius ratio was repeatedly

increased by some increment $\Delta\left(\frac{r_h}{r_t}\right)_2$, usually 0.005, until the value of turbine-work parameter began to decrease. The greatest value of turbine work obtained in this manner was taken to be the maximum turbine work that could be achieved by varying inlet radius ratio. See figures 1(a) and 2(a) for the axial stations and velocity diagrams, respectively.

Conservation of energy requires that

$$H_1 - H_3 = c_{p,T}(T_1 - T_3) = -\Delta H \quad (B3)$$

where

$$c_p = \frac{\gamma}{\gamma - 1} \frac{R}{J} \quad (B4)$$

Critical velocity is defined as

$$a_{a,cr} \equiv \sqrt{\frac{2\gamma}{\gamma + 1} gRT} \quad (B5)$$

Combination of equations (B3), (B4), and (B5) yields

$$\frac{T_3}{T_1} = 1 - 2\left(\frac{\gamma_T - 1}{\gamma_T + 1}\right)\left(\frac{-gJ\Delta H_{1-3}}{U_t^2}\right)\left(\frac{U_t}{a_{a,cr,1}}\right)^2 \quad (B6)$$

and

$$\left(\frac{V_\theta}{a_{a,cr}}\right)_{3,m} = -\sqrt{2\left(\frac{-V_{\theta,3,m}^2}{2gJ\Delta H_{1-3}}\right)\left(\frac{-gJ\Delta H}{U_t^2}\right)\left(\frac{U_t}{a_{a,cr,1}}\right)^2\left(\frac{T_1}{T_3}\right)} \quad (B7)$$

The definition of total state requires that

$$\frac{t}{T} = 1 - \left(\frac{\gamma - 1}{\gamma + 1}\right)\left(\frac{V}{a_{a,cr}}\right)^2 \quad (B8)$$

As an aid in analysis, a temperature T^* was defined

$$T^* \equiv T - \frac{V_\theta^2}{2gJc_p} \quad (B9)$$

which is identical to the relation

$$T^* = t + \frac{V_z^2}{2gJc_p} \quad (B10)$$

This temperature T^* is herein called "axial stagnation temperature" because equation (B10) indicates that, if the static enthalpy is increased by the kinetic energy contained in the axial component of velocity, the temperature reached is T^* . Equations (B8), (B9), and (B10) may be combined to produce

$$\frac{T}{t} = \frac{\frac{T^*}{t}}{\frac{T^*}{T}} = \frac{1 + \left(\frac{\gamma - 1}{2}\right)\left(\frac{V_z}{a}\right)^2}{1 - \left(\frac{\gamma - 1}{\gamma + 1}\right)\left(\frac{V_\theta}{a_{a,cr}}\right)^2} \quad (B11)$$

where

$$a = \sqrt{\gamma g R t} \quad (B12)$$

Equations (B5) and (B12) may be combined to show that

$$\frac{V_z}{a_{a,cr}} = \frac{V_z}{a} \sqrt{\frac{\gamma + 1}{2} \frac{t}{T}} \quad (B13)$$

It is now possible to evaluate the complete velocity diagrams at the turbine exit in terms of the critical velocity $a_{a,cr,3}$.

From the isentropic relation

$$\frac{\rho}{\rho_a} = \left(\frac{t}{T}\right)^{\frac{1}{\gamma-1}} \quad (\text{B14})$$

and equation (B8), the specific-mass-flow parameter can be expressed

$$\frac{\rho V_z}{\rho_a a_{a,cr}} = \left\{ 1 - \frac{\gamma-1}{\gamma+1} \left[\left(\frac{V_\theta}{a_{a,cr}} \right)^2 + \left(\frac{V_z}{a_{a,cr}} \right)^2 \right] \right\}^{\frac{1}{\gamma-1}} \frac{V_z}{a_{a,cr}} \quad (\text{B15})$$

and can be evaluated at the turbine exit.

The definition of polytropic efficiency and assumption (8) result in

$$\frac{P_1}{P_3} = \left(\frac{T_1}{T_3} \right)^{\frac{\gamma_T}{\eta_{p,T}(\gamma_T-1)}} = \frac{P_2}{P_3} \quad (\text{B16})$$

From assumption (7)

$$(\rho V_z A)_{2,m} = (\rho V_z A)_{3,m} \quad (\text{B17})$$

where

$$A = \pi r_t^2 \left[1 - \left(\frac{r_h}{r_t} \right)^2 \right] \quad (\text{B18})$$

Combination of equations (B2), (B5), (B17), and (B18) yields

$$\left(\frac{\rho V_z}{\rho_a a_{a,cr}} \right)_{2,m} = \left(\frac{\rho V_z}{\rho_a a_{a,cr}} \right)_{3,m} \sqrt{\frac{T_2}{T_3}} \frac{P_3}{P_2} \frac{\left[1 - \left(\frac{r_h}{r_t} \right)_3^2 \right]}{\left[1 - \left(\frac{r_h}{r_t} \right)_2^2 \right]} \quad (\text{B19})$$

Turbine work may also be expressed as

$$H_1 - H_3 = \omega \frac{r_2 V_{\theta,2} - r_3 V_{\theta,3}}{gJ} = -\Delta H \quad (\text{B20})$$

Manipulating equation (B20) gives

$$\left(\frac{V_\theta}{a_{a,cr}}\right)_{2,t} = \left[\frac{-gJ\Delta H}{U_t^2} + \left(\frac{V_\theta}{U}\right)_{3,t}\right]\left(\frac{U_t}{a_{a,cr}}\right)_1 \quad (B21)$$

The complete velocity diagrams at the turbine rotor inlet can now be evaluated in terms of critical velocity $a_{a,cr,2}$.

By use of equations (B5), (B8), and (B12), it is possible to write

$$\left(\frac{V'}{a}\right)_{2,h} = \left(\frac{V'}{a_{a,cr}}\right)_{2,h} \sqrt{\frac{2}{r_T + 1} \left[\frac{1}{1 - \left(\frac{r_T - 1}{r_T + 1}\right) \left(\frac{V}{a_{a,cr}}\right)_{2,h}^2} \right]} \quad (B22)$$

From equation (B5) it is obvious that

$$\left(\frac{V'_2}{V'_1}\right)_h = \frac{\left(\frac{V'}{a_{a,cr}}\right)_{2,h}}{\left(\frac{V'}{a_{a,cr}}\right)_{3,h} \left(\frac{T_3}{T_1}\right)^{1/2}} \quad (B23)$$

The definition of inlet weight-flow parameter is

$$\hat{w}_1 \equiv \frac{w}{A_t (\rho_a a_{a,cr})_1} \quad (B24)$$

where

$$w = (\rho_1 V_{z,1} A_1)_m \quad (B25)$$

and

$$A_t = \pi r_t^2 \quad (B26)$$

The combination of equations (B18), (B24), (B25), and (B26) and the use of assumptions (4) and (8) yield

$$\hat{w}_1 = \left(\frac{\rho V_z}{\rho_a a_{a,cr}}\right)_{2,m} \left[1 - \left(\frac{r_h}{r_t}\right)_2^2 \right] \quad (B27)$$

APPENDIX C

METHOD OF ANALYZING $1\frac{1}{2}$ -STAGE TURBINES

The following conditions were assumed in the computations for the $1\frac{1}{2}$ -stage turbines:

- (1 to 7) Same as for 1-stage turbines (appendix B).
- (8) The entire loss in the first stage occurs in the rotor.
- (9) The chord length of the downstream stator blades is constant radially.
- (10) Annular area across the downstream stator is constant.
- (11) The gas leaving the downstream stator has only axial velocity; that is, $V_{\theta,4} = 0$.

The following constants were assigned:

- (1 and 2) Same as for 1-stage turbines (appendix B).
- (3) Mean solidity of downstream stator blades $\sigma_{3,m} = 1.5$.
- (4) Stagnation-pressure loss coefficient of downstream stator blades $\bar{w}_m = 0.05$.
- (5) Hub diffusion factor of downstream stator blades $D_h = 0.4$.

The same quantities as for the 1-stage turbines were assigned and varied independently.

The general method of solution was as follows: A value for tangential Mach number at the inlet of the downstream stator $\left(\frac{V_{\theta}}{a}\right)_{3,m}$ was assumed. The specific-weight-flow parameter downstream of the stator was then computed from two independent relations. In one case \bar{w} was used to determine the pressure ratio through the stator, and in the other D_h was used to determine the velocity leaving the stator. The value of $\left(\frac{V_{\theta}}{a}\right)_{3,m}$ was adjusted until the two methods of computing $\left(\frac{\rho V_z}{\rho_{a,a,cr}}\right)_{4,m}$ gave identical results. Since these computations were independent of both inlet radius ratio and turbine work, this trial-and-error computation was solved, and then the method of solution outlined in appendix B was followed. The axial stations and velocity diagrams for $1\frac{1}{2}$ -stage turbines are given in figures 1(b) and 2(b), respectively.

From the definition of total state

$$\frac{t}{T} = \left[1 + \left(\frac{\gamma - 1}{2} \right) \left(\frac{V}{a} \right)^2 \right]^{-1} \quad (C1)$$

Equations (B5), (B12), and (C1) may be combined to yield

$$\frac{a}{a_{a,cr}} = \left\{ \frac{2}{\gamma + 1} \left[1 + \left(\frac{\gamma - 1}{2} \right) \left(\frac{V}{a} \right)^2 \right] \right\}^{-1/2} \quad (C2)$$

where

$$\left(\frac{V}{a} \right)^2 = \left(\frac{V_z}{a} \right)^2 + \left(\frac{V_\theta}{a} \right)^2 \quad (C3)$$

The specific-mass-flow parameter at the inlet to the downstream stator may be evaluated from equation (B15), where

$$\left(\frac{V_z}{a_{a,cr}} \right)_{3,m} = \left(\frac{V_z}{a} \right)_{3,m} \left(\frac{a}{a_{a,cr}} \right)_{3,m} \quad (C4)$$

and

$$\left(\frac{V_\theta}{a_{a,cr}} \right)_{3,m} = \left(\frac{V_\theta}{a} \right)_{3,m} \left(\frac{a}{a_{a,cr}} \right)_{3,m} \quad (C5)$$

A derivation similar to that used for equation (B19) incorporating assumption (10) yields

$$\left(\frac{\rho V_z}{\rho_a a_{a,cr}} \right)_{4,m} = \frac{\left(\frac{\rho V_z}{\rho_a a_{a,cr}} \right)_{3,m}}{\frac{P_4}{P_3}} \quad (C6)$$

where $\frac{P_4}{P_3}$ may be solved in equation (B5) of reference 4 as follows:

$$\frac{P_4}{P_3} = 1 - \bar{\omega}_m \left\{ 1 - \left[1 + \left(\frac{\gamma_T - 1}{2} \right) \left(\frac{V}{a} \right)_{3,m}^2 \right]^{-\frac{\gamma_T}{\gamma_T - 1}} \right\} \quad (C7)$$

Incorporating assumption (11) into equation (13) of reference 4 yields

$$D = \left(1 - \frac{V_4}{V_3}\right) + \frac{|V_{\theta,3}|}{2\sigma V_3} \quad (C8)$$

The solution of equation (C8) for $\left(\frac{V}{a_{a,cr}}\right)_{4,h}$ is

$$\left(\frac{V}{a_{a,cr}}\right)_{4,h} = \left(\frac{V}{a_{a,cr}}\right)_{3,h} \left[-D_h + 1 + \frac{\left|\left(\frac{V_{\theta}}{a_{a,cr}}\right)_{3,h}\right|}{2\sigma_h \left(\frac{V}{a_{a,cr}}\right)_{3,h}} \right] \quad (C9)$$

where from assumption (9)

$$\sigma_h = \sigma_m \left[\frac{1 + \left(\frac{r_h}{r_t}\right)_3}{2\left(\frac{r_h}{r_t}\right)_3} \right] \quad (C10)$$

By application of assumptions (3) and (11), equation (B15) may be written:

$$\left(\frac{\rho V_z}{\rho_a a_{a,cr}}\right)_{4,m} = \left(\frac{V}{a_{a,cr}}\right)_{4,h} \left[1 - \left(\frac{\gamma_T - 1}{\gamma_T + 1}\right) \left(\frac{V}{a_{a,cr}}\right)_{4,h}^2 \right]^{\frac{1}{\gamma_T - 1}} \quad (C11)$$

Equation (C6) yields the specific-weight-flow parameter from the pressure losses, and equation (C11) gives this parameter from the diffusion factor.

The use of equations (B1) through (B6) with (C4) and (C5) permits evaluation of the complete velocity diagrams at the turbine rotor exit in terms of the critical velocity $a_{a,cr,3}$.

Equations (B16) through (B27) specify the necessary information to complete the calculation.

APPENDIX D

METHOD OF ANALYZING 2-STAGE TURBINES

The following conditions were assumed in the computations for the 2-stage turbines:

(1 to 7) Same as for 1-stage turbines (appendix B).

(8) The inner annulus wall is a single conical surface from the first rotor inlet to the turbine exit.

(9) The axial lengths of the last three blade rows are equal.

(10) One-third of the over-all stage loss occurs in the stator blade row and two-thirds in the rotor blade row.

(11) The velocity ratio across the hub of each rotor blade row is never greater than 1.0.

The following constants were assigned:

(1) Ratio of specific heats $\gamma_T = 4/3$

(2) Turbine stage polytropic efficiency
 $\eta_{p,T,1-3} = \eta_{p,T,3-5} = \eta_{p,T,1-5} = 0.85$

The following quantities were assigned and varied independently:

(1) Exit axial Mach number $\left(\frac{V_z}{a}\right)_{5,m}$

(2) Rotor hub inlet limiting Mach number $\left(\frac{V'}{a}\right)_{2,h}^{\text{limit}} = \left(\frac{V'}{a}\right)_{4,h}^{\text{limit}}$

(3) Second-stage stator hub inlet limiting Mach number $\left(\frac{V}{a}\right)_{3,h}^{\text{limit}}$

(4) Limiting velocity ratio across tip of second-stage stator
 $\left(\frac{V_3}{V_4}\right)_t^{\text{limit}}$

(5) Exit radius ratio $\left(\frac{r_h}{r_t}\right)_5$

(6) Blade-speed parameter $\left(\frac{U_t}{a_{a,cr}}\right)_1$

(7) Leaving loss $\frac{-V_{\theta,5,m}^2}{2gJ\Delta H_{1-5}}$

The general method of solution was as follows: Values for inlet radius ratio $\left(\frac{r_h}{r_t}\right)_2$, turbine-work parameter $\frac{-gJ\Delta H_{1-5}}{U_{h,5}^2}$, and turbine second-

stage work ratio $\frac{\Delta H_{3-5}}{\Delta H_{1-5}}$ were assumed. For each assumption of inlet radius ratio and work parameter, the second-stage work ratio was varied until the second-stage rotor hub inlet velocity satisfied the assigned limits. These assigned limits were: either the rotor hub velocity ratio $\left(\frac{V'_4}{V'_5}\right)_h = 1.0$ and the rotor hub inlet Mach number $\left(\frac{V'}{a}\right)_{4,h} \leq$ assigned value, or $\left(\frac{V'_4}{V'_5}\right)_h \leq 1.0$ and $\left(\frac{V'}{a}\right)_{4,h} =$ assigned value.

A similar restriction was put on the velocity into the second-stage stator. The velocity ratio at the tip $\left(\frac{V_3}{V_4}\right)_t$ was assigned, and the hub inlet Mach number $\left(\frac{V}{a}\right)_{3,h}$ was evaluated. If this Mach number exceeded its assigned limit, then $\left(\frac{V}{a}\right)_{3,h}$ was set equal to its assigned limit and the tip velocity ratio $\left(\frac{V_3}{V_4}\right)_t$ was computed.

While the inlet radius ratio was held constant, the turbine-work parameter was varied (with the iteration just described being carried out for each trial value) until the first-stage rotor hub inlet velocity satisfied the assigned limits. These assigned limits were identical to those for the second-stage rotor; that is, either $\left(\frac{V'_2}{V'_3}\right)_h = 1.0$ and $\left(\frac{V'}{a}\right)_{2,h} \leq$ assigned value, or $\left(\frac{V'_2}{V'_3}\right)_h \leq 1.0$ and $\left(\frac{V'}{a}\right)_{2,h} =$ assigned value.

The inlet radius ratio was successively increased by an arbitrary increment, $\Delta\left(\frac{r_h}{r_t}\right)_2 = 0.005$, until the value of over-all turbine-work parameter began to decrease. The greatest value of turbine work obtained in this manner was taken to be the maximum turbine work that could be achieved by varying inlet radius ratio.

Figure 1(c) shows the assumed 2-stage turbine geometry and axial stations, and figure 2(c) shows the velocity diagrams.

Equations (B3) through (B15) permit evaluation of the velocity diagrams, in terms of the critical velocity, and the specific-mass-flow parameter at the turbine exit by rewriting the equations to apply to over-all turbine conditions where necessary. For example, equation (B6) would become:

$$\frac{T_5}{T_1} = 1 - 2 \left(\frac{\gamma_T - 1}{\gamma_T + 1} \right) \left(\frac{-gJ\Delta H_{1-5}}{U_t^2} \right) \left(\frac{U_t}{a_{a,cr,1}} \right)^2 \quad (D1)$$

Equations (B3) to (B5) combine to become

$$\frac{T_3}{T_5} = 1 + \frac{2(\gamma_T - 1)}{\gamma_T + 1} \left(\frac{-gJ\Delta H_{1-5}}{U_t^2} \right) \left(\frac{\Delta H_{3-5}}{\Delta H_{1-5}} \right) \left(\frac{U_t}{a_{a,cr,1}} \right)^2 \left(\frac{T_1}{T_5} \right) \quad (D2)$$

and thus all necessary temperature ratios are defined.

If the expansion across the second turbine stage were isentropic with the gases expanding from some inlet pressure P_3 to some ideal exit pressure $P_{5,i}$, this expansion could be expressed

$$\frac{P_3}{P_{5,i}} = \left(\frac{T_3}{T_5} \right)^{\frac{\gamma_T}{\gamma_T - 1}} \quad (D3)$$

However, from the definition of polytropic efficiency the actual expansion is expressed

$$\frac{P_3}{P_5} = \left(\frac{T_3}{T_5} \right)^{\frac{\gamma_T}{\eta_{p,T,3-5}(\gamma_T - 1)}} \quad (D4)$$

The losses ΔS that occur during the actual expansion may be expressed in terms of the ideal and actual pressures as

$$\Delta S_{3-5} = \frac{R}{J} \ln \left(\frac{P_5}{P_{5,i}} \right) \quad (D5)$$

From assumption (10)

$$\frac{1}{3} \Delta S_{3-5} = \frac{1}{3} \frac{R}{J} \ln \left(\frac{P_5}{P_{5,i}} \right) = \Delta S_{3-4} = \frac{R}{J} \ln \left(\frac{P_4}{P_3} \right) \quad (D6)$$

Solution of equation (D6) for stator pressure ratio yields

$$\frac{P_4}{P_3} = \left(\frac{P_5}{P_{5,i}} \right)^{1/3} \quad (D7)$$

Equations (D2), (D4), (D7), and equations (B15) to (B21) permit evaluation of complete velocity diagrams at the second-stage rotor inlet in terms of the critical velocity $a_{a,cr,4}$, where

$$\frac{-gJ\Delta H_{3-5}}{U_t^2} = \frac{-gJ\Delta H_{1-5}}{U_t^2} \frac{\Delta H_{3-5}}{\Delta H_{1-5}} \quad (D8)$$

and evaluation of the specific-mass-flow parameter, where

$$\left(\frac{r_h}{r_t} \right)_4 = \frac{1}{3} \left(\frac{r_h}{r_t} \right)_2 + \frac{2}{3} \left(\frac{r_h}{r_t} \right)_5 \quad (D9)$$

from assumptions (8) and (9).

Equations (B22) and (B23) define the second-stage rotor hub inlet velocity in terms of the specified limits $\left(\frac{V'}{a} \right)_{4,h}$ and $\left(\frac{V_4'}{V_5'} \right)_h$.

A derivation similar to that for (B19) yields

$$\left(\frac{\rho V_z}{\rho_a a_{a,cr}} \right)_{3,m} = \left(\frac{\rho V_z}{\rho_a a_{a,cr}} \right)_{4,m} \left(\frac{P_4}{P_3} \right) \left[\frac{1 - \left(\frac{r_h}{r_t} \right)_4^2}{1 - \left(\frac{r_h}{r_t} \right)_3^2} \right] \quad (D10)$$

where

$$\left(\frac{r_h}{r_t} \right)_3 = \frac{2}{3} \left(\frac{r_h}{r_t} \right)_2 + \frac{1}{3} \left(\frac{r_h}{r_t} \right)_5 \quad (D11)$$

from assumptions (8) and (9).

From assumption (3) and the velocity diagrams

$$\left(\frac{V_\theta}{a_{a,cr}} \right)_{3,m}^2 = \left(\frac{r_t}{r_m} \right)_3^2 \left[\left(\frac{V_3}{V_4} \right)_t^2 \left(\frac{V}{a_{a,cr}} \right)_{4,t}^2 - \left(\frac{V_z}{a_{a,cr}} \right)_{3,m}^2 \right] \quad (D12)$$

where

$$\frac{r_t}{r_m} = \frac{2.0}{1.0 + \frac{r_h}{r_t}} \quad (D13)$$

and $\left(\frac{V_3}{V_4}\right)_t$ has been assigned. Substitution of (D12) in (B15) yields

$$\left(\frac{\rho V_z}{\rho_{a,cr}}\right)_{3,m} = \left(\frac{V_z}{a_{a,cr}}\right)_{3,m} \left(1 - \frac{\gamma_T - 1}{\gamma_T + 1} \left\{ \left(\frac{V_z}{a_{a,cr}}\right)_{3,m}^2 \left[1 - \left(\frac{r_t}{r_m}\right)^2\right] + \left(\frac{V_3}{V_4}\right)_t^2 \left(\frac{r_t}{r_m}\right)^2 \left(\frac{V}{a_{a,cr}}\right)_{4,t}^2 \right\} \right)^{\frac{1}{\gamma_T - 1}} \quad (D14)$$

From equation (D14) $\left(\frac{V_z}{a_{a,cr}}\right)_{3,m}$ may be evaluated and then $\left(\frac{V_\theta}{a_{a,cr}}\right)_{3,m}$ may be evaluated from equation (D12).

A derivation similar to (B22) yields

$$\left(\frac{V}{a}\right)_{3,h} = \left(\frac{V}{a_{a,cr}}\right)_{3,h} \sqrt{\frac{2}{\gamma_T + 1} \left[\frac{1}{1 - \left(\frac{\gamma_T - 1}{\gamma_T + 1}\right) \left(\frac{V}{a_{a,cr}}\right)_{3,h}^2} \right]} \quad (D15)$$

If the result of equation (D15) exceeds the assigned limit, $\left(\frac{V}{a}\right)_{3,h}$ is set equal to the limit, and from equation (C1)

$$\left(\frac{V}{a_{a,cr}}\right)_{3,h} = \left(\frac{V}{a}\right)_{3,h} \sqrt{\frac{\gamma_T + 1}{2} \left[\frac{1}{1 + \left(\frac{\gamma_T - 1}{2}\right) \left(\frac{V}{a}\right)_{3,h}^2} \right]} \quad (D16)$$

From assumption (3) and the velocity diagrams

$$\left(\frac{V_\theta}{a_{a,cr}}\right)_{3,m}^2 = \left(\frac{r_h}{r_m}\right)^2 \left[\left(\frac{V}{a_{a,cr}}\right)_{3,h}^2 - \left(\frac{V_z}{a_{a,cr}}\right)_{3,m}^2 \right] \quad (D17)$$

where

$$\frac{r_h}{r_m} = \frac{2 \frac{r_h}{r_t}}{1 + \frac{r_h}{r_t}} \quad (D18)$$

Substitution of equation (D17) in (B15) yields

$$\left(\frac{\rho V_z}{\rho_a a_{a,cr}}\right)_{3,m} = \left(\frac{V_z}{a_{a,cr}}\right)_{3,m} \left(1 - \frac{r_T^{-1}}{r_T^{+1}} \left\{ \left(\frac{V_z}{a_{a,cr}}\right)_{3,m}^2 \left[1 - \left(\frac{r_h}{r_m}\right)^2\right] + \left(\frac{r_h}{r_m}\right)^2 \left(\frac{V}{a_{a,cr}}\right)_{3,h}^2 \right\} \right)^{\frac{1}{r_T^{-1}}} \quad (D19)$$

Again $\left(\frac{V_z}{a_{a,cr}}\right)_{3,m}$ may be evaluated from equation (D19) and then $\left(\frac{V_\theta}{a_{a,cr}}\right)_{3,m}$ may be evaluated from equation (D17). Velocity diagrams and assumption (3) permit evaluation of $\left(\frac{V}{a_{a,cr}}\right)_{3,t}$ and then

$$\left(\frac{V_3}{V_4}\right)_t = \frac{\left(\frac{V}{a_{a,cr}}\right)_{3,t}}{\left(\frac{V}{a_{a,cr}}\right)_{4,t}} \quad (D20)$$

It is now possible to evaluate the complete velocity diagrams at the first rotor exit in terms of the critical velocity $a_{a,cr,3}$.

By repeating the procedure outlined for the second-stage rotor, the specific-mass-flow parameter, the velocity diagrams at the inlet to the first-stage rotor in terms of the critical velocity $a_{a,cr,2}$, and the first-stage rotor hub inlet velocity in terms of the specified limits $\left(\frac{V'}{a}\right)_{2,h}$ and $\left(\frac{V'_2}{V'_3}\right)_h$ may be evaluated.

A derivation similar to that for equation (B27) yields

$$\hat{w}_1 = \left(\frac{\rho V_z}{\rho_a a_{a,cr}}\right)_{2,m} \left(\frac{P_2}{P_1}\right) \left[1 - \left(\frac{r_h}{r_t}\right)_2^2\right] \quad (D21)$$

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TABLE I. - 1-STAGE TURBINES

$$(a) \left(\frac{V_z}{a}\right)_{3,m} = 0.5$$

$$1. \left(\frac{V_1}{a}\right)_{2,h} = 0.6; \left(\frac{V_2}{V_1}\right)_h < 1.0$$

$\left(\frac{r_h}{r_t}\right)_3$	$\frac{U_t}{a_{a,cr,1}}$	$\frac{-gJ\Delta H_{1-3}}{U_t^2}$	$\left(\frac{\rho V_z}{\rho a a_{a,cr/3,m}}\right)$	$\left(\frac{r_h}{r_t}\right)_2$	$\left(\frac{V_z}{a}\right)_{2,m}$	$\frac{-gJ\Delta H_{1-3}}{U_{h,3}^2}$	$\frac{P_1}{P_3}$	Λ_{w1}	$\left(\frac{V_2}{V_1}\right)_h$	$\Delta P_h, 2-3$	$\alpha_{3,h}$
0.5	0.50 .60 .70 .80 .90 1.00	0.850 .852 .883 .938 1.015 1.108	0.4671 .4666 .4659 .4648 .4631 .4606	0.585 .625 .670 .720 .770 .825	0.486 .484 .480 .473 .454 .432	3.400 3.407 3.531 3.753 4.059 4.432	1.34 1.54 1.86 2.42 3.52 6.00	0.2692 .2380 .2007 .1580 .1127 .0697	0.995 .932 .868 .803 .737 .672	68.8 74.3 80.0 85.8 93.4 101.3	-10.8 -13.1 -15.7 -18.9 -22.6 -27.1
0.6	0.50 .60 .70 .80 .90 1.00	1.041 1.024 1.038 1.077 1.135 1.207	0.4668 .4662 .4654 .4642 .4623 .4596	0.655 .690 .725 .770 .815 .860	0.465 .462 .452 .448 .436 .414	2.891 2.844 2.884 2.992 3.152 3.352	1.44 1.69 2.09 2.81 4.19 7.31	0.2160 .1869 .1539 .1181 .0822 .0497	0.951 .881 .811 .744 .678 .615	76.1 81.8 88.4 93.6 99.8 107.3	-10.7 -12.9 -15.4 -18.3 -21.7 -25.9
0.7	0.40 .50 .60 .70 .80 .90 1.00	1.360 1.263 1.220 1.213 1.229 1.264 1.311	0.4671 .4665 .4658 .4648 .4634 .4614 .4584	0.700 .725 .755 .785 .820 .855 .890	0.435 .433 .432 .423 .416 .400 .374	2.775 2.577 2.490 2.475 2.509 2.580 2.676	1.35 1.56 1.88 2.40 3.31 5.10 9.10	0.1819 .1599 .1352 .1084 .0810 .0549 .0325	0.983 .905 .829 .755 .687 .622 .561	77.8 84.4 90.2 96.4 101.9 108.2 115.5	-8.9 -10.8 -13.0 -15.4 -18.1 -21.4 -25.2
0.8	0.40 .50 .60 .70 .80 .90 1.00	1.642 1.523 1.447 1.409 1.398 1.404 1.421	0.4668 .4662 .4653 .4641 .4626 .4603 .4571	0.800 .800 .820 .845 .870 .895 .920	0.433 .392 .384 .380 .369 .349 .321	2.566 2.380 2.260 2.202 2.184 2.193 2.220	1.44 1.72 2.13 2.81 4.01 6.35 11.60	0.1211 .1034 .0851 .0663 .0481 .0318 .0184	0.945 .859 .777 .702 .633 .570 .512	81.5 93.5 100.1 105.6 111.4 117.7 124.7	-9.1 -11.1 -13.2 -15.6 -18.3 -21.4 -25.0
0.9	0.40 .50 .60 .70 .80 .90 1.00	1.944 1.813 1.716 1.640 1.590 1.560 1.541	0.4666 .4657 .4647 .4633 .4615 .4590 .4554	0.900 .900 .900 .910 .925 .940 .955	0.432 .387 .337 .315 .304 .286 .263	2.400 2.238 2.119 2.025 1.963 1.926 1.903	1.55 1.92 2.49 3.41 5.04 8.23 15.37	0.0599 .0494 .0390 .0294 .0207 .0133 .0075	0.908 .813 .727 .650 .582 .522 .468	84.9 97.6 109.3 116.6 122.1 127.8 133.7	-9.4 -11.5 -13.7 -16.1 -18.7 -21.7 -25.2

$$2. \left(\frac{V_1}{a}\right)_{2,h} = 0.8; \left(\frac{V_2}{V_1}\right)_h < 1.0$$

0.5	0.90 1.00	1.271 1.338	0.4614 .4581	0.815 .860	0.533 .492	5.082 5.353	5.15 9.65	0.0800 .0453	0.925 .839	102.9 111.6	-25.9 -30.6
0.6	0.80 .90 1.00	1.340 1.373 1.420	0.4629 .4606 .4571	0.805 .845 .885	0.522 .501 .467	3.721 3.813 3.945	3.75 6.04 11.58	0.0909 .0591 .0328	0.941 .854 .771	102.8 109.3 116.9	-20.8 -24.5 -28.9
0.7	0.70 .80 .90 1.00	1.488 1.476 1.485 1.508	0.4639 .4621 .4596 .4559	0.810 .845 .875 .910	0.490 .486 .454 .431	3.036 3.011 3.030 3.078	3.00 4.39 7.25 14.20	0.0886 .0628 .0399 .0217	0.961 .870 .785 .706	104.6 109.6 116.8 123.0	-17.3 -20.3 -23.8 -27.9
0.8	0.60 .70 .80 .90 1.00	1.747 1.671 1.629 1.609 1.604	0.4646 .4632 .4612 .4585 .4544	0.840 .860 .885 .910 .935	0.458 .439 .427 .406 .378	2.729 2.610 2.545 2.514 2.506	2.54 3.50 5.28 8.96 17.89	0.0727 .0544 .0375 .0233 .0124	0.994 .894 .804 .721 .646	106.0 112.6 118.1 123.9 130.1	-14.8 -17.3 -20.2 -23.5 -27.5
0.9	0.60 .70 .80 .90 1.00	2.011 1.890 1.808 1.750 1.709	0.4639 .4623 .4601 .4571 .4527	0.900 .915 .930 .945 .960	0.363 .355 .339 .316 .287	2.483 2.333 2.232 2.161 2.110	2.98 4.25 6.61 11.51 23.41	0.0333 .0241 .0162 .0098 .0051	0.930 .830 .740 .661 .591	117.3 122.9 128.4 134.0 139.7	-15.1 -17.6 -20.4 -23.6 -27.4

TABLE I. - Continued. 1-STAGE TURBINES

(a) Concluded. $\left(\frac{V_z}{a}\right)_{3,m} = 0.5$

3. $\left(\frac{V_z}{V_{I3}}\right)_h = 1.0$

$\left(\frac{r_h}{r_t}\right)_3$	$\frac{U_t}{a_{a,cr,1}}$	$\frac{-gJ\Delta H_{1-3}}{U_t^2}$	$\left(\frac{\rho V_z}{\rho_a a_{a,cr}}\right)_{3,m}$	$\left(\frac{r_h}{r_t}\right)_2$	$\left(\frac{V_z}{a}\right)_{2,m}$	$\frac{-gJ\Delta H_{1-3}}{U_{h,3}^2}$	$\frac{P_1}{P_3}$	\hat{w}_1	$\left(\frac{v'}{a}\right)_{2,h}$	$\Delta\beta_{h,2-3}$	$\alpha_{3,h}$
0.5	0.20 .30 .40 .50 .60 .70 .80 .90 1.00	0.800 .794 .802 .858 .950 1.067 1.205 1.358 1.523	0.4680 .4678 .4675 .4671 .4664 .4653 .4635 .4607 .4557	0.500 .500 .535 .590 .645 .705 .765 .820 .875	0.485 .468 .473 .491 .507 .526 .544 .547 .543	3.198 3.177 3.206 3.431 3.799 4.270 4.821 5.434 6.091	1.04 1.10 1.19 1.35 1.62 2.14 3.23 5.91 14.70	0.3378 .3217 .2998 .2686 .2271 .1767 .1221 .0707 .0309	0.517 .538 .566 .604 .652 .712 .788 .887 1.021	34.2 50.2 60.3 68.4 77.7 86.7 96.1 107.3 119.0	-4.1 -6.2 -8.3 -10.9 -13.9 -17.5 -21.8 -27.0 -33.5
0.6	0.20 .30 .40 .50 .60 .70 .80 .90 1.00	1.085 1.078 1.074 1.114 1.190 1.292 1.410 1.541 1.682	0.4680 .4677 .4673 .4667 .4659 .4646 .4625 .4591 .4532	0.600 .600 .615 .665 .715 .760 .810 .855 .900	0.484 .464 .454 .479 .504 .518 .542 .548 .546	3.014 2.996 2.983 3.093 3.306 3.588 3.916 4.280 4.672	1.06 1.14 1.27 1.48 1.85 2.56 4.07 7.97 21.82	0.2842 .2660 .2421 .2108 .1722 .1286 .0845 .0460 .0185	0.522 .550 .587 .635 .696 .771 .865 .986 1.151	38.5 56.2 70.0 78.2 86.6 96.4 105.2 115.4 126.3	-4.3 -6.4 -8.6 -11.1 -14.0 -17.4 -21.5 -26.5 -32.8
0.7	0.20 .30 .40 .50 .60 .70 .80 .90 1.00	1.406 1.398 1.389 1.402 1.456 1.534 1.628 1.734 1.849	0.4679 .4675 .4670 .4663 .4653 .4637 .4612 .4573 .4501	0.700 .700 .700 .735 .775 .815 .850 .890 .925	0.483 .463 .436 .455 .481 .510 .523 .557 .561	2.869 2.854 2.834 2.862 2.972 3.131 3.323 3.538 3.774	1.08 1.19 1.36 1.64 2.15 3.12 5.28 11.17 34.35	0.2230 .2045 .1808 .1526 .1200 .0855 .0532 .0270 .0097	0.529 .564 .612 .672 .747 .840 .956 1.105 1.314	42.4 61.6 78.9 88.5 97.0 105.2 114.6 122.5 132.6	-4.4 -6.7 -9.0 -11.5 -14.3 -17.6 -21.6 -26.5 -32.9
0.8	0.20 .30 .40 .50 .60 .70 .80 .90 1.00	1.759 1.752 1.742 1.733 1.755 1.802 1.865 1.940 2.025	0.4678 .4674 .4667 .4658 .4646 .4627 .4597 .4549 .4460	0.800 .800 .800 .810 .840 .865 .895 .920 .945	0.484 .465 .438 .427 .459 .477 .518 .535 .539	2.749 2.738 2.723 2.708 2.742 2.816 2.914 3.032 3.164	1.10 1.24 1.48 1.86 2.55 3.93 7.12 16.53 58.34	0.1547 .1387 .1186 .0962 .0724 .0490 .0286 .0134 .0042	0.536 .580 .639 .714 .806 .919 1.062 1.250 1.521	46.2 66.6 84.6 98.1 106.2 115.1 122.1 130.8 140.1	-4.6 -7.0 -9.4 -11.9 -14.8 -18.1 -22.1 -27.0 -33.6
0.9	0.20 .30 .40 .50 .60 .70 .80 .90 1.00	2.145 2.139 2.130 2.119 2.107 2.112 2.135 2.170 2.215	0.4677 .4672 .4664 .4652 .4636 .4613 .4577 .4518 .4405	0.900 .900 .900 .900 .905 .920 .935 .950 .965	0.486 .469 .445 .415 .398 .420 .443 .462 .470	2.649 2.640 2.629 2.616 2.601 2.607 2.636 2.679 2.734	1.12 1.30 1.62 2.16 3.16 5.20 10.27 26.65 111.52	0.0801 .0700 .0576 .0443 .0315 .0201 .0109 .0046 .0012	0.544 .597 .669 .761 .873 1.012 1.190 1.431 1.792	49.6 71.0 89.6 105.5 117.5 125.4 132.9 140.4 148.5	-4.8 -7.3 -9.8 -12.6 -15.5 -18.9 -23.0 -28.0 -34.9

TABLE I. - Continued. 1-STAGE TURBINES

$$(b) \left(\frac{V_z}{a}\right)_{3,m} = 0.6$$

$$1. \left(\frac{V_z}{a}\right)_{2,h} = 0.6; \left(\frac{V_z}{V_3}\right)_h < 1.0$$

$\left(\frac{r_h}{r_t}\right)_3$	$\frac{U_t}{a_{a,cr,1}}$	$\frac{-gJ\Delta H_{1-3}}{U_t^2}$	$\left(\frac{\rho V_z}{\rho_{a,a,cr}^3}\right)_m$	$\left(\frac{r_h}{r_t}\right)_2$	$\left(\frac{V_z}{a}\right)_{2,m}$	$\frac{-gJ\Delta H_{1-3}}{U_{h,3}^2}$	$\frac{P_1}{P_3}$	Λ_{w_1}	$\left(\frac{V_z}{V_3}\right)_h$	$\Delta P_{h,2-3}$	$\alpha_{3,h}$
0.5	0.10 .15 .20 .30 .40 .50 .60 .70 .80 .90 1.00	0.800 .798 .791 .776 .757 .747 .730 .630 .914 1.022 1.148	0.5284 .5283 .5282 .5278 .5272 .5264 .5253 .5237 .5211 .5171 .5107	0.500 .500 .500 .500 .500 .530 .575 .630 .690 .755 .825	0.594 .587 .577 .551 .519 .507 .501 .494 .482 .463 .443	3.200 3.190 3.166 3.105 3.029 2.989 3.092 3.318 3.654 4.088 4.593	1.01 1.02 1.04 1.10 1.18 1.29 1.48 1.79 2.36 3.56 6.49	0.3926 .3878 .3813 .3637 .3410 .3135 .2781 .2337 .1812 .1247 .0719	0.993 .984 .973 .942 .903 .859 .810 .758 .702 .645 .587	14.6 21.8 28.8 42.4 55.2 62.7 69.1 75.3 82.4 90.5 98.9	-2.4 -3.7 -4.9 -7.3 -9.6 -12.0 -14.7 -17.9 -21.8 -26.5 -32.0
0.6	0.10 .15 .20 .30 .40 .50 .60 .70 .80 .90 1.00	1.064 1.058 1.050 1.029 1.003 .977 .982 1.019 1.082 1.166 1.264	0.5284 .5283 .5281 .5275 .5267 .5257 .5244 .5224 .5194 .5150 .5079	0.600 .600 .600 .600 .600 .615 .655 .700 .750 .805 .860	0.593 .595 .574 .544 .507 .480 .475 .465 .452 .437 .412	2.955 2.938 2.917 2.858 2.786 2.713 2.727 2.831 3.007 3.239 3.510	1.01 1.03 1.06 1.13 1.25 1.41 1.66 2.06 2.82 4.39 8.23	0.3339 .3286 .3213 .3016 .2768 .2483 .2145 .1750 .1315 .0878 .0494	0.991 .980 .965 .926 .878 .826 .771 .715 .658 .601 .546	16.1 24.1 31.8 46.8 60.7 71.0 77.4 83.9 90.9 98.0 106.4	-2.5 -3.8 -5.0 -7.4 -9.9 -12.3 -14.9 -17.9 -21.5 -25.8 -30.9
0.7	0.10 .15 .20 .30 .40 .50 .60 .70 .80 .90 1.00	1.348 1.341 1.331 1.305 1.272 1.235 1.212 1.224 1.260 1.315 1.380	0.5284 .5282 .5279 .5272 .5262 .5249 .5233 .5209 .5175 .5125 .5048	0.700 .700 .700 .700 .700 .700 .730 .770 .810 .850 .895	0.592 .584 .572 .539 .497 .449 .438 .434 .421 .398 .379	2.752 2.736 2.717 2.664 2.596 2.520 2.474 2.497 2.572 2.683 2.817	1.02 1.04 1.07 1.17 1.33 1.54 1.87 2.42 3.43 5.52 10.60	0.2652 .2598 .2525 .2330 .2086 .1816 .1525 .1206 .0877 .0568 .0312	0.989 .975 .957 .909 .852 .792 .732 .672 .614 .558 .505	17.5 26.1 34.5 50.7 65.7 79.4 86.6 92.3 98.9 106.7 113.6	-2.6 -3.9 -5.1 -7.7 -10.2 -12.7 -15.3 -18.2 -21.6 -25.6 -30.4
0.8	0.10 .15 .20 .30 .40 .50 .60 .70 .80 .90 1.00	1.653 1.645 1.633 1.603 1.563 1.518 1.470 1.447 1.450 1.470 1.500	0.5283 .5281 .5278 .5269 .5257 .5240 .5219 .5192 .5153 .5097 .5013	0.800 .800 .800 .800 .800 .800 .805 .835 .865 .895 .925	0.592 .583 .570 .535 .490 .437 .389 .384 .372 .351 .323	2.583 2.570 2.552 2.504 2.443 2.372 2.297 2.261 2.266 2.297 2.344	1.02 1.05 1.09 1.22 1.42 1.72 2.16 2.90 4.26 7.08 13.93	0.1865 .1819 .1756 .1590 .1386 .1165 .0943 .0721 .0508 .0319 .0171	0.986 .969 .947 .891 .825 .757 .692 .630 .571 .517 .466	18.8 28.0 37.0 54.2 70.1 84.7 96.8 102.6 108.8 115.7 123.1	-2.6 -4.0 -5.3 -7.9 -10.5 -13.1 -15.8 -18.7 -22.0 -25.8 -30.3
0.9	0.10 .15 .20 .30 .40 .50 .60 .70 .80 .90 1.00	1.978 1.969 1.956 1.921 1.876 1.823 1.764 1.703 1.661 1.638 1.625	0.5283 .5280 .5277 .5266 .5250 .5230 .5204 .5170 .5125 .5063 .4971	0.900 .900 .900 .900 .900 .900 .900 .905 .925 .940 .960	0.592 .582 .569 .532 .484 .427 .365 .316 .311 .281 .272	2.442 2.430 2.415 2.372 2.316 2.250 2.178 2.103 2.051 2.022 2.006	1.03 1.06 1.11 1.27 1.52 1.93 2.57 3.60 5.49 9.42 18.86	0.0980 .0951 .0912 .0809 .0684 .0553 .0426 .0312 .0212 .0130 .0068	0.983 .963 .937 .872 .798 .723 .653 .588 .531 .478 .430	20.0 29.7 39.3 57.4 74.2 89.5 103.4 114.2 119.2 126.7 131.4	-2.7 -4.1 -5.4 -8.1 -10.9 -13.7 -16.5 -19.4 -22.6 -26.3 -30.5

TABLE I. - Continued. 1-STAGE TURBINES

(b) Continued. $\left(\frac{V_z}{a}\right)_{3,m} = 0.6$ 2. $\left(\frac{V_1}{a}\right)_{2,h} = 0.8$; $\left(\frac{V_2}{V_1}\right)_h < 1.0$

$\left(\frac{r_h}{r_t}\right)_3$	$\frac{U_t}{a_{a,cr,1}}$	$\frac{-gJ\Delta H_{1-3}}{U_t^2}$	$\left(\frac{\rho V_z}{\rho_{a,a,cr}^3}\right)_{3,m}$	$\left(\frac{r_h}{r_t}\right)_2$	$\left(\frac{V_z}{a}\right)_{2,m}$	$\frac{-gJ\Delta H_{1-3}}{U_{h,3}^2}$	$\frac{P_1}{P_3}$	Λ_{w1}	$\left(\frac{V_2}{V_1}\right)_h$	$\Delta\beta_{h,2-3}$	$\alpha_{3,h}$
0.5	0.70 .80 .90 1.00	1.167 1.223 1.303 1.397	0.5213 .5179 .5127 .5043	0.695 .750 .805 .865	0.572 .559 .530 .503	4.666 4.893 5.212 5.590	2.31 3.29 5.41 11.00	0.1848 .1340 .0850 .0444	0.953 .879 .804 .728	87.7 94.2 102.3 110.2	-21.5 -25.6 -30.5 -36.2
0.6	0.60 .70 .80 .90 1.00	1.326 1.331 1.366 1.422 1.491	0.5227 .5201 .5163 .5106 .5016	0.705 .750 .795 .840 .890	0.556 .550 .532 .498 .469	3.685 3.697 3.794 3.950 4.142	1.99 2.64 3.87 6.54 13.63	0.1806 .1399 .0987 .0610 .0311	0.981 .905 .829 .754 .681	87.5 93.3 100.2 108.3 116.0	-17.5 -20.8 -24.6 -29.2 -34.5
0.7	0.60 .70 .80 .90 1.00	1.539 1.515 1.521 1.549 1.589	0.5216 .5186 .5144 .5081 .4984	0.765 .800 .840 .875 .915	0.516 .504 .494 .456 .427	3.141 3.091 3.105 3.162 3.242	2.25 3.07 4.64 8.08 17.24	0.1289 .0971 .0666 .0401 .0200	0.933 .853 .776 .703 .633	94.8 101.2 107.0 115.2 122.3	-17.4 -20.6 -24.2 -28.5 -33.6
0.8	0.50 .60 .70 .80 .90 1.00	1.896 1.782 1.721 1.692 1.685 1.691	0.5227 .5203 .5169 .5121 .5052 .4947	0.805 .830 .855 .885 .910 .940	0.476 .468 .451 .440 .398 .373	2.963 2.785 2.689 2.644 2.633 2.641	1.98 2.59 3.66 5.71 10.24 22.30	0.1021 .0799 .0584 .0389 .0227 .0111	0.970 .883 .801 .724 .652 .586	96.2 102.6 109.4 115.1 123.0 129.4	-14.8 -17.6 -20.7 -24.2 -28.3 -33.1
0.9	0.50 .60 .70 .80 .90 1.00	2.223 2.075 1.962 1.886 1.836 1.799	0.5216 .5185 .5146 .5093 .5017 .4904	0.900 .900 .915 .930 .950 .965	0.464 .390 .371 .342 .333 .290	2.745 2.561 2.422 2.329 2.266 2.221	2.26 3.09 4.53 7.32 13.50 29.86	0.0479 .0359 .0253 .0163 .0093 .0045	0.926 .833 .750 .673 .605 .542	100.6 112.7 119.4 126.2 131.1 138.3	-15.3 -18.1 -21.2 -24.6 -28.5 -33.1

TABLE I. - Continued. 1-STAGE TURBINES

(b) Concluded. $\left(\frac{V_z}{a}\right)_{3,m} = 0.6$ 3. $\left(\frac{V_z}{V_{T3}}\right)_h = 1.0$

$\left(\frac{r_h}{r_t}\right)_3$	$\frac{U_t}{a_{a,cr,1}}$	$\frac{-gJ\Delta H_{1-3}}{U_t^2}$	$\left(\frac{\rho V_z}{\rho_a a_{a,cr}}\right)_{3,m}$	$\left(\frac{r_h}{r_t}\right)_2$	$\left(\frac{V_z}{a}\right)_{2,m}$	$\frac{-gJ\Delta H_{1-3}}{U_{h,3}^2}$	$\frac{P_1}{P_3}$	Δ_1	$\left(\frac{V}{a}\right)_{2,h}$	$\Delta p_{h,2-3}$	$\alpha_{3,h}$
0.5	0.10 .15 .20 .30 .40 .50 .60 .70 .80 .90 1.00	0.968 .965 .961 .950 .948 1.002 1.101 1.234 1.392 1.571 1.766	0.5284 .5283 .5281 .5276 .5268 .5257 .5238 .5208 .705 .5160 .5077 .4918	0.500 .500 .500 .500 .530 .585 .645 .705 .770 .830 .814 .890	0.594 .587 .577 .551 .547 .563 .581 .594 .613 .614 .602	3.873 3.859 3.843 3.800 3.791 4.009 4.405 4.934 5.568 6.284 7.064	1.01 1.03 1.05 1.12 1.23 1.42 1.76 2.44 3.98 8.39 27.26	0.3918 .3860 .3782 .3567 .3280 .2885 .2370 .1760 .1126 .0569 .0192	0.605 .611 .619 .643 .675 .718 .776 .850 .949 1.084 1.281	17.6 26.2 34.7 50.9 61.9 70.3 79.3 89.5 99.4 111.4 124.5	-2.7 -4.0 -5.4 -8.0 -10.7 -13.9 -17.7 -22.2 -27.6 -34.1 -42.3
0.6	0.10 .15 .20 .30 .40 .50 .60 .70 .80 .90 1.00	1.283 1.279 1.274 1.262 1.247 1.277 1.355 1.465 1.598 1.749 1.916	0.5284 .5282 .5280 .5273 .5263 .5248 .5225 .5190 .5134 .5038 .4851	0.600 .600 .600 .600 .610 .660 .710 .760 .810 .860 .915	0.593 .586 .576 .547 .523 .547 .568 .585 .596 .599 .625	3.563 3.553 3.540 3.504 3.463 3.547 3.763 4.068 4.438 4.858 5.321	1.02 1.04 1.07 1.17 1.32 1.57 2.03 2.94 5.08 11.49 41.67	0.3330 .3266 .3177 .2938 .2632 .2247 .1780 .1266 .0768 .0364 .0111	0.606 .614 .625 .655 .696 .750 .819 .909 1.025 1.184 1.416	19.4 28.9 38.2 55.9 70.5 78.8 87.8 97.4 107.7 118.7 129.2	-2.8 -4.1 -5.5 -8.3 -11.0 -14.1 -17.7 -22.0 -27.1 -33.3 -41.4
0.7	0.10 .15 .20 .30 .40 .50 .60 .70 .80 .90 1.00	1.628 1.624 1.620 1.606 1.588 1.588 1.637 1.718 1.822 1.942 2.078	0.5283 .5281 .5278 .5269 .5256 .5238 .5211 .5169 .5103 .4989 .4764	0.700 .700 .700 .700 .700 .730 .770 .810 .850 .890 .930	0.594 .586 .576 .547 .510 .517 .539 .560 .576 .584 .573	3.323 3.315 3.306 3.277 3.242 3.240 3.340 3.506 3.717 3.964 4.240	1.02 1.05 1.09 1.22 1.43 1.76 2.38 3.65 6.73 16.59 69.23	0.2643 .2578 .2489 .2251 .1953 .1611 .1224 .0829 .0474 .0207 .0055	0.608 .617 .631 .668 .721 .787 .872 .979 1.120 1.312 1.603	21.1 31.4 41.4 60.4 77.6 88.2 97.1 106.3 115.8 125.9 137.4	-2.8 -4.2 -5.7 -8.5 -11.4 -14.5 -18.0 -22.2 -27.1 -33.3 -41.5
0.8	0.10 .15 .20 .30 .40 .50 .60 .70 .80 .90 1.00	2.002 1.999 1.994 1.981 1.964 1.945 1.955 1.999 2.066 2.151 2.250	0.5283 .5280 .5276 .5265 .5249 .5226 .5193 .5143 .5064 .4927 .4649	0.800 .800 .800 .800 .800 .805 .835 .865 .895 .920 .950	0.594 .587 .578 .551 .514 .482 .510 .540 .572 .561 .563	3.129 3.123 3.116 3.096 3.069 3.038 3.054 3.124 3.229 3.361 3.515	1.03 1.06 1.11 1.28 1.56 2.02 2.88 4.69 9.33 25.55 127.00	0.1857 .1801 .1724 .1522 .1272 .1003 .0727 .0465 .0248 .0098 .0022	0.609 .621 .638 .684 .748 .830 .932 1.062 1.233 1.473 1.848	22.6 33.7 44.4 64.4 82.4 97.3 105.9 114.2 122.6 133.2 143.5	-2.9 -4.4 -5.8 -8.8 -11.9 -15.1 -18.6 -22.7 -27.7 -33.9 -42.4
0.9	0.10 .15 .20 .30 .40 .50 .60 .70 .80 .90 1.00	2.405 2.402 2.397 2.386 2.371 2.353 2.332 2.327 2.347 2.383 2.435	0.5283 .5279 .5275 .5261 .5240 .5211 .5169 .5109 .5012 .4844 .4486	0.900 .900 .900 .900 .900 .900 .900 .920 .935 .955 .970	0.595 .589 .581 .558 .526 .484 .435 .478 .490 .550 .527	2.969 2.966 2.960 2.946 2.927 2.905 2.879 2.872 2.897 2.942 3.007	1.03 1.08 1.14 1.35 1.72 2.38 3.63 6.39 13.99 43.56 270.54	0.0975 .0940 .0892 .0766 .0615 .0457 .0310 .0185 .0090 .0032 .0006	0.611 .626 .645 .701 .778 .878 1.004 1.163 1.375 1.678 2.189	24.1 35.8 47.1 68.0 86.6 102.9 117.1 124.1 132.8 139.6 150.1	-3.0 -4.5 -6.0 -9.1 -12.4 -15.8 -19.5 -23.7 -28.7 -35.2 -44.2

TABLE I. - Continued. 1-STAGE TURBINES

$$(c) \left(\frac{V_z}{a} \right)_{3,m} = 0.7$$

$$1. \left(\frac{V_1}{a} \right)_{2,h} = 0.8.$$

$\left(\frac{r_h}{r_t} \right)_3$	$\frac{U_t}{a_{a,cr,1}}$	$\frac{-gJ\Delta H_{1-3}}{U_t^2}$	$\left(\frac{\rho V_z}{\rho a_{a,cr,1}} \right)_{3,m}$	$\left(\frac{r_h}{r_t} \right)_2$	$\left(\frac{V_z}{a} \right)_{2,m}$	$\frac{-gJ\Delta H_{1-3}}{U_{h,3}^2}$	$\frac{P_1}{P_3}$	\hat{q}_1	$\left(\frac{V_1}{V_3} \right)_h$	$\Delta \beta_{h,2-3}$	$\alpha_{3,h}$
0.5	0.10 .15 .20 .30 .40 .50 .60 .70 .80 .90 1.00	2.265 1.731 1.467 1.203 1.075 1.029 1.035 1.076 1.146 1.243 1.351	0.5742 .5740 .5738 .5732 .5724 .5713 .5697 .5673 .5638 .5584 .5495	0.500 .500 .500 .500 .520 .560 .610 .660 .730 .785 .840	0.714 .699 .681 .638 .614 .607 .602 .584 .591 .548 .483	9.061 6.923 5.867 4.813 4.302 4.118 4.139 4.303 4.585 4.970 5.405	1.03 1.05 1.08 1.16 1.27 1.43 1.70 2.16 3.02 4.93 9.93	0.4191 .4108 .4008 .3767 .3473 .3108 .2662 .2142 .1573 .1007 .0530	1.121 1.112 1.101 1.072 1.035 .992 .943 .889 .832 .769 .704	33.4 38.6 44.0 54.8 62.9 68.9 74.5 81.5 85.9 95.8 107.7	-3.6 -4.7 -5.8 -7.9 -10.0 -12.3 -14.9 -18.0 -21.7 -26.2 -31.6
0.6	0.10 .15 .20 .30 .40 .50 .60 .70 .80 .90 1.00	2.697 2.093 1.797 1.502 1.347 1.264 1.242 1.258 1.305 1.374 1.457	0.5741 .5739 .5736 .5728 .5718 .5705 .5686 .5659 .5619 .5559 .5463	0.600 .600 .600 .600 .600 .640 .680 .730 .780 .830 .880	0.721 .705 .686 .639 .584 .585 .575 .573 .559 .529 .485	7.492 5.813 4.990 4.173 3.741 3.512 3.450 3.495 3.624 3.817 4.048	1.04 1.07 1.10 1.20 1.35 1.56 1.90 2.49 3.61 6.06 12.60	0.3557 .3470 .3365 .3107 .2802 .2452 .2049 .1604 .1143 .0711 .0363	1.119 1.109 1.095 1.058 1.013 .963 .907 .849 .788 .726 .662	33.1 38.9 44.9 57.1 69.0 74.5 80.9 86.3 92.9 101.0 110.6	-3.5 -4.6 -5.7 -7.8 -10.0 -12.2 -14.7 -17.6 -21.1 -25.2 -30.3
0.7	0.10 .15 .20 .30 .40 .50 .60 .70 .80 .90 1.00	3.127 2.460 2.136 1.817 1.646 1.529 1.473 1.459 1.475 1.513 1.562	0.5741 .5738 .5734 .5725 .5712 .5695 .5673 .5642 .5597 .5531 .5427	0.700 .700 .700 .700 .700 .720 .745 .780 .830 .870 .900	0.727 .711 .691 .642 .582 .556 .528 .509 .519 .491 .405	6.382 5.021 4.360 3.708 3.360 3.120 3.006 2.977 3.010 3.088 3.188	1.04 1.08 1.12 1.25 1.45 1.72 2.17 2.93 4.39 7.60 16.15	0.2820 .2737 .2636 .2388 .2097 .1786 .1450 .1101 .0761 .0460 .0230	1.117 1.104 1.087 1.043 .990 .931 .869 .805 .743 .680 .617	32.9 39.2 45.8 59.1 72.2 80.9 89.2 96.3 100.4 108.1 120.6	-3.4 -4.5 -5.6 -7.9 -10.1 -12.4 -14.8 -17.6 -20.9 -24.8 -29.5
0.8	0.10 .15 .20 .30 .40 .50 .60 .70 .80 .90 1.00	3.557 2.834 2.487 2.146 1.964 1.834 1.734 1.681 1.660 1.660 1.673	0.5740 .5737 .5733 .5721 .5705 .5684 .5658 .5622 .5571 .5497 .5385	0.800 .800 .800 .800 .800 .820 .840 .870 .900 .900 .930	0.733 .717 .698 .646 .583 .512 .487 .450 .429 .397 .354	5.559 4.428 3.886 3.353 3.068 2.866 2.710 2.626 2.594 2.594 2.614	1.05 1.09 1.15 1.31 1.56 1.94 2.52 3.53 5.49 9.80 21.31	0.1980 .1912 .1829 .1623 .1383 .1134 .0891 .0655 .0438 .0257 .0126	1.115 1.100 1.080 1.027 .965 .897 .829 .761 .696 .633 .573	32.8 39.6 46.6 61.0 75.2 88.6 96.6 105.2 112.0 119.5 127.7	-3.4 -4.5 -5.7 -8.0 -10.3 -12.7 -15.1 -17.9 -21.0 -24.7 -29.2
0.9	0.10 .15 .20 .30 .40 .50 .60 .70 .80 .90 1.00	3.991 3.216 2.847 2.490 2.298 2.159 2.041 1.939 1.868 1.821 1.790	0.5740 .5736 .5731 .5717 .5697 .5671 .5638 .5596 .5538 .5457 .5334	0.900 .900 .900 .900 .900 .900 .910 .930 .940 .940 .960	0.738 .723 .704 .652 .586 .510 .428 .384 .376 .305 .279	4.927 3.971 3.514 3.074 2.837 2.665 2.520 2.394 2.307 2.248 2.210	1.06 1.10 1.17 1.37 1.69 2.20 3.03 4.44 7.15 13.12 29.09	0.1040 .0998 .0948 .0822 .0679 .0533 .0398 .0281 .0181 .0104 .0050	1.113 1.095 1.071 1.010 .938 .862 .788 .717 .651 .589 .532	32.7 39.9 47.4 62.7 77.8 92.1 105.4 114.3 119.8 130.0 136.3	-3.3 -4.5 -5.7 -8.1 -10.6 -13.1 -15.7 -18.4 -21.5 -25.0 -29.3

TABLE I. - Continued. 1-STAGE TURBINES

(c) Continued. $\left(\frac{V_z}{a}\right)_{3,m} = 0.7$ 2. $\left(\frac{V_1}{a}\right)_{2,h} = 1.0$; $\left(\frac{V_2}{V_3}\right)_h < 1.0$

$\left(\frac{r_h}{r_t}\right)_3$	$\frac{U_t}{a_{a,cr,1}}$	$\frac{-gJ\Delta H_{1-3}}{U_t^2}$	$\left(\frac{\rho V_z}{\rho_a a_{a,cr}}\right)_{3,m}$	$\left(\frac{r_h}{r_t}\right)_2$	$\left(\frac{V_z}{a}\right)_{2,m}$	$\frac{-gJ\Delta H_{1-3}}{U_{h,3}^2}$	$\frac{P_1}{P_3}$	\hat{w}_1	$\left(\frac{V_2}{V_3}\right)_h$	$\Delta \beta_{h,2-3}$	$\alpha_{3,h}$
0.5	0.80	1.373	0.5611	0.750	0.643	5.492	3.90	0.1248	0.985	95.3	-24.2
	.90	1.450	.5544	.810	.612	5.800	6.85	.0745	.908	103.1	-28.9
	1.00	1.542	.5434	.870	.564	6.169	15.39	.0354	.828	112.5	-34.6
0.6	0.80	1.520	0.5591	0.795	0.615	4.222	4.63	0.0910	0.936	100.7	-23.1
	.90	1.570	.5518	.845	.580	4.362	8.38	.0528	.858	108.5	-27.5
	1.00	1.635	.5400	.895	.530	4.541	19.33	.0245	.779	117.6	-32.9
0.7	.70	1.686	0.5621	0.800	0.595	3.440	3.55	0.0924	0.962	100.3	-19.2
	.80	1.680	.5568	.840	.574	3.429	5.63	.0606	.883	107.0	-22.7
	.90	1.699	.5488	.880	.538	3.468	10.50	.0342	.805	114.7	-26.9
	1.00	1.731	.5361	.920	.489	3.532	24.79	.0155	.728	123.2	-32.0
0.8	0.60	1.986	0.5642	0.825	0.547	3.104	2.93	0.0777	0.994	101.8	-16.4
	.70	1.902	.5600	.855	.536	2.972	4.29	.0548	.910	107.9	-19.3
	.80	1.857	.5540	.885	.514	2.901	7.04	.0349	.829	114.6	-22.7
	.90	1.837	.5452	.915	.479	2.870	13.54	.0191	.752	121.8	-26.6
	1.00	1.831	.5315	.940	.400	2.860	32.58	.0085	.677	131.6	-31.5
0.9	0.60	2.297	0.5621	0.900	0.476	2.836	3.55	0.0344	0.944	110.1	-16.9
	.70	2.155	.5573	.915	.445	2.661	5.42	.0234	.857	117.5	-19.7
	.80	2.058	.5505	.930	.401	2.540	9.22	.0144	.775	125.2	-23.0
	.90	1.989	.5409	.950	.378	2.456	18.22	.0077	.700	131.2	-26.8
	1.00	1.937	.5261	.965	.311	2.391	44.40	.0034	.629	139.7	-31.5

TABLE I. - Concluded. 1-STAGE TURBINES

(c) Concluded. $\left(\frac{V_z}{a}\right)_{3,m} = 0.7$ 3. $\left(\frac{V_z}{V_T}\right)_h = 1.0$

$\left(\frac{r_h}{r_t}\right)_3$	$\frac{U_t}{a a, cr, 1}$	$\frac{-gJ\Delta H_{1-3}}{U_t^2}$	$\left(\frac{\rho V_z}{\rho a a a, cr}\right)_{3,m}$	$\left(\frac{r_h}{r_t}\right)_2$	$\left(\frac{V_z}{a}\right)_{2,m}$	$\frac{-gJ\Delta H_{1-3}}{U_{h,3}^2}$	$\frac{P_1}{P_3}$	\hat{w}_1	$\left(\frac{V'}{a}\right)_{2,h}$	$\Delta P_{h,2-3}$	$\alpha_{3,h}$
0.5	0.10	1.066	0.5743	0.500	0.691	4.264	1.01	0.4253	0.704	16.8	-2.4
	.15	1.060	.5742	.500	.681	4.240	1.03	.4185	.710	25.0	-3.7
	.20	1.053	.5739	.500	.668	4.211	1.06	.4091	.717	33.1	-4.9
	.30	1.032	.5733	.500	.632	4.128	1.13	.3841	.739	48.6	-7.3
	.40	1.012	.5725	.520	.612	4.047	1.25	.3519	.768	60.0	-9.7
	.50	1.043	.5712	.560	.607	4.171	1.44	.3094	.860	69.6	-12.4
	.60	1.123	.5692	.630	.640	4.993	1.78	.2548	.920	75.7	-15.6
	.70	1.241	.5660	.680	.625	4.966	2.46	.1902	.929	87.2	-19.5
	.80	1.392	.5608	.750	.645	5.567	3.98	.1224	1.020	96.2	-24.4
	.90	1.566	.5519	.820	.665	6.264	6.31	.0624	1.146	106.3	-30.3
	1.00	1.762	.5347	.880	.628	7.047	26.94	.0211	1.334	120.8	-38.1
0.6	0.10	1.386	0.5743	0.600	0.691	3.850	1.02	0.3615	0.706	18.2	-2.5
	.15	1.382	.5741	.600	.681	3.838	1.04	.3539	.713	27.2	-3.7
	.20	1.372	.5738	.600	.667	3.812	1.08	.3437	.722	35.9	-5.0
	.30	1.349	.5730	.600	.630	3.748	1.18	.3161	.750	52.6	-7.4
	.40	1.323	.5719	.600	.583	3.674	1.34	.2816	.788	68.2	-9.9
	.50	1.325	.5702	.640	.589	3.681	1.60	.2403	.837	77.0	-12.5
	.60	1.380	.5678	.700	.629	3.834	2.06	.1909	.900	83.1	-15.6
	.70	1.476	.5640	.750	.644	4.099	2.97	.1364	.983	92.3	-19.3
	.80	1.600	.5580	.800	.649	4.445	5.10	.0833	1.093	102.6	-23.9
	.90	1.747	.5476	.850	.639	4.853	11.45	.0397	1.244	114.4	-29.7
	1.00	1.912	.5275	.900	.597	5.311	41.22	.0122	1.470	128.1	-37.3
0.7	0.10	1.731	0.5742	0.700	0.692	3.532	1.02	0.2869	0.707	19.4	-2.5
	.15	1.725	.5740	.700	.682	3.521	1.05	.2794	.716	29.0	-3.8
	.20	1.716	.5736	.700	.668	3.503	1.10	.2692	.728	38.3	-5.1
	.30	1.694	.5726	.700	.632	3.458	1.23	.2422	.762	56.2	-7.6
	.40	1.667	.5711	.700	.584	3.402	1.45	.2088	.810	72.8	-10.2
	.50	1.644	.5691	.720	.569	3.355	1.80	.1717	.871	84.5	-12.9
	.60	1.670	.5661	.760	.591	3.407	2.43	.1308	.950	92.8	-15.9
	.70	1.735	.5616	.800	.608	3.541	3.70	.0889	1.051	101.7	-19.6
	.80	1.828	.5545	.840	.616	3.731	6.79	.0511	1.185	111.5	-24.0
	.90	1.943	.5423	.880	.609	3.965	16.61	.0224	1.371	122.4	-29.7
	1.00	2.077	.5179	.930	.660	4.238	69.03	.0060	1.650	131.7	-37.5
0.8	0.10	2.100	0.5742	0.800	0.693	3.281	1.03	0.2016	0.708	20.6	-2.6
	.15	2.092	.5739	.800	.684	3.268	1.07	.1952	.719	30.7	-3.9
	.20	2.084	.5735	.800	.672	3.257	1.12	.1866	.734	40.6	-5.2
	.30	2.065	.5722	.800	.638	3.226	1.29	.1638	.776	59.4	-7.8
	.40	2.039	.5703	.800	.593	3.187	1.58	.1361	.835	76.8	-10.5
	.50	2.010	.5677	.800	.538	3.140	2.07	.1066	.911	92.6	-13.4
	.60	1.995	.5641	.820	.532	3.117	2.95	.0773	1.008	103.1	-16.4
	.70	2.022	.5587	.850	.552	3.159	4.79	.0493	1.133	111.7	-19.6
	.80	2.077	.5502	.880	.565	3.246	9.47	.0266	1.298	120.7	-24.5
	.90	2.153	.5355	.910	.564	3.369	25.70	.0106	1.531	130.7	-30.2
	1.00	2.246	.5055	.940	.525	3.509	125.11	.0024	1.899	142.5	-38.3
0.9	0.10	2.487	0.5742	0.900	0.694	3.071	1.03	0.1059	0.710	21.7	-2.6
	.15	2.480	.5738	.900	.687	3.062	1.08	.1019	.723	32.3	-4.0
	.20	2.474	.5733	.900	.677	3.054	1.14	.0965	.740	42.6	-5.3
	.30	2.458	.5717	.900	.648	3.035	1.36	.0825	.791	62.2	-8.0
	.40	2.437	.5694	.900	.609	3.008	1.74	.0658	.862	80.2	-10.9
	.50	2.411	.5661	.900	.559	2.977	2.43	.0486	.956	96.5	-13.9
	.60	2.382	.5615	.900	.500	2.941	3.75	.0327	1.077	111.1	-17.2
	.70	2.359	.5549	.910	.483	2.912	6.60	.0195	1.231	121.6	-21.0
	.80	2.366	.5444	.930	.520	2.921	14.39	.0095	1.438	129.1	-25.5
	.90	2.394	.5260	.950	.562	2.955	44.66	.0034	1.737	137.0	-31.5
	1.00	2.439	.4872	.970	.607	3.011	274.68	.0006	2.240	146.0	-40.1

TABLE II. - $1\frac{1}{2}$ -STAGE TURBINES

$$(a) \left(\frac{V_z}{a} \right)_{3,m} = 0.5$$

$$1. \left(\frac{V'}{a} \right)_{2,h} = 0.6; \left(\frac{V_2}{V_1} \right)_h < 1.0$$

$\left(\frac{r_h}{r_t} \right)_3$	$\frac{U_t}{a_{a,cr,1}}$	$\frac{-gJ\Delta H_{1-3}}{U_t^2}$	$\left(\frac{\rho V_z}{\rho_a a_{a,cr}/4, m} \right)$	$\left(\frac{r_h}{r_t} \right)_2$	$\left(\frac{V_z}{a} \right)_{2,m}$	$\frac{-gJ\Delta H_{1-3}}{U_{h,3}^2}$	$\frac{P_1}{P_4}$	Δw_1	$\left(\frac{V_2}{V_1} \right)_h$	$\Delta p_{h,2-3}$	$\alpha_{3,h}$	$\left(\frac{V}{a} \right)_{3,h}$
0.5	0.20 .30 .40 .50 .60 .70 .80 .90 1.00	2.394 1.764 1.473 1.320 1.240 1.204 1.197 1.212 1.240	0.4530	0.535 .570 .610 .645 .685 .725 .770 .810 .850	0.467 .467 .470 .464 .462 .455 .451 .434 .409	9.578 7.056 5.890 5.280 4.960 4.815 4.789 4.847 4.960	1.15 1.26 1.40 1.61 1.92 2.41 3.23 4.75 7.91	0.2994 .2768 .2510 .2219 .1896 .1548 .1190 .0843 .0535	0.843 .806 .771 .737 .706 .675 .647 .619 .593	83.8 86.3 88.2 91.2 93.7 96.7 99.2 103.7 109.3	-39.7	0.6547
0.6	0.20 .30 .40 .50 .60 .70 .80 .90 1.00	2.845 2.086 1.729 1.536 1.426 1.365 1.337 1.330 1.338	0.4507	0.600 .635 .670 .705 .740 .775 .810 .845 .880	0.436 .439 .441 .441 .439 .432 .422 .406 .387	7.904 5.795 4.803 4.266 3.961 3.793 3.715 3.696 3.716	1.18 1.31 1.49 1.74 2.13 2.74 3.78 5.71 9.74	0.2485 .2265 .2020 .1752 .1466 .1170 .0878 .0607 .0377	0.847 .803 .760 .720 .682 .647 .613 .582 .551	88.2 90.8 93.3 95.9 98.7 101.9 105.6 109.9 114.7	-38.1	0.6386
0.7	0.20 .30 .40 .50 .60 .70 .80 .90 1.00	3.323 2.440 2.008 1.767 1.622 1.534 1.480 1.450 1.433	0.4488	0.700 .705 .735 .765 .790 .820 .850 .880 .905	0.435 .407 .409 .410 .400 .394 .387 .376 .346	6.782 4.979 4.099 3.606 3.311 3.130 3.021 2.958 2.925	1.21 1.37 1.59 1.91 2.39 3.15 4.46 6.91 12.05	0.1925 .1725 .1511 .1285 .1051 .0820 .0601 .0406 .0247	0.848 .795 .746 .700 .657 .617 .580 .545 .511	88.5 95.9 98.8 101.6 105.7 108.9 112.4 116.1 122.0	-36.7	0.6260
0.8	0.20 .30 .40 .50 .60 .70 .80 .90 1.00	3.811 2.825 2.321 2.023 1.837 1.714 1.630 1.572 1.530	0.4472	0.800 .800 .805 .825 .850 .870 .890 .915 .935	0.435 .398 .368 .363 .365 .354 .338 .337 .317	5.955 4.415 3.627 3.162 2.870 2.678 2.547 2.456 2.391	1.25 1.44 1.71 2.11 2.71 3.67 5.34 8.49 15.11	0.1321 .1160 .0994 .0826 .0660 .0503 .0360 .0238 .0142	0.846 .785 .729 .677 .630 .587 .546 .509 .474	88.9 97.9 105.3 109.2 111.9 116.0 120.3 122.9 127.6	-35.6	0.6160
0.9	0.20 .30 .40 .50 .60 .70 .80 .90 1.00	4.310 3.224 2.668 2.321 2.083 1.916 1.796 1.704 1.632	0.4459	0.900 .900 .900 .900 .910 .925 .935 .950 .960	0.436 .398 .356 .313 .298 .297 .274 .271 .241	5.321 3.981 3.294 2.866 2.571 2.366 2.217 2.104 2.015	1.28 1.52 1.86 2.37 3.14 4.39 6.58 10.71 19.41	0.0678 .0583 .0485 .0391 .0304 .0225 .0157 .0102 .0060	0.841 .773 .711 .654 .603 .557 .514 .476 .440	89.4 99.0 108.2 116.7 121.5 124.5 129.6 132.3 137.9	-34.6	0.6078

TABLE II. - Continued. $1\frac{1}{2}$ -STAGE TURBINES(a) Continued. $\left(\frac{V_z}{a}\right)_{3,m} = 0.5$ 2. $\left(\frac{V'}{a}\right)_{2,h} = 0.8; \left(\frac{V_z}{V_T}\right)_h < 1.0$

$\left(\frac{r_h}{r_t}\right)_3$	$\frac{U_t}{a_{a,cr,1}}$	$\frac{-gJ\Delta H_{1-3}}{U_t^2}$	$\left(\frac{\rho V_z}{\rho_a a_{a,cr,4,m}}\right)$	$\left(\frac{r_h}{r_t}\right)_2$	$\left(\frac{V_z}{a}\right)_{2,m}$	$\frac{-gJ\Delta H_{1-3}}{U_{h,3}^2}$	$\frac{P_1}{P_4}$	\hat{w}_1	$\left(\frac{V_z}{V_T}\right)_h$	$\Delta\beta_{h,2-3}$	$\alpha_{3,h}$	$\left(\frac{v}{a}\right)_{3,h}$
0.5	0.50 .60 .70 .80 .90 1.00	1.657 1.534 1.465 1.431 1.421 1.427	0.4530	0.690 .725 .760 .800 .840 .875	0.553 .545 .531 .523 .510 .474	6.628 6.135 5.858 5.724 5.683 5.708	1.83 2.26 2.97 4.21 6.59 11.87	0.1981 .1635 .1282 .0940 .0629 .0372	0.961 .918 .878 .839 .802 .766	98.1 101.1 104.5 107.4 110.9 116.6	-39.7	0.6547
0.6	0.40 .50 .60 .70 .80 .90 1.00	2.127 1.867 1.711 1.615 1.559 1.527 1.512	0.4507	0.705 .735 .770 .800 .835 .865 .900	0.524 .518 .519 .504 .497 .469 .454	5.908 5.185 4.752 4.487 4.330 4.243 4.201	1.63 1.98 2.51 3.38 4.90 7.86 14.47	0.1857 .1564 .1265 .0971 .0697 .0456 .0264	0.990 .937 .887 .840 .795 .751 .710	99.6 102.9 105.3 109.2 112.2 117.2 120.9	-38.1	0.6386
0.7	0.40 .50 .60 .70 .80 .90 1.00	2.406 2.094 1.900 1.774 1.691 1.635 1.598	0.4488	0.760 .785 .815 .840 .870 .895 .920	0.487 .480 .482 .466 .463 .437 .406	4.911 4.273 3.877 3.621 3.450 3.338 3.260	1.75 2.16 2.81 3.87 5.76 9.47 17.79	0.1388 .1146 .0908 .0682 .0478 .0307 .0174	0.971 .910 .853 .800 .750 .702 .657	104.3 108.0 110.6 114.6 117.5 122.2 127.4	-36.7	0.6260
0.8	0.40 .50 .60 .70 .80 .90 1.00	2.722 2.347 2.108 1.945 1.831 1.748 1.684	0.4472	0.820 .840 .860 .885 .905 .925 .940	0.436 .430 .421 .426 .412 .393 .343	4.253 3.667 3.293 3.040 2.861 2.731 2.631	1.89 2.40 3.19 4.51 6.88 11.58 22.14	0.0911 .0737 .0570 .0418 .0287 .0180 .0101	0.949 .880 .817 .759 .706 .656 .608	110.2 114.0 117.8 120.2 124.1 128.1 134.6	-35.6	0.6160
0.9	0.40 .50 .60 .70 .80 .90 1.00	3.091 2.645 2.349 2.141 1.988 1.870 1.776	0.4459	0.900 .905 .915 .930 .940 .955 .965	0.396 .363 .344 .344 .316 .314 .277	3.816 3.266 2.900 2.643 2.454 2.309 2.193	2.07 2.71 3.71 5.40 8.47 14.58 28.33	0.0442 .0347 .0262 .0187 .0125 .0077 .0043	0.925 .849 .781 .720 .663 .611 .564	115.0 121.3 126.0 129.0 133.9 136.6 141.8	-34.6	0.6078

TABLE II. - Continued. $1\frac{1}{2}$ -STAGE TURBINES(a) Concluded. $\left(\frac{V_z}{a}\right)_{3,m} = 0.5$

3. $\left(\frac{V_2}{V_1}\right)_h = 1.0$

$\left(\frac{r_h}{r_t}\right)_3$	$\frac{U_t}{a_{a,cr,1}}$	$\frac{-gJ\Delta H_{1-3}}{U_t^2}$	$\left(\frac{\rho V_z}{\rho_a a_{a,cr}}\right)_{4,m}$	$\left(\frac{r_h}{r_t}\right)_2$	$\left(\frac{V_z}{a}\right)_{2,m}$	$\frac{-gJ\Delta H_{1-3}}{U_{h,3}^2}$	$\frac{P_1}{P_4}$	Λ_{w1}	$\left(\frac{V_1}{a}\right)_{2,h}$	$\Delta\beta_{h,2-3}$	$\alpha_{3,h}$	$\left(\frac{V}{a}\right)_{3,h}$
0.5	0.20 .30 .40 .50 .60 .70 .80 .90 1.00	2.836 2.167 1.864 1.710 1.632 1.598 1.592 1.606 1.630	0.4530	0.575 .615 .655 .695 .730 .770 .810 .850 .890	0.525 .540 .555 .570 .571 .579 .582 .580 .571	11.345 8.668 7.457 6.840 6.527 6.392 6.369 6.422 6.522	1.18 1.32 1.54 1.86 2.40 3.32 5.10 8.99 19.30	0.2930 .2644 .2314 .1946 .1554 .1160 .0791 .0477 .0241	0.721 .757 .796 .837 .881 .929 .981 1.039 1.103	88.0 91.7 95.3 98.9 103.6 107.7 112.0 116.9 122.4	-39.7	0.6547
0.6	0.20 .30 .40 .50 .60 .70 .80 .90 1.00	3.283 2.502 2.143 1.953 1.848 1.793 1.768 1.763 1.770	0.4507	0.630 .670 .705 .740 .775 .810 .845 .875 .910	0.488 .510 .526 .542 .557 .571 .583 .567 .567	9.120 6.949 5.951 5.424 5.134 4.979 4.910 4.897 4.917	1.21 1.38 1.64 2.05 2.72 3.93 6.34 11.90 27.84	0.2432 .2159 .1851 .1518 .1177 .0847 .0553 .0315 .0147	0.717 .761 .809 .861 .918 .980 1.050 1.131 1.225	91.8 95.6 100.0 104.2 108.4 112.6 117.0 123.3 128.7	-38.1	0.6386
0.7	0.20 .30 .40 .50 .60 .70 .80 .90 1.00	3.792 2.880 2.454 2.220 2.083 2.000 1.952 1.925 1.911	0.4488	0.700 .730 .760 .790 .820 .845 .875 .900 .930	0.456 .474 .493 .514 .536 .540 .561 .553 .573	7.738 5.878 5.007 4.531 4.251 4.082 3.983 3.928 3.899	1.24 1.45 1.77 2.28 3.14 4.74 8.06 16.19 41.47	0.1881 .1639 .1374 .1096 .0822 .0569 .0354 .0190 .0082	0.716 .769 .827 .890 .961 1.041 1.133 1.241 1.372	95.4 100.4 105.2 109.6 113.8 119.2 123.4 129.5 134.2	-36.7	0.6260
0.8	0.20 .30 .40 .50 .60 .70 .80 .90 1.00	4.340 3.318 2.809 2.521 2.343 2.227 2.149 2.094 2.055	0.4472	0.800 .800 .820 .845 .865 .885 .905 .925 .945	0.461 .434 .448 .477 .492 .506 .518 .525 .524	6.781 5.185 4.389 3.939 3.662 3.480 3.357 3.272 3.211	1.28 1.54 1.93 2.57 3.70 5.86 10.58 22.88 64.95	0.1287 .1095 .0894 .0691 .0500 .0331 .0195 .0098 .0039	0.719 .780 .849 .925 1.012 1.112 1.230 1.373 1.555	95.4 105.7 111.3 115.5 120.6 125.5 130.6 135.8 141.6	-35.6	0.6160
0.9	0.20 .30 .40 .50 .60 .70 .80 .90 1.00	4.905 3.797 3.229 2.878 2.647 2.487 2.370 2.282 2.209	0.4459	0.900 .900 .900 .905 .920 .930 .940 .955 .965	0.468 .445 .416 .404 .438 .444 .444 .488 .472	6.056 4.688 3.987 3.553 3.268 3.071 2.926 2.817 2.728	1.33 1.64 2.14 2.98 4.51 7.57 14.64 34.59 110.53	0.0658 .0544 .0428 .0318 .0220 .0139 .0077 .0036 .0013	0.723 .794 .874 .966 1.071 1.195 1.345 1.532 1.784	95.6 106.5 116.3 123.6 127.6 133.0 138.5 142.1 148.3	-34.6	0.6078

TABLE II. - Continued. $1\frac{1}{2}$ -STAGE TURBINES

$$(b) \left(\frac{V_z}{a}\right)_{3,m} = 0.6$$

$$1. \left(\frac{V_z}{a}\right)_{2,h} = 0.6; \left(\frac{V_z}{V_{1,h}}\right)_{3,h} < 1.0$$

$\left(\frac{r_h}{r_t}\right)_3$	$\frac{U_t}{a_a, cr, l}$	$\frac{-gJ\Delta H_{1-3}}{U_t^2}$	$\left(\frac{\rho V_z}{\rho a a_a, cr}\right)_{4,m}$	$\left(\frac{r_h}{r_t}\right)_2$	$\left(\frac{V_z}{a}\right)_{2,m}$	$\frac{-gJ\Delta H_{1-3}}{U_{h,3}^2}$	$\frac{P_1}{P_4}$	$\frac{\dot{W}_1}{\dot{W}_4}$	$\left(\frac{V_z}{V_{1,h}}\right)_{3,h}$	$\Delta P_{h,2-3}$	$a_{3,h}$	$\left(\frac{V}{a}\right)_{3,h}$
0.5	0.10 .15 .20 .30 .40 .50 .60 .70 .80 .90 1.00	4.175 2.955 2.340 1.722 1.436 1.288 1.213 1.182 1.182 1.202 1.237	0.5064	0.500 .500 .500 .525 .570 .610 .655 .700 .750 .795 .840	0.529 .513 .497 .482 .484 .478 .474 .466 .462 .444 .419	16.700 11.821 9.358 6.888 5.744 5.153 4.853 4.730 4.726 4.809 4.948	1.07 1.11 1.15 1.25 1.39 1.60 1.90 2.37 3.19 4.70 7.88	0.3565 .3459 .3345 .3099 .2818 .2498 .2140 .1751 .1347 .0952 .0599	0.760 .746 .733 .706 .681 .656 .632 .610 .588 .568 .547	68.8 73.1 77.2 81.8 83.7 86.6 89.2 92.3 94.9 99.5 105.1	-38.6	0.7760
0.6	0.10 .15 .20 .30 .40 .50 .60 .70 .80 .90 1.00	4.935 3.520 2.804 2.075 1.718 1.525 1.418 1.361 1.336 1.333 1.344	0.5033	0.600 .600 .600 .605 .640 .680 .715 .755 .795 .835 .875	0.525 .508 .490 .457 .472 .454 .444 .438 .429 .416 .401	13.707 9.777 7.790 5.763 4.772 4.237 3.939 3.780 3.711 3.702 3.732	1.08 1.13 1.18 1.31 1.49 1.74 2.13 2.74 3.79 5.75 9.90	0.2994 .2887 .2772 .2524 .2254 .1957 .1638 .1307 .0979 .0674 .0415	0.773 .756 .740 .707 .676 .646 .618 .591 .565 .540 .516	68.4 73.4 77.9 85.9 89.0 91.4 95.1 98.1 101.7 105.7 110.1	-36.9	0.7556
0.7	0.10 .15 .20 .30 .40 .50 .60 .70 .80 .90 1.00	5.690 4.087 3.277 2.449 2.020 1.777 1.631 1.543 1.491 1.461 1.447	0.5008	0.700 .700 .700 .700 .715 .745 .775 .810 .840 .870 .900	0.523 .505 .486 .445 .422 .417 .409 .408 .393 .374 .351	11.612 8.341 6.687 4.997 4.123 3.626 3.330 3.150 3.042 2.982 2.953	1.09 1.15 1.21 1.38 1.60 1.92 2.41 3.19 4.53 7.07 12.47	0.2352 .2253 .2146 .1917 .1676 .1424 .1164 .0905 .0661 .0444 .0267	0.783 .763 .743 .705 .668 .633 .600 .569 .539 .510 .483	68.4 73.6 78.6 88.1 94.3 97.8 101.5 104.2 108.6 113.4 118.7	-35.4	0.7399
0.8	0.10 .15 .20 .30 .40 .50 .60 .70 .80 .90 1.00	6.444 4.661 3.758 2.835 2.353 2.052 1.861 1.736 1.651 1.592 1.549	0.4988	0.800 .800 .800 .800 .800 .815 .840 .865 .885 .910 .930	0.522 .503 .483 .440 .395 .375 .373 .369 .348 .340 .312	10.068 7.282 5.872 4.430 3.676 3.206 2.908 2.712 2.580 2.488 2.421	1.11 1.17 1.25 1.45 1.73 2.14 2.76 3.76 5.50 8.81 15.88	0.1638 .1559 .1473 .1288 .1098 .0910 .0725 .0549 .0391 .0256 .0151	0.790 .767 .744 .700 .658 .618 .581 .546 .513 .482 .452	68.2 73.8 79.2 89.5 99.0 104.6 107.9 111.1 116.3 119.8 125.6	-34.2	0.7275
0.9	0.10 .15 .20 .30 .40 .50 .60 .70 .80 .90 1.00	7.200 5.282 4.250 3.235 2.702 2.363 2.122 1.951 1.825 1.731 1.656	0.4971	0.900 .900 .900 .900 .900 .905 .920 .935 .945 .960	0.522 .503 .482 .438 .390 .340 .305 .299 .292 .261 .252	8.889 6.471 5.247 3.993 3.336 2.917 2.620 2.408 2.254 2.137 2.045	1.12 1.19 1.28 1.53 1.89 2.42 3.23 4.55 6.86 11.27 20.69	0.0854 .0807 .0756 .0647 .0535 .0428 .0331 .0244 .0169 .0108 .0063	0.794 .768 .743 .693 .645 .601 .560 .522 .486 .453 .422	68.0 74.0 79.8 90.7 100.9 110.5 117.6 121.2 124.7 130.7 134.2	-33.1	0.7175

TABLE II. - Continued. $1\frac{1}{2}$ -STAGE TURBINES(b) Continued. $\left(\frac{V_z}{a}\right)_{3,m} = 0.6$ 2. $\left(\frac{V_1}{a}\right)_{2,h} = 0.8$; $\left(\frac{V_2}{V_1}\right)_{3,h} \leq 1.0$

$\left(\frac{r_h}{r_t}\right)_3$	$\frac{U_t}{a a, cr, 1}$	$\frac{-gJ\Delta H_{1-3}}{U_t^2}$	$\left(\frac{\rho V_z}{\rho a a, cr}\right)_{4,m}$	$\left(\frac{r_h}{r_t}\right)_2$	$\left(\frac{V_z}{a}\right)_{2,m}$	$\frac{-gJ\Delta H_{1-3}}{U_{h,3}^2}$	$\frac{P_1}{P_4}$	\hat{w}_1	$\left(\frac{V_1}{V_2}\right)_{3,h}$	$\Delta\beta_{h,2-3}$	$\alpha_{3,h}$	$\left(\frac{V}{a}\right)_{3,h}$
0.5	0.10 .15 .20 .30 .40 .50 .60 .70 .80 .90 1.00	5.572 3.875 3.037 2.220 1.836 1.628 1.512 1.448 1.421 1.416 1.428	0.5064	0.515 .530 .550 .585 .625 .665 .700 .745 .785 .825 .870	0.582 .578 .580 .575 .573 .556 .555 .568 .510 .510 .495	22.287 15.502 12.147 8.880 7.344 6.514 6.046 5.794 5.683 5.666 5.711	1.09 1.14 1.20 1.34 1.53 1.81 2.24 2.94 4.17 6.57 11.93	0.3505 .3372 .3232 .2928 .2593 .2229 .1842 .1445 .1058 .0705 .0414	0.992 .974 .956 .921 .887 .855 .824 .794 .765 .736 .710	83.6 85.3 86.3 89.1 91.2 93.6 97.3 99.5 103.4 108.1 112.0	-38.6	0.7760
0.6	0.15 .20 .30 .40 .50 .60 .70 .80 .90 1.00	4.540 3.549 2.578 2.115 1.858 1.706 1.614 1.560 1.533 1.521	0.5033	0.600 .615 .645 .680 .715 .750 .785 .825 .860 .895	0.549 .546 .540 .538 .534 .526 .514 .511 .489 .464	12.612 9.858 7.160 5.875 5.162 4.738 4.482 4.334 4.257 4.224	1.16 1.23 1.40 1.64 1.98 2.51 3.38 4.92 7.96 14.81	0.2806 .2671 .2382 .2073 .1746 .1412 .1083 .0774 .0504 .0289	0.987 .965 .922 .881 .842 .804 .767 .733 .699 .666	87.7 89.4 92.9 95.7 98.6 101.8 105.3 108.0 112.4 117.3	-36.9	0.7556
0.7	0.15 .20 .30 .40 .50 .60 .70 .80 .90 1.00	5.226 4.102 2.969 2.417 2.104 1.910 1.785 1.703 1.649 1.612	0.5008	0.700 .700 .710 .740 .770 .793 .800 .830 .860 .890 .915	0.555 .531 .497 .460 .434 .423 .487 .477 .464 .447 .406	10.664 6.372 6.060 4.934 4.293 3.898 3.643 3.476 3.365 3.290	1.19 1.27 1.47 1.76 2.18 2.84 3.92 5.87 9.73 18.50	0.2183 .2059 .1804 .1540 .1270 .1004 .0752 .0525 .0334 .0188	0.995 .969 .919 .870 .824 .780 .738 .698 .660 .622	86.8 90.9 97.4 100.6 103.9 107.2 110.7 114.5 118.5 124.7	-35.4	0.7399
0.8	0.15 .20 .30 .40 .50 .60 .70 .80 .90 1.00	5.907 4.662 3.401 2.755 2.375 2.132 1.968 1.852 1.768 1.703	0.4988	0.800 .800 .800 .810 .830 .855 .875 .900 .920 .940	0.563 .538 .485 .453 .442 .442 .423 .419 .392 .362	9.229 7.284 5.315 4.305 3.711 3.331 3.075 2.894 2.763 2.662	1.22 1.31 1.56 1.91 2.43 3.25 4.62 7.10 12.06 23.38	0.1505 .1407 .1205 .1005 .0811 .0625 .0457 .0311 .0194 .0107	1.000 .970 .912 .856 .803 .754 .707 .663 .621 .581	86.0 90.6 99.4 105.7 109.9 112.9 117.4 120.5 125.4 130.6	-34.2	0.7275
0.9	0.20 .30 .40 .50 .60 .70 .80 .90 1.00	5.225 3.845 3.135 2.692 2.388 2.174 2.017 1.890 1.800	0.4971	0.900 .900 .900 .900 .910 .925 .940 .960 .965	0.546 .492 .434 .374 .351 .344 .336 .375 .290	6.451 4.747 3.871 3.323 2.948 2.684 2.491 2.334 2.222	1.35 1.65 2.10 2.77 3.82 5.60 8.84 15.20 30.30	0.0719 .0601 .0486 .0380 .0285 .0202 .0134 .0083 .0045	0.968 .902 .840 .781 .726 .675 .628 .584 .542	90.2 99.7 108.7 117.2 122.4 126.0 129.4 129.0 138.4	-33.1	0.7175

TABLE II. - Continued. $1\frac{1}{2}$ -STAGE TURBINES(b) Concluded. $\left(\frac{V_z}{a}\right)_{3,m} = 0.6$ 3. $\left(\frac{V_z}{V_1}\right)_{3,h} = 1.0$

$\left(\frac{r_h}{r_t}\right)_3$	$\frac{U_t}{a_{a,cr,1}}$	$\frac{-gJ\Delta H_{1-3}}{U_t^2}$	$\left(\frac{\rho V_z}{\rho_a a_{a,cr}}\right)_{4,m}$	$\left(\frac{r_h}{r_t}\right)_2$	$\left(\frac{V_z}{a}\right)_{2,m}$	$\frac{-gJ\Delta H_{1-3}}{U_{h,3}^2}$	$\frac{P_1}{P_4}$	\hat{w}_1	$\left(\frac{V_1}{a}\right)_{2,h}$	$\Delta p_{h,2-3}$	$\alpha_{3,h}$	$\left(\frac{V}{a}\right)_{3,h}$
0.5	0.10 .15 .20 .30 .40 .50 .60 .70 .80 .90 1.00	5.615 3.970 3.162 2.382 2.024 1.836 1.686 1.609 1.673 1.691	0.5064	0.515 .535 .555 .595 .635 .715 .760 .800 .840 .885	0.584 .590 .596 .608 .619 .627 .631 .645 .637 .618 .613	22.459 15.881 12.646 9.529 8.1095 7.345 6.942 6.744 6.675 6.692 6.763	1.09 1.14 1.20 1.26 1.30 1.36 2.56 3.60 5.62 10.15 22.60	0.3503 .3363 .3212 .2874 .2492 .2076 .1640 .1208 .0811 .0478 .0234	0.807 .824 .841 .877 .915 .956 .999 1.046 1.097 1.153 1.214	84.0 85.8 87.6 91.1 94.6 98.2 102.1 105.3 110.1 115.6 120.5	-38.6	0.7760
0.6	0.10 .15 .20 .30 .40 .50 .60 .70 .80 .90 1.00	6.472 4.590 3.651 2.741 2.317 2.088 1.957 1.882 1.844 1.828 1.827	0.5033	0.600 .600 .620 .655 .690 .725 .760 .800 .835 .870 .905	0.569 .551 .562 .575 .588 .598 .606 .628 .629 .621 .601	17.976 12.750 10.142 7.615 6.436 5.799 5.435 5.228 5.121 5.078 5.074	1.11 1.17 1.24 1.43 1.72 2.17 2.92 4.27 7.01 13.48 32.64	0.2939 .2803 .2657 .2337 .1985 .1612 .1235 .0878 .0564 .0314 .0143	0.792 .812 .832 .876 .923 .974 1.030 1.091 1.160 1.239 1.332	83.5 88.2 90.0 94.2 98.3 102.5 106.8 110.2 115.0 120.5 126.8	-36.9	0.7556
0.7	0.10 .15 .20 .30 .40 .50 .60 .70 .80 .90 1.00	7.326 5.245 4.198 3.146 2.644 2.365 2.197 2.093 2.028 1.988 1.964	0.5008	0.700 .700 .700 .720 .750 .780 .810 .840 .865 .895 .925	0.573 .556 .539 .537 .554 .572 .589 .605 .594 .599 .597	14.951 10.704 8.568 6.421 5.396 4.826 4.484 4.271 4.138 4.057 4.008	1.12 1.19 1.28 1.51 1.86 2.42 3.38 5.18 8.97 18.43 48.85	0.2305 .2181 .2049 .1767 .1466 .1157 .0858 .0586 .0359 .0189 .0079	0.782 .804 .828 .880 .936 .999 1.069 1.148 1.239 1.347 1.478	81.8 86.9 91.9 98.1 102.6 106.9 111.2 115.6 121.6 126.7 132.5	-35.4	0.7399
0.8	0.10 .15 .20 .30 .40 .50 .60 .70 .80 .90 1.00	8.177 5.906 4.764 3.607 3.018 2.644 2.464 2.323 2.226 2.157 2.105	0.4988	0.800 .800 .800 .800 .810 .835 .860 .880 .900 .920 .945	0.577 .563 .547 .511 .496 .522 .552 .561 .565 .559 .592	12.776 9.229 7.444 5.637 4.715 4.184 3.850 3.630 3.478 3.370 3.289	1.13 1.22 1.32 1.60 2.04 2.75 4.01 6.46 11.86 26.23 76.89	0.1604 .1505 .1400 .1176 .0949 .0725 .0518 .0339 .0197 .0097 .0037	0.774 .800 .827 .887 .955 1.031 1.117 1.216 1.334 1.478 1.660	80.4 86.0 91.4 101.5 108.9 113.0 116.9 122.1 127.5 133.4 138.0	-34.2	0.7275
0.9	0.10 .15 .20 .30 .40 .50 .60 .70 .80 .90 1.00	9.030 6.577 5.342 4.092 3.450 3.050 2.778 2.589 2.450 2.342 2.257	0.4971	0.900 .900 .900 .900 .900 .910 .925 .940 .955 .965	0.582 .571 .558 .527 .491 .449 .451 .479 .515 .563 .538	11.148 8.119 6.596 5.052 4.259 3.765 3.430 3.197 3.025 2.892 2.787	1.15 1.24 1.36 1.71 2.27 3.22 4.94 8.43 16.62 40.02 132.52	0.0835 .0777 .0715 .0584 .0453 .0331 .0226 .0140 .0076 .0035 .0012	0.769 .798 .829 .898 .977 1.068 1.173 1.297 1.447 1.637 1.895	79.2 85.2 91.0 101.7 111.5 120.4 126.1 130.2 134.2 138.1 144.9	-33.1	0.7175

TABLE II. - Continued. $\frac{1}{2}$ STAGE TURBINES

$$(c) \left(\frac{V_z}{a}\right)_{3,m} = 0.7$$

$$1. \left(\frac{V_1}{a}\right)_{2,h} = 0.8; \left(\frac{V_2}{V_1}\right)_h < 1.0$$

$\left(\frac{r_h}{r_t}\right)_3$	$\frac{U_t}{a_{a,cr,1}}$	$\frac{-gJ\Delta H_{1-3}}{U_t^2}$	$\left(\frac{\rho V_z}{\rho_a a_{a,cr}}\right)_{4,m}$	$\left(\frac{r_h}{r_t}\right)_2$	$\left(\frac{V_z}{a}\right)_{2,m}$	$\frac{-gJ\Delta H_{1-3}}{U_{h,3}^2}$	$\frac{P_1}{P_4}$	\hat{w}_1	$\left(\frac{V_2}{V_1}\right)_h$	$\Delta P_{h,2-3}$	$\alpha_{h,3}$	$\left(\frac{V}{a}\right)_{3,h}$
0.5	0.10 .15 .20 .30 .40 .50 .60 .70 .80 .90 1.00	5.491 3.829 3.000 2.193 1.816 1.613 1.500 1.441 1.417 1.417 1.431	0.5461	0.500 .500 .520 .560 .600 .645 .685 .730 .775 .820 .865	0.620 .595 .514 .999 .774 .263 .451 .000 .764 .667 .666 .501	21.963 15.314 11.999 8.774 7.263 6.451 6.000 5.764 5.667 5.666 5.725	1.09 1.14 1.20 1.34 1.53 1.81 2.24 2.93 4.17 6.59 12.07	0.3770 .3628 .3480 .3156 .2799 .2408 .1991 .1562 .1142 .0758 .0441	0.882 .869 .855 .829 .803 .779 .754 .731 .709 .687 .666	77.9 81.7 82.9 85.4 88.1 90.2 93.6 96.5 100.0 104.1 108.9	-37.2	0.8903
0.6	0.10 .15 .20 .30 .40 .50 .60 .70 .80 .90 1.00	6.412 4.501 3.538 2.571 2.110 1.855 1.704 1.615 1.564 1.538 1.529	0.5425	0.600 .600 .600 .625 .665 .700 .740 .775 .815 .855 .890	0.623 .597 .570 .551 .553 .543 .540 .521 .510 .497 .462	17.812 12.504 9.827 7.142 5.862 5.153 4.735 4.486 4.345 4.273 4.246	1.11 1.17 1.23 1.40 1.64 1.98 2.52 3.40 4.96 8.06 15.15	0.3159 .3018 .2871 .2561 .2229 .1878 .1518 .1162 .0828 .0536 .0305	0.899 .883 .866 .834 .802 .772 .742 .713 .685 .658 .631	76.4 80.7 84.9 89.4 91.8 95.1 97.8 101.9 105.3 109.0 114.9	-35.3	0.8657
0.7	0.10 .15 .20 .30 .40 .50 .60 .70 .80 .90 1.00	7.311 5.166 4.083 2.981 2.426 2.112 1.918 1.794 1.713 1.659 1.623	0.5397	0.700 .700 .700 .700 .730 .760 .790 .825 .855 .885 .915	0.628 .601 .573 .516 .511 .503 .492 .490 .471 .447 .422	14.920 10.543 8.334 6.083 4.952 4.310 3.914 3.661 3.495 3.386 3.312	1.12 1.19 1.27 1.48 1.77 2.20 2.86 3.97 5.96 9.94 19.08	0.2477 .2348 .2214 .1935 .1651 .1361 .1074 .0802 .0557 .0353 .0197	0.911 .892 .873 .834 .797 .760 .725 .691 .658 .626 .595	75.1 79.8 84.4 93.1 96.6 100.1 103.9 106.7 111.1 115.8 120.8	-33.8	0.8470
0.8	0.10 .15 .20 .30 .40 .50 .60 .70 .80 .90 1.00	8.198 5.829 4.633 3.413 2.779 2.395 2.149 1.984 1.868 1.782 1.717	0.5374	0.800 .800 .800 .800 .800 .825 .850 .870 .895 .920 .940	0.634 .607 .579 .519 .458 .456 .451 .427 .417 .408 .374	12.809 9.108 7.238 5.333 4.343 3.741 3.358 3.100 2.918 2.785 2.683	1.14 1.22 1.31 1.57 1.93 2.46 3.30 4.70 7.27 12.43 24.32	0.1722 .1620 .1513 .1293 .1074 .0864 .0665 .0484 .0328 .0203 .0111	0.920 .898 .876 .831 .787 .745 .705 .666 .629 .594 .559	74.0 79.0 84.0 93.5 102.4 105.8 109.2 114.2 117.9 121.5 127.1	-32.5	0.8327
0.9	0.10 .15 .20 .30 .40 .50 .60 .70 .80 .90 1.00	9.074 6.489 5.184 3.853 3.159 2.721 2.414 2.197 2.037 1.914 1.815	0.5356	0.900 .900 .900 .900 .900 .910 .925 .940 .950 .965	0.640 .614 .585 .525 .461 .396 .369 .360 .351 .308 .298	11.202 8.011 6.400 4.757 3.900 3.359 2.980 2.713 2.515 2.364 2.241	1.15 1.24 1.36 1.66 2.12 2.81 3.90 5.74 9.12 15.98 31.77	0.0896 .0836 .0774 .0645 .0519 .0403 .0301 .0213 .0141 .0085 .0046	0.927 .901 .876 .825 .776 .728 .683 .640 .600 .561 .525	73.0 78.3 83.6 93.8 103.4 112.5 118.0 121.8 125.6 131.8 135.4	-31.4	0.8212

TABLE II. - Continued. $1\frac{1}{2}$ -STAGE TURBINES(c) Continued. $\left(\frac{V_z}{a}\right)_{3,m} = 0.7$ 2. $\left(\frac{V'_1}{a}\right)_{2,h} = 1.0$; $\left(\frac{V'_1}{V'_1/3}\right)_h < 1.0$

$\left(\frac{r_h}{r_t}\right)_3$	$\frac{U_t}{a_{a,cr,1}}$	$\frac{-gJ\Delta H_{1-3}}{U_t^2}$	$\left(\frac{\rho V_z}{\rho_a a_{a,cr}}\right)_{4,m}$	$\left(\frac{r_h}{r_t}\right)_2$	$\left(\frac{V_z}{a}\right)_{2,m}$	$\frac{-gJ\Delta H_{1-3}}{U_{h,3}^2}$	$\frac{P_1}{P_4}$	Λ_{w1}	$\left(\frac{V'_1}{V'_1/3}\right)_h$	$\Delta\beta_{h,2-3}$	$\alpha_{3,h}$	$\left(\frac{V}{a}\right)_{3,h}$
0.5	0.40 .50 .60 .70 .80 .90 1.00	2.123 1.871 1.725 1.641 1.596 1.578 1.577	0.5461	0.620 .660 .705 .745 .790 .835 .875	0.667 .657 .654 .631 .617 .597 .550	8.490 7.485 6.901 6.563 6.385 6.312 6.307	1.64 2.00 2.55 3.47 5.16 8.63 17.01	0.2623 .2204 .1772 .1344 .0944 .0596 .0325	0.978 .947 .917 .888 .860 .833 .806	92.8 95.7 97.9 101.7 104.9 108.7 114.7	-37.2	0.8903
0.6	0.40 .50 .60 .70 .80 .90 1.00	2.422 2.114 1.927 1.810 1.738 1.693 1.667	0.5425	0.680 .715 .750 .790 .825 .865 .900	0.637 .626 .610 .604 .576 .562 .522	6.727 5.872 5.353 5.028 4.826 4.704 4.631	1.77 2.20 2.88 4.02 6.15 10.56 21.34	0.2085 .1715 .1349 .0999 .0684 .0422 .0225	0.976 .938 .901 .865 .830 .796 .762	95.7 99.0 102.6 105.5 110.0 113.6 119.2	-35.3	0.8657
0.7	0.40 .50 .60 .70 .80 .90 1.00	2.746 2.373 2.139 1.986 1.881 1.808 1.755	0.5397	0.740 .770 .800 .830 .865 .895 .920	0.591 .581 .568 .550 .547 .521 .463	5.603 4.843 4.366 4.052 3.839 3.690 3.581	1.91 2.44 3.28 4.71 7.39 13.03 26.89	0.1540 .1239 .0952 .0688 .0460 .0277 .0145	0.969 .924 .880 .837 .797 .757 .717	99.9 103.5 107.2 111.2 114.2 118.7 125.6	-33.8	0.8470
0.8	0.40 .50 .60 .70 .80 .90 1.00	3.109 2.660 2.371 2.174 2.032 1.926 1.843	0.5374	0.805 .830 .855 .875 .900 .925 .945	0.530 .526 .520 .491 .478 .467 .425	4.858 4.156 3.705 3.396 3.175 3.010 2.880	2.09 2.74 3.79 5.61 9.05 16.35 34.35	0.0998 .0784 .0587 .0413 .0270 .0159 .0082	0.957 .905 .855 .807 .760 .716 .673	105.3 108.8 112.3 117.3 121.1 124.7 130.4	-32.5	0.8327
0.9	0.40 .50 .60 .70 .80 .90 1.00	3.511 2.996 2.639 2.386 2.199 2.054 1.936	0.5356	0.900 .900 .910 .925 .940 .955 .965	0.531 .451 .417 .403 .386 .371 .312	4.334 3.699 3.258 2.946 2.715 2.536 2.390	2.32 3.16 4.51 6.89 11.45 21.16 45.00	0.0479 .0363 .0264 .0181 .0115 .0066 .0034	0.943 .884 .827 .774 .724 .676 .630	106.6 115.5 121.0 125.1 129.2 133.1 139.6	-31.4	0.8212

TABLE II. - Concluded. $\frac{1}{2}$ -STAGE TURBINES(c) Concluded. $\left(\frac{V_z}{a}\right)_{3,m} = 0.7$ 3. $\left(\frac{V_z}{V_1}\right)_h = 1.0$

$\left(\frac{r_h}{r_t}\right)_3$	$\frac{U_t}{a_a, cr, 1}$	$\frac{-gJ\Delta H_{1-3}}{U_t^2}$	$\left(\frac{\rho V_z}{\rho_a a_a, cr, 4, m}\right)$	$\left(\frac{r_h}{r_t}\right)_2$	$\left(\frac{V_z}{a}\right)_{2,m}$	$\frac{-gJ\Delta H_{1-3}}{U_{h,3}^2}$	$\frac{P_1}{P_4}$	\hat{w}_1	$\left(\frac{V'}{a}\right)_{2,h}$	$\Delta P_{h,2-3}$	$a_{3,h}$	$\left(\frac{V}{a}\right)_{3,h}$
0.5	0.10 .15 .20 .30 .40 .50 .60 .70 .80 .90 1.00	6.148 4.328 3.430 2.561 2.158 1.943 1.824 1.764 1.734 1.731 1.742	0.5461	0.500 .520 .540 .580 .620 .665 .705 .750 .790 .835 .880	0.653 .658 .662 .670 .676 .691 .688 .695 .676 .664 .640	24.594 17.310 13.721 10.245 8.631 7.771 7.295 7.043 6.936 6.922 6.966	1.10 1.16 1.23 1.40 1.66 2.05 2.70 3.85 6.12 11.29 25.94	0.3740 .3579 .3406 .3026 .2603 .2150 .1682 .1225 .0810 .0468 .0223	0.921 .937 .954 .990 1.027 1.067 1.110 1.155 1.204 1.258 1.316	83.2 84.9 86.6 90.0 93.5 96.3 100.3 103.7 108.8 113.6 119.3	-37.2	0.8903
0.6	0.10 .15 .20 .30 .40 .50 .60 .70 .80 .90 1.00	7.043 4.989 3.954 2.939 2.461 2.200 2.047 1.957 1.906 1.882 1.872	0.5425	0.600 .600 .605 .640 .680 .715 .750 .790 .825 .865 .900	0.658 .634 .618 .627 .647 .653 .655 .670 .659 .662 .622	19.564 13.858 10.984 8.165 6.837 6.110 5.685 5.436 5.296 5.226 5.201	1.12 1.19 1.26 1.47 1.78 2.27 3.09 4.59 7.64 14.98 37.31	0.3135 .2977 .2811 .2454 .2067 .1664 .1264 .0888 .0563 .0308 .0136	0.901 .920 .941 .983 1.029 1.079 1.134 1.195 1.263 1.339 1.429	80.5 85.2 89.0 93.1 96.3 100.4 104.8 108.4 113.7 118.3 125.4	-35.3	0.8657
0.7	0.10 .15 .20 .30 .40 .50 .60 .70 .80 .90 1.00	7.915 5.657 4.518 3.363 2.799 2.482 2.289 2.167 2.089 2.038 2.005	0.5397	0.700 .700 .700 .710 .740 .770 .800 .830 .860 .890 .920	0.663 .642 .619 .591 .605 .618 .629 .637 .640 .632 .611	16.154 11.544 9.221 6.864 5.712 5.066 4.672 4.423 4.262 4.159 4.092	1.13 1.21 1.31 1.56 1.94 2.55 3.60 5.57 9.79 20.48 55.71	0.2458 .2316 .2166 .1850 .1522 .1191 .0875 .0592 .0358 .0185 .0076	0.887 .909 .933 .983 1.038 1.100 1.169 1.247 1.337 1.443 1.573	78.3 83.5 88.4 96.2 100.5 104.8 109.2 113.8 118.8 124.5 131.1	-33.8	0.8470
0.8	0.10 .15 .20 .30 .40 .50 .60 .70 .80 .90 1.00	8.783 6.328 5.091 3.835 3.187 2.803 2.561 2.399 2.286 2.205 2.143	0.5374	0.800 .800 .800 .800 .805 .830 .850 .875 .895 .920 .940	0.670 .652 .631 .586 .550 .575 .580 .606 .601 .626 .593	13.723 9.887 7.955 5.992 4.979 4.380 4.002 3.748 3.572 3.445 3.349	1.15 1.24 1.35 1.66 2.13 2.91 4.29 6.98 13.00 29.26 87.89	0.1709 .1597 .1478 .1229 .0981 .0743 .0526 .0340 .0195 .0094 .0035	0.878 .903 .929 .988 1.054 1.128 1.213 1.312 1.429 1.572 1.757	76.6 82.1 87.4 97.5 105.8 109.9 115.1 119.2 125.0 129.6 136.9	-32.5	0.8327
0.9	0.10 .15 .20 .30 .40 .50 .60 .70 .80 .90 1.00	9.644 7.001 5.669 4.317 3.620 3.185 2.881 2.669 2.512 2.391 2.292	0.5356	0.900 .900 .900 .900 .900 .900 .910 .920 .935 .950 .960	0.677 .663 .647 .609 .564 .513 .513 .506 .532 .563 .516	11.906 8.643 6.999 5.330 4.470 3.932 3.557 3.295 3.101 2.952 2.830	1.16 1.26 1.39 1.77 2.38 3.43 5.32 9.19 18.37 45.12 151.87	0.0889 .0824 .0755 .0610 .0467 .0338 .0228 .0140 .0075 .0034 .0011	0.871 .899 .929 .996 1.073 1.163 1.267 1.391 1.542 1.734 1.996	75.1 80.9 86.5 97.1 107.0 116.1 121.9 127.8 132.2 136.9 144.4	-31.4	0.8212

TABLE III. - 2-STAGE TURBINES

$$(a) \left(\frac{V_z}{a}\right)_{5,m} = 0.5$$

$$1. \left(\frac{V_1}{a}\right)_{2,h}, \left(\frac{V_1}{a}\right)_{3,h}, \left(\frac{V_1}{a}\right)_{4,h} \leq 0.6; \left(\frac{V_2}{V_1}\right)_h, \left(\frac{V_3}{V_4}\right)_t, \left(\frac{V_4}{V_5}\right)_h \leq 1.0$$

$\left(\frac{r_h}{r_t}\right)_5$	$\frac{U_t}{a_{a,cr,1}}$	$\frac{-gJ\Delta H_{1-5}}{U_t^2}$	$\left(\frac{\rho V_z}{\rho_a a_{a,cr,1}}\right)_{5,m}$	$\left(\frac{r_h}{r_t}\right)_2$	$\frac{\Delta H_{1-3}}{\Delta H_{3-5}}$	$\frac{-gJ\Delta H_{1-5}}{U_{h,5}^2}$	$\frac{P_1}{P_5}$	\hat{w}_1	$\left(\frac{V_z}{a}\right)_{2,m}$	$\alpha_{2,h}$
0.5	0.20 .30 .40 .50 .60 .70 .80	3.052 2.688 2.585 2.526 2.594 2.725 2.821	0.4676 .4669 .4660 .4646 .4622 .4581 .4509	0.500 .555 .635 .715 .795 .875 .935	2.149 1.868 1.703 1.749 1.827 1.925 2.030	12.208 10.753 10.339 10.106 10.377 10.899 11.283	1.18 1.40 1.81 2.55 4.31 9.59 30.35	0.3020 .2591 .2059 1.509 .0940 .0456 .0160	0.445 .426 .416 .406 .385 .358 .305	47.5 53.1 57.9 62.3 67.3 71.8 76.7
0.6	0.20 .30 .40 .50 .60 .70 .80	4.004 3.417 3.137 3.009 3.023 3.091 3.103	0.4674 .4666 .4654 .4637 .4608 .4558 .4470	0.600 .620 .695 .765 .845 .910 .960	2.111 1.752 1.661 1.685 1.727 1.789 1.843	11.121 9.492 8.714 8.359 8.398 8.585 8.621	1.25 1.54 2.07 3.12 5.77 14.40 51.64	0.2456 .2028 .1553 1.072 .0616 .0269 .0084	0.434 .382 .375 .357 .348 .312 .277	50.1 58.7 62.6 67.0 70.5 74.9 78.3
0.7	0.20 .30 .40 .50 .60 .70 .80	4.959 4.252 3.750 3.523 3.457 3.440 3.365	0.4672 .4661 .4648 .4627 .4592 .4531 .4425	0.700 .700 .750 .820 .885 .940 .975	2.031 1.673 1.625 1.625 1.638 1.661 1.681	10.120 8.678 7.653 7.190 7.054 7.021 6.867	1.32 1.72 2.42 3.91 7.90 22.02 89.63	0.1864 .1461 .1075 .0697 .0369 .0146 .0041	0.424 .344 .318 .312 .294 .268 .225	52.4 63.2 68.0 71.0 74.3 77.5 80.8
0.8	0.20 .30 .40 .50 .60 .70 .80	5.964 4.112 4.436 4.070 3.890 3.771 3.609	0.4670 .4657 .4640 .4615 .4573 .4501 .4371	0.800 .800 .815 .865 .920 .965 .985	1.954 1.654 1.591 1.567 1.553 1.541 1.537	9.319 7.987 6.932 6.359 6.077 5.892 5.639	1.39 1.94 2.91 5.03 11.07 34.19 160.13	0.1249 .0927 .0644 .0392 .0192 .0069 .0017	0.416 .326 .262 .242 .231 .229 .162	54.4 65.9 72.8 76.0 78.2 79.6 83.5
0.9	0.20 .30 .40 .50 .60 .70	7.037 5.986 5.210 4.670 4.329 4.086	0.4667 .4652 .4631 .4600 .4551 .4466	0.900 .900 .900 .915 .955 .980	1.891 1.656 1.571 1.504 1.470 1.433	8.688 7.390 6.433 5.765 5.345 5.045	1.48 2.20 3.60 6.75 16.01 54.31	0.0623 .0438 .0280 .0159 .0073 .0024	0.407 .310 .218 .162 .163 .145	56.3 68.1 76.5 81.0 82.0 83.6

$$2. \left(\frac{V_1}{a}\right)_{2,h}, \left(\frac{V_1}{a}\right)_{3,h}, \left(\frac{V_1}{a}\right)_{4,h} \leq 0.8; \left(\frac{V_2}{V_1}\right)_h, \left(\frac{V_3}{V_4}\right)_t, \left(\frac{V_4}{V_5}\right)_h \leq 1.0$$

0.5	0.20 .30 .40 .50 .60 .70 .80	3.173 3.140 3.228 3.482 3.593 3.527 3.405	0.4675 .4667 .4653 .4628 .4586 .4524 .4417	0.500 .515 .660 .780 .875 .930 .965	2.249 2.236 2.179 2.136 2.039 2.131 2.215	12.692 12.558 12.913 13.927 14.372 14.107 13.621	1.19 1.49 2.12 3.84 8.77 24.61 98.14	0.3002 .2457 .1783 .1043 .0494 .0194 .0055	0.448 .401 .443 .446 .442 .387 .288	49.7 62.6 63.8 66.7 69.7 74.4 79.7
0.6	0.20 .30 .40 .50 .60 .70 .80	4.296 4.154 4.060 4.042 3.985 3.842 3.644	0.4673 .4662 .4644 .4615 .4569 .4494 .4362	0.600 .630 .730 .835 .905 .950 .980	2.297 2.238 2.108 1.935 1.903 1.959 1.999	11.934 11.540 11.277 11.228 11.068 10.672 10.122	1.27 1.70 2.63 4.97 11.96 37.82 175.04	0.2420 .1855 .1254 .0705 .0318 .0112 .0028	0.443 .403 .400 .419 .394 .331 .266	53.9 64.6 67.3 68.9 72.5 77.0 80.7
0.7	0.20 .30 .40 .50 .60 .70 .80	5.559 5.187 4.794 4.627 4.374 4.143 3.869	0.4670 .4656 .4636 .4601 .4549 .4459 .4297	0.700 .700 .800 .875 .930 .965 .985	2.333 2.159 1.962 1.775 1.785 1.806 1.821	11.345 10.586 9.785 9.443 8.927 8.455 7.895	1.36 1.96 3.20 6.61 16.65 59.28 324.98	0.1807 .1301 .0835 .0434 .0188 .0059 .0012	0.442 .351 .371 .356 .332 .263 .167	57.2 68.8 69.8 72.8 75.7 79.9 84.3
0.8	0.20 .30 .40 .50 .60 .70	6.955 6.300 5.558 5.138 4.758 4.431	0.4667 .4650 .4626 .4587 .4526 .4419	0.800 .800 .850 .910 .955 .980	2.363 2.103 1.821 1.692 1.676 1.666	10.867 9.843 8.684 8.029 7.434 6.924	1.48 2.30 3.97 8.60 23.64 95.40	0.1186 .0796 .0485 .0241 .0096 .0027	0.445 .330 .298 .288 .279 .220	59.8 70.9 74.4 76.6 78.3 81.7
0.9	0.20 .30 .40 .50 .60 .70	8.431 7.371 6.430 5.677 5.140 4.708	0.4664 .4643 .4614 .4571 .4500 .4372	0.900 .900 .905 .940 .975 .990	2.370 2.014 1.697 1.615 1.577 1.541	10.408 9.100 7.938 7.008 6.345 5.812	1.61 2.69 5.14 11.55 34.45 158.26	0.0579 .0365 .0203 .0097 .0036 .0009	0.450 .313 .205 .183 .197 .151	61.6 72.6 79.7 81.7 81.9 84.4

TABLE III. - 2-STAGE TURBINES

$$(a) \left(\frac{V_2}{a}\right)_{5,m} = 0.5$$

$$1. \left(\frac{V_1}{a}\right)_{2,h}, \left(\frac{V_1}{a}\right)_{3,h}, \left(\frac{V_1}{a}\right)_{4,h} \leq 0.6; \left(\frac{V_2}{V_1}\right)_h, \left(\frac{V_3}{V_4}\right)_t, \left(\frac{V_4}{V_5}\right)_h \leq 1.0$$

$\Delta\beta_{h,2-3}$	$\Delta\alpha_{h,3-4}$	$\Delta\beta_{h,4-5}$	$\alpha_{5,h}$	$\left(\frac{V_2}{V_1}\right)_h$	$\left(\frac{V_1}{a}\right)_{2,h}$	$\left(\frac{V_3}{V_4}\right)_t$	$\left(\frac{V_1}{a}\right)_{3,h}$	$\left(\frac{V_4}{V_5}\right)_h$	$\left(\frac{V_1}{a}\right)_{4,h}$	$\frac{U_t}{a_{a,cr,1}}$	$\left(\frac{r_h}{r_t}\right)_5$
81.2	64.3	41.5	-8.1	0.953	0.600	1.000	0.575	1.000	0.527	0.20	0.5
90.2	77.8	56.6	-11.6	.862	.600	.983	.600	1.000	.559	.30	
95.9	86.9	71.1	-15.4	.801	.600	.932	.600	.994	.600	.40	
102.0	93.5	81.0	-19.4	.735	.600	.901	.600	.909	.600	.50	
111.2	104.2	93.1	-24.4	.661	.600	.846	.600	.814	.600	.60	
122.2	119.5	107.7	-30.6	.583	.600	.765	.600	.710	.600	.70	
136.8	139.5	124.9	-37.9	.513	.600	.670	.600	.604	.600	.80	
86.9	71.0	45.7	-8.3	0.902	0.600	1.000	0.595	1.000	0.535	0.20	0.6
101.1	87.5	63.9	-11.7	.833	.600	.921	.600	1.000	.574	.30	
105.9	94.2	75.9	-15.3	.768	.600	.867	.600	.956	.600	.40	
113.1	101.8	86.5	-19.3	.699	.600	.820	.600	.862	.600	.50	
120.0	112.1	98.7	-24.2	.626	.600	.755	.600	.761	.600	.60	
131.8	128.8	114.4	-30.3	.552	.600	.670	.600	.654	.600	.70	
143.2	148.5	131.9	-37.5	.490	.600	.587	.600	.550	.600	.80	
90.7	75.3	49.6	-8.5	0.876	0.600	0.980	0.600	1.000	0.543	0.20	0.7
110.4	95.9	70.6	-12.0	.802	.600	.854	.600	1.000	.592	.30	
118.0	103.4	81.6	-15.5	.734	.600	.797	.600	.916	.600	.40	
122.8	109.7	91.8	-19.4	.665	.600	.744	.600	.813	.600	.50	
130.4	120.9	104.7	-24.3	.594	.600	.673	.600	.707	.600	.60	
140.2	137.5	120.7	-30.5	.527	.600	.595	.600	.600	.600	.70	
151.5	156.6	138.6	-37.7	.472	.600	.524	.600	.500	.600	.80	
94.0	78.9	53.3	-8.7	0.858	0.600	0.949	0.600	1.000	0.552	0.20	0.8
115.5	100.1	74.5	-12.4	.774	.600	.807	.600	.981	.600	.30	
129.5	112.8	87.7	-15.9	.700	.600	.734	.600	.873	.600	.40	
135.8	120.3	98.4	-19.8	.632	.600	.672	.600	.763	.600	.50	
141.4	130.2	110.8	-24.7	.567	.600	.606	.600	.654	.600	.60	
147.4	145.3	126.8	-30.9	.506	.600	.536	.600	.549	.600	.70	
160.1	163.4	144.9	-38.4	.458	.600	.474	.600	.454	.600	.80	
97.3	82.4	56.7	-8.9	0.839	0.600	0.911	0.600	1.000	0.562	0.20	0.9
120.0	103.6	77.4	-12.7	.747	.600	.771	.600	.949	.600	.30	
138.5	120.8	93.2	-16.5	.667	.600	.684	.600	.828	.600	.40	
149.6	133.0	106.4	-20.5	.601	.600	.612	.600	.712	.600	.50	
152.4	139.8	117.3	-25.4	.542	.600	.551	.600	.604	.600	.60	
158.9	153.8	133.1	-31.6	.489	.600	.489	.600	.502	.600	.70	

$$2. \left(\frac{V_1}{a}\right)_{2,h}, \left(\frac{V_1}{a}\right)_{3,h}, \left(\frac{V_1}{a}\right)_{4,h} \leq 0.8; \left(\frac{V_2}{V_1}\right)_h, \left(\frac{V_3}{V_4}\right)_t, \left(\frac{V_4}{V_5}\right)_h \leq 1.0$$

84.0	64.6	41.8	-8.3	1.000	0.633	1.000	0.575	1.000	0.528	0.20	0.5
109.4	88.1	60.6	-12.5	1.000	.766	1.000	.654	1.000	.563	.30	
109.7	94.0	74.3	-17.3	.923	.800	1.000	.691	1.000	.617	.40	
116.1	108.5	91.8	-23.4	.761	.800	1.000	.798	1.000	.699	.50	
123.8	123.2	109.7	-29.9	.689	.800	.869	.800	.983	.800	.60	
136.2	139.2	124.2	-36.7	.626	.800	.797	.800	.842	.800	.70	
151.2	156.5	139.5	-44.2	.572	.800	.723	.800	.706	.800	.80	
92.1	71.5	46.3	-8.6	1.000	0.672	1.000	0.597	1.000	0.536	0.20	0.6
113.9	93.6	65.8	-13.0	.962	.800	1.000	.691	1.000	.581	.30	
118.9	104.7	81.4	-17.7	.810	.800	1.000	.784	1.000	.647	.40	
121.7	114.4	97.9	-23.1	.734	.800	.891	.800	1.000	.742	.50	
131.2	128.9	113.8	-29.1	.666	.800	.788	.800	.922	.800	.60	
143.9	146.0	129.2	-35.9	.605	.800	.716	.800	.779	.800	.70	
155.3	162.6	145.0	-43.6	.556	.800	.650	.800	.646	.800	.80	
98.9	77.7	50.6	-9.0	1.000	0.715	1.000	0.621	1.000	0.545	0.20	0.7
124.0	104.9	73.2	-13.4	.869	.800	1.000	.758	1.000	.601	.30	
124.4	110.5	87.3	-17.9	.774	.800	.928	.800	1.000	.680	.40	
131.2	122.0	104.2	-23.2	.708	.800	.785	.800	1.000	.795	.50	
139.4	135.1	118.2	-28.9	.645	.800	.719	.800	.858	.800	.60	
152.0	152.5	134.3	-35.7	.588	.800	.651	.800	.716	.800	.70	
164.6	168.0	150.3	-43.7	.543	.800	.591	.800	.588	.800	.80	
104.5	83.2	54.7	-9.4	1.000	0.762	1.000	0.647	1.000	0.555	0.20	0.8
128.5	110.3	78.4	-13.9	.812	.800	.988	.800	1.000	.623	.30	
135.2	119.7	94.4	-18.2	.749	.800	.834	.800	1.000	.718	.40	
140.3	128.5	108.5	-23.2	.686	.800	.724	.800	.945	.800	.50	
146.5	141.0	122.5	-29.0	.626	.800	.662	.800	.795	.800	.60	
157.5	158.1	139.2	-35.9	.573	.800	.599	.800	.656	.800	.70	
108.9	88.0	58.5	-9.8	0.988	0.800	1.000	0.675	1.000	0.566	0.20	0.9
132.0	114.0	82.9	-14.3	.790	.800	.930	.800	1.000	.648	.30	
148.2	131.4	102.8	-18.8	.723	.800	.750	.800	1.000	.763	.40	
153.3	138.6	114.5	-23.6	.663	.800	.672	.800	.883	.800	.50	
155.8	147.7	127.1	-29.3	.608	.800	.614	.800	.735	.800	.60	
164.6	163.3	144.0	-36.5	.560	.800	.554	.800	.600	.800	.70	

TABLE III. - Continued. 2-STAGE TURBINES

$$(b) \left(\frac{V_2}{a}\right)_{5,m} = 0.6$$

$$1. \left(\frac{V_1}{a}\right)_{2,h}, \left(\frac{V_1}{a}\right)_{3,h}, \left(\frac{V_1}{a}\right)_{4,h} \leq 0.6; \left(\frac{V_2}{V_1}\right)_{2,h}, \left(\frac{V_3}{V_1}\right)_{4,t}, \left(\frac{V_4}{V_1}\right)_{5,h} \leq 1.0$$

$\left(\frac{r_h}{r_t}\right)_5$	$\frac{U_t}{a_{a,cr,1}}$	$\frac{-gJ\Delta H_{1-5}}{U_t^2}$	$\left(\frac{\rho V_z}{\rho a_{a,cr,5,m}}\right)$	$\left(\frac{r_h}{r_t}\right)_2$	$\frac{\Delta H_{1-3}}{\Delta H_{3-5}}$	$\frac{-gJ\Delta H_{1-5}}{U_{h,5}^2}$	$\frac{F_1}{P_5}$	λ_1	$\left(\frac{V_2}{a}\right)_{2,m}$	$a_{2,h}$
0.5	0.10	2.490	0.5282	0.500	1.664	9.958	1.03	0.3845	0.580	18.5
	.15	2.458	.5279	.500	1.643	9.832	1.08	.3703	.558	27.1
	.20	2.410	.5275	.500	1.619	9.640	1.14	.3518	.528	35.0
	.30	2.294	.5262	.500	1.560	9.175	1.33	.3036	.458	48.4
	.40	2.203	.5244	.550	1.544	8.813	1.65	.2517	.418	56.2
	.50	2.279	.5214	.650	1.589	9.117	2.31	.1852	.403	61.5
	.60	2.490	.5159	.765	1.665	9.961	4.02	.1115	.391	66.3
	.70	2.760	.5056	.870	1.772	11.038	9.95	.0486	.365	71.4
	.80	2.924	.4872	.940	1.880	11.696	36.60	.0146	.304	76.8
0.6	0.10	3.330	0.5282	0.600	1.702	9.251	1.05	0.3247	0.576	20.8
	.15	3.275	.5277	.600	1.690	9.097	1.11	.3088	.549	30.3
	.20	3.205	.5271	.600	1.651	8.904	1.19	.2883	.514	38.9
	.30	3.034	.5254	.600	1.582	8.427	1.47	.2389	.432	53.2
	.40	2.861	.5230	.630	1.535	7.947	1.93	.1856	.370	62.2
	.50	2.859	.5191	.725	1.555	7.942	2.93	.1271	.358	66.4
	.60	3.001	.5122	.825	1.598	8.337	5.68	.0694	.343	70.6
	.70	3.174	.4995	.910	1.660	8.817	15.88	.0270	.313	74.8
	.80	3.219	.4774	.960	1.719	8.941	65.35	.0073	.243	79.8
0.7	0.10	4.240	0.5281	0.700	1.734	8.652	1.06	0.2559	0.573	22.9
	.15	4.165	.5275	.700	1.707	8.499	1.14	.2407	.541	33.1
	.20	4.070	.5267	.700	1.674	8.306	1.25	.2199	.501	42.3
	.30	3.837	.5245	.700	1.595	7.831	1.63	.1728	.407	57.3
	.40	3.578	.5213	.710	1.520	7.302	2.32	.1254	.319	67.5
	.50	3.460	.5165	.795	1.516	7.060	3.80	.0798	.310	70.8
	.60	3.498	.5080	.880	1.525	7.140	8.16	.0397	.301	73.8
	.70	3.553	.4928	.945	1.544	7.251	25.48	.0139	.280	76.9
	.80	3.486	.4663	.975	1.570	7.114	118.39	.0033	.187	82.4
0.8	0.10	5.218	0.5280	0.800	1.756	8.153	1.07	0.1784	0.569	24.7
	.15	5.124	.5273	.800	1.728	8.007	1.17	.1649	.534	35.7
	.20	5.002	.5263	.800	1.691	7.815	1.32	.1479	.489	45.3
	.30	4.699	.5234	.800	1.603	7.342	1.83	.1096	.383	60.8
	.40	4.357	.5194	.800	1.508	6.808	2.84	.0735	.275	71.7
	.50	4.082	.5134	.855	1.471	6.379	5.07	.0434	.247	75.5
	.60	3.980	.5033	.920	1.451	6.218	11.91	.0198	.238	77.8
	.70	3.902	.4853	.965	1.439	6.097	41.22	.0063	.210	80.5
	.80	3.732	.4532	.985	1.434	5.831	220.65	.0013	.127	84.9
0.9	0.10	6.265	0.5278	0.900	1.775	7.735	1.09	0.0930	0.566	26.4
	.15	6.147	.5270	.900	1.744	7.589	1.21	.0845	.528	38.0
	.20	5.997	.5258	.900	1.705	7.404	1.40	.0741	.478	48.1
	.30	5.616	.5223	.900	1.607	6.933	2.08	.0515	.361	63.9
	.40	5.181	.5171	.900	1.501	6.397	3.57	.0315	.244	74.8
	.50	4.745	.5098	.900	1.403	5.859	7.01	.0170	.146	81.8
	.60	4.452	.4979	.955	1.375	5.496	17.84	.0072	.162	82.0
	.70	4.225	.4768	.985	1.335	5.217	67.61	.0021	.170	82.5

$$2. \left(\frac{V_1}{a}\right)_{2,h}, \left(\frac{V_1}{a}\right)_{3,h}, \left(\frac{V_1}{a}\right)_{4,h} \leq 0.8; \left(\frac{V_2}{V_1}\right)_{2,h}, \left(\frac{V_3}{V_1}\right)_{4,t}, \left(\frac{V_4}{V_1}\right)_{5,h} \leq 1.0$$

0.5	0.10	3.848	0.5281	0.500	2.091	15.390	1.05	0.3781	0.579	28.2
	.15	3.818	.5276	.500	2.080	15.273	1.12	.3564	.554	39.8
	.20	3.790	.5268	.500	2.073	15.161	1.23	.3280	.521	49.5
	.30	3.549	.5248	.540	1.949	14.194	1.57	.2632	.466	59.2
	.40	3.559	.5214	.680	1.851	14.234	2.31	.1853	.493	60.6
	.50	3.589	.5159	.780	1.812	14.156	4.03	.1113	.474	64.9
	.60	3.614	.5069	.865	1.893	14.497	8.91	.0538	.441	69.6
	.70	3.624	.4914	.930	1.986	14.497	27.99	.0188	.376	74.8
	.80	3.517	.4648	.970	2.058	14.067	127.45	.0046	.284	79.9
0.6	0.10	5.076	0.5280	0.600	2.136	14.100	1.07	0.3178	0.578	30.9
	.15	5.052	.5273	.600	2.131	14.033	1.17	.2937	.551	43.2
	.20	5.017	.5263	.600	2.123	13.937	1.32	.2627	.516	53.1
	.30	4.522	.5237	.645	1.930	12.561	1.79	.1993	.455	61.1
	.40	4.256	.5196	.735	1.742	11.821	2.77	.1339	.436	65.1
	.50	4.113	.5133	.825	1.731	11.426	5.14	.0760	.423	68.6
	.60	4.052	.5025	.900	1.777	11.255	12.64	.0333	.389	72.6
	.70	3.960	.4839	.955	1.825	11.000	44.88	.0103	.342	76.6
	.80	3.759	.4515	.980	1.867	10.443	238.13	.0022	.212	82.6
0.7	0.10	6.434	0.5278	0.700	2.173	13.130	1.09	0.2490	0.578	33.4
	.15	6.407	.5269	.700	2.168	13.076	1.22	.2252	.552	46.0
	.20	6.269	.5257	.700	2.121	12.794	1.42	.1961	.510	55.3
	.30	5.770	.5225	.710	1.824	11.162	2.04	.1409	.394	66.0
	.40	5.693	.5177	.790	1.660	10.190	3.78	.0888	.374	69.5
	.50	4.653	.5103	.865	1.660	9.496	6.69	.0476	.358	72.6
	.60	4.477	.4976	.930	1.670	9.138	18.25	.0189	.334	75.6
	.70	4.275	.4754	.970	1.686	8.725	73.30	.0052	.273	79.6
	.80	3.990	.4352	.990	1.696	8.143	471.24	.0009	.184	83.7
0.8	0.10	7.903	0.5277	0.800	2.201	12.348	1.11	0.1726	0.580	35.5
	.15	7.879	.5265	.800	2.197	12.311	1.28	.1523	.556	48.3
	.20	7.554	.5250	.800	2.097	11.802	1.53	.1293	.501	56.9
	.30	6.526	.5211	.800	1.767	10.197	2.37	.0866	.358	69.1
	.40	5.728	.5155	.840	1.615	8.951	4.17	.0518	.296	74.5
	.50	5.207	.5069	.905	1.592	8.136	8.92	.0258	.290	76.4
	.60	4.889	.4920	.955	1.571	7.639	26.81	.0094	.271	78.6
	.70	4.569	.4657	.980	1.559	7.140	122.00	.0023	.187	83.0
0.9	0.10	9.478	0.5275	0.900	2.224	11.701	1.14	0.0893	0.584	37.3
	.15	9.459	.5261	.900	2.221	11.677	1.34	.0768	.564	50.1
	.20	8.922	.5243	.900	2.076	11.015	1.66	.0634	.491	58.5
	.30	7.645	.5195	.900	1.723	9.438	2.80	.0397	.377	71.1
	.40	6.569	.5128	.900	1.570	8.110	5.37	.0217	.208	79.5
	.50	5.792	.5029	.940	1.523	7.151	12.34	.0101	.189	81.4
	.60	5.289	.4857	.975	1.478	6.530	40.27	.0034	.186	82.4
	.70	4.851	.4543	.990	1.441	5.989	210.54	.0007	.122	85.5

TABLE III. - Continued. 2-STAGE TURBINES

$$(b) \left(\frac{V_z}{a}\right)_{5,m} = 0.6$$

$$1. \left(\frac{V_1}{a}\right)_{2,h}, \left(\frac{V_1}{a}\right)_{3,h}, \left(\frac{V_1}{a}\right)_{4,h} \leq 0.6; \left(\frac{V_2}{V_3}\right)_h, \left(\frac{V_3}{V_4}\right)_t, \left(\frac{V_4}{V_5}\right)_h \leq 1.0$$

$\Delta\beta_{h,2-3}$	$\Delta\alpha_{h,3-4}$	$\Delta\beta_{h,4-5}$	$\alpha_{5,h}$	$\left(\frac{V_2}{V_3}\right)_h$	$\left(\frac{V_1}{a}\right)_{2,h}$	$\left(\frac{V_3}{V_4}\right)_t$	$\left(\frac{V_1}{a}\right)_{3,h}$	$\left(\frac{V_4}{V_5}\right)_h$	$\left(\frac{V_1}{a}\right)_{4,h}$	$\frac{U_t}{a_{a,cr,l}}$	$\left(\frac{r_h}{r_t}\right)_{5/5}$
28.4	22.5	17.0	-4.3	0.985	0.600	0.994	0.600	0.989	0.600	0.10	0.5
42.1	33.5	25.4	-6.4	.967	.600	.986	.600	.975	.600	.15	
55.0	44.1	33.6	-8.5	.943	.600	.976	.600	.957	.600	.20	
78.5	64.1	49.3	-12.6	.888	.600	.947	.600	.910	.600	.30	
91.2	75.7	61.3	-16.6	.829	.600	.927	.600	.853	.600	.40	
98.5	84.2	72.7	-21.5	.761	.600	.908	.600	.784	.600	.50	
107.5	94.1	84.2	-27.7	.676	.600	.871	.600	.701	.600	.60	
120.5	116.9	105.9	-35.4	.587	.600	.771	.600	.606	.600	.70	
137.6	141.7	126.8	-44.0	.510	.600	.665	.600	.511	.600	.80	
32.0	25.2	18.7	-4.4	0.979	0.600	0.990	0.600	0.986	0.600	0.10	0.6
47.1	37.4	27.9	-6.6	.955	.600	.978	.600	.969	.600	.15	
61.5	49.2	36.8	-8.8	.926	.600	.961	.600	.947	.600	.20	
87.2	71.3	54.0	-13.0	.856	.600	.915	.600	.890	.600	.30	
103.9	86.6	68.1	-17.1	.787	.600	.869	.600	.823	.600	.40	
110.4	94.8	79.6	-21.9	.715	.600	.831	.600	.747	.600	.50	
119.2	108.0	94.5	-28.0	.635	.600	.764	.600	.659	.600	.60	
131.6	128.6	113.7	-35.5	.552	.600	.670	.600	.565	.600	.70	
147.9	152.0	134.3	-43.9	.488	.600	.582	.600	.474	.600	.80	
35.1	27.6	20.2	-4.6	0.973	0.600	0.985	0.600	0.983	0.600	0.10	0.7
51.7	40.9	30.1	-6.8	.943	.600	.967	.600	.963	.600	.15	
67.3	53.8	39.8	-9.1	.906	.600	.942	.600	.936	.600	.20	
95.0	77.7	58.4	-13.4	.825	.600	.877	.600	.869	.600	.30	
115.9	97.3	74.9	-17.7	.744	.600	.804	.600	.792	.600	.40	
121.5	105.0	86.2	-22.5	.674	.600	.753	.600	.708	.600	.50	
128.7	117.9	101.3	-28.6	.598	.600	.679	.600	.617	.600	.60	
139.2	138.3	120.8	-36.0	.526	.600	.593	.600	.524	.600	.70	
156.4	160.3	141.3	-44.3	.471	.600	.520	.600	.437	.600	.80	
38.0	29.7	21.6	-4.7	0.967	0.600	0.979	0.600	0.980	0.600	0.10	0.8
55.8	44.1	32.2	-7.0	.931	.600	.954	.600	.956	.600	.15	
72.6	58.0	42.5	-9.4	.887	.600	.921	.600	.924	.600	.20	
102.0	83.7	62.4	-13.9	.793	.600	.837	.600	.846	.600	.30	
125.9	106.5	81.0	-18.5	.708	.600	.745	.600	.758	.600	.40	
134.0	116.5	93.6	-23.3	.637	.600	.679	.600	.669	.600	.50	
140.3	128.7	108.4	-29.3	.568	.600	.608	.600	.576	.600	.60	
150.2	147.9	127.9	-36.6	.505	.600	.533	.600	.485	.600	.70	
164.4	166.8	147.7	-45.1	.457	.600	.472	.600	.403	.600	.80	
40.6	31.8	22.9	-4.8	0.960	0.600	0.972	0.600	0.976	0.600	0.10	0.9
59.7	47.1	34.1	-7.3	.917	.600	.939	.600	.948	.600	.15	
77.5	61.9	45.1	-9.7	.867	.600	.897	.600	.912	.600	.20	
108.5	89.3	66.2	-14.5	.763	.600	.798	.600	.822	.600	.30	
133.2	113.4	86.0	-19.3	.673	.600	.698	.600	.724	.600	.40	
151.8	134.1	104.6	-24.3	.602	.600	.610	.600	.629	.600	.50	
152.6	140.0	116.0	-30.2	.542	.600	.551	.600	.536	.600	.60	
156.8	155.4	134.3	-37.5	.488	.600	.487	.600	.449	.600	.70	

$$2. \left(\frac{V_1}{a}\right)_{2,h}, \left(\frac{V_1}{a}\right)_{3,h}, \left(\frac{V_1}{a}\right)_{4,h} \leq 0.8; \left(\frac{V_2}{V_3}\right)_h, \left(\frac{V_3}{V_4}\right)_t, \left(\frac{V_4}{V_5}\right)_h \leq 1.0$$

46.0	34.7	22.6	-5.4	1.000	0.639	1.000	0.623	1.000	0.609	0.10	0.5
66.2	50.6	33.7	-8.1	1.000	.684	1.000	.650	1.000	.620	.15	
84.1	65.7	44.5	-10.7	1.000	.746	1.000	.688	1.000	.637	.20	
102.9	85.7	62.5	-15.8	.926	.800	1.000	.758	1.000	.681	.30	
103.5	93.2	77.1	-21.5	.831	.800	.996	.800	1.000	.748	.40	
111.7	105.3	92.8	-27.7	.765	.800	.928	.800	.952	.800	.50	
122.7	120.3	107.8	-34.6	.694	.800	.873	.800	.833	.800	.60	
137.5	140.1	125.2	-42.4	.625	.800	.795	.800	.709	.800	.70	
152.6	159.6	142.4	-50.6	.570	.800	.720	.800	.593	.800	.80	
50.5	37.8	24.5	-5.5	1.000	0.649	1.000	0.628	1.000	0.611	0.10	0.6
72.2	55.4	36.5	-8.3	1.000	.708	1.000	.662	1.000	.625	.15	
91.0	71.5	48.2	-11.1	1.000	.785	1.000	.709	1.000	.645	.20	
107.0	90.8	66.5	-16.1	.864	.800	1.000	.800	1.000	.698	.30	
113.3	101.1	82.6	-21.3	.804	.800	.912	.800	1.000	.775	.40	
120.2	111.6	96.6	-27.2	.738	.800	.854	.800	.914	.800	.50	
131.0	127.6	112.4	-34.0	.668	.800	.789	.800	.790	.800	.60	
143.0	147.6	130.5	-41.8	.604	.800	.715	.800	.667	.800	.70	
160.4	165.9	147.9	-50.2	.555	.800	.648	.800	.554	.800	.80	
54.6	40.9	26.3	-5.6	1.000	0.661	1.000	0.634	1.000	0.613	0.10	0.7
77.4	59.6	39.2	-8.5	1.000	.732	1.000	.676	1.000	.630	.15	
95.7	76.4	51.6	-11.3	.972	.800	1.000	.732	1.000	.654	.20	
117.2	99.8	72.8	-16.3	.840	.800	.937	.800	1.000	.717	.30	
123.3	109.0	88.0	-21.5	.778	.800	.834	.800	.991	.800	.40	
129.9	118.8	100.9	-27.1	.712	.800	.785	.800	.870	.800	.50	
139.2	134.8	117.3	-33.9	.645	.800	.719	.800	.744	.800	.60	
152.0	154.8	135.9	-41.8	.586	.800	.653	.800	.622	.800	.70	
164.2	170.9	153.1	-50.6	.541	.800	.590	.800	.513	.800	.80	
58.2	43.7	28.0	-5.8	1.000	0.673	1.000	0.641	1.000	0.616	0.10	0.8
81.8	63.4	41.7	-8.8	1.000	.759	1.000	.690	1.000	.636	.15	
99.3	80.6	54.6	-11.6	.928	.800	1.000	.757	1.000	.664	.20	
123.7	105.8	77.7	-16.7	.817	.800	.882	.800	1.000	.740	.30	
134.9	118.1	97.2	-21.8	.751	.800	.778	.800	.951	.800	.40	
139.5	126.4	105.6	-27.4	.688	.800	.726	.800	.824	.800	.50	
147.4	141.9	122.2	-34.2	.625	.800	.661	.800	.697	.800	.60	
160.9	161.1	141.3	-42.2	.572	.800	.596	.800	.578	.800	.70	
61.5	46.3	29.6	-6.0	1.000	0.687	1.000	0.648	1.000	0.618	0.10	0.9
85.6	66.8	44.1	-9.1	1.000	.787	1.000	.706	1.000	.642	.15	
102.7	84.3	57.5	-12.0	.887	.800	1.000	.783	1.000	.675	.20	
128.2	109.7	81.5	-17.3	.794	.800	.834	.800	1.000	.765	.30	
147.5	129.4	100.1	-22.4	.724	.800	.731	.800	.907	.800	.40	
152.3	137.1	112.0	-28.0	.668	.800	.674	.800	.777	.800	.50	
157.2	149.4	127.5	-34.7	.608	.800	.612	.800	.651	.800	.60	
167.5	166.4	146.4	-43.0	.559	.800	.553	.800	.536	.800	.70	

TABLE III. - Concluded. 2-STAGE TURBINES

$$(c) \left(\frac{V_z}{a}\right)_{5,m} = 0.7$$

$$\left(\frac{V_1}{a}\right)_{2,h}, \left(\frac{V_1}{a}\right)_{3,h}, \left(\frac{V_1}{a}\right)_{4,h} \leq 0.8; \left(\frac{V_2}{V_1}\right)_h, \left(\frac{V_3}{V_1}\right)_t, \left(\frac{V_4}{V_1}\right)_h \leq 1.0$$

$\left(\frac{r_h}{r_t}\right)_5$	$\frac{U_t}{a_{a,cr,1}}$	$\frac{-gJ\Delta H_{1-5}}{U_t^2}$	$\left(\frac{\rho V_z}{\rho_{a,a,cr}}\right)_{5,m}$	$\left(\frac{r_h}{r_t}\right)_2$	$\frac{\Delta H_{1-3}}{\Delta H_{3-5}}$	$\frac{-gJ\Delta H_{1-5}}{U_{h,5}^2}$	$\frac{P_1}{P_5}$	$\frac{\dot{W}_1}{\dot{W}_5}$	$\left(\frac{V_z}{a}\right)_{2,m}$	$\alpha_{2,h}$
0.5	0.10 .15 .20 .30 .40 .50 .60 .70 .80	4.199 4.161 3.972 3.486 3.316 3.313 3.449 3.558 3.498	0.5740 .5733 .5725 .5705 .5673 .5621 .5526 .5355 .5062	0.500 .500 .500 .540 .635 .735 .845 .925 .970	2.118 2.110 2.016 1.787 1.738 1.794 1.870 1.968 2.048	16.796 16.644 15.889 13.942 13.264 13.252 13.797 14.231 13.993	1.06 1.14 1.24 1.56 2.17 3.56 7.86 25.63 121.95	0.4092 .3837 .3532 .2883 .2131 .1354 .0656 .0221 .0052	0.670 .636 .585 .515 .493 .467 .456 .405 .318	27.2 38.7 46.7 55.2 59.9 64.7 68.5 73.4 78.6
0.6	0.10 .15 .20 .30 .40 .50 .60 .70 .80	5.457 5.400 5.069 4.387 3.999 3.890 3.929 3.918 3.751	0.5738 .5730 .5720 .5693 .5655 .5591 .5476 .5271 .4913	0.600 .600 .600 .610 .695 .790 .885 .950 .980	2.163 2.147 2.009 1.726 1.701 1.727 1.769 1.820 1.863	15.157 15.000 14.081 12.186 11.108 10.805 10.914 10.883 10.418	1.08 1.18 1.32 1.76 2.59 4.63 11.43 42.18 232.42	0.3437 .3161 .2848 .2203 .1548 .0910 .0397 .0119 .0024	0.670 .634 .571 .458 .433 .412 .395 .350 .235	29.4 41.4 49.0 60.5 64.8 68.8 72.2 76.2 81.8
0.7	0.10 .15 .20 .30 .40 .50 .60 .70 .80	6.801 6.620 6.169 5.371 4.735 4.479 4.390 4.248 3.985	0.5736 .5727 .5714 .5680 .5634 .5557 .5420 .5176 .4735	0.700 .700 .700 .700 .755 .840 .920 .965 .990	2.194 2.135 1.974 1.699 1.663 1.663 1.670 1.686 1.694	13.880 13.510 12.590 10.962 9.664 9.141 8.959 8.670 8.132	1.10 1.23 1.41 2.01 3.15 6.14 16.89 70.14 463.14	0.2694 .2432 .2143 .1550 .1030 .0560 .0221 .0059 .0010	0.672 .629 .560 .420 .366 .348 .336 .263 .202	31.3 42.8 51.0 64.1 69.7 72.8 75.4 79.9 83.0
0.8	0.10 .15 .20 .30 .40 .50 .60 .70	8.233 7.915 7.331 6.358 5.537 5.081 4.829 4.555	0.5735 .5723 .5708 .5666 .5609 .5519 .5357 .5067	0.800 .800 .800 .800 .820 .890 .950 .980	2.218 2.124 1.944 1.710 1.626 1.601 1.574 1.558	12.864 12.367 11.454 9.934 8.652 7.939 7.546 7.118	1.12 1.28 1.51 2.32 3.95 8.35 25.31 118.95	0.1868 .1654 .1422 .0963 .0592 .0298 .0107 .0025	0.675 .625 .551 .398 .297 .285 .277 .207	32.9 44.2 52.8 66.5 74.3 76.5 78.3 82.2
0.9	0.10 .15 .20 .30 .40 .50 .60 .70	9.745 9.282 8.553 7.389 6.432 5.715 5.252 4.844	0.5733 .5719 .5701 .5651 .5579 .5472 .5286 .4941	0.900 .900 .900 .900 .900 .930 .970 .990	2.236 2.115 1.920 1.718 1.598 1.530 1.482 1.442	12.031 11.459 10.559 9.122 7.940 7.056 6.485 5.980	1.14 1.34 1.62 2.70 5.15 11.81 38.74 207.50	0.0967 .0839 .0703 .0443 .0245 .0114 .0038 .0008	0.680 .621 .542 .377 .234 .182 .173 .134	34.2 45.5 54.5 68.7 78.2 81.7 82.9 85.0

TABLE III. - Concluded. 2-STAGE TURBINES

$$(c) \left(\frac{V_z}{a} \right)_{5,m} = 0.7$$

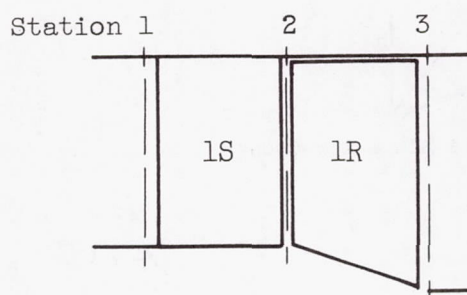
$$\left(\frac{V_1}{a} \right)_{2,h}, \left(\frac{V_1}{a} \right)_{3,h}, \left(\frac{V_1}{a} \right)_{4,h} \leq 0.8; \left(\frac{V_2}{V_1} \right)_h, \left(\frac{V_3}{V_4} \right)_t, \left(\frac{V_4}{V_5} \right)_h \leq 1.0$$

$\Delta\beta_{h,2-3}$	$\Delta\alpha_{h,3-4}$	$\Delta\beta_{h,4-5}$	$\alpha_{5,h}$	$\left(\frac{V_2}{V_1} \right)_h$	$\left(\frac{V_1}{a} \right)_{2,h}$	$\left(\frac{V_3}{V_4} \right)_t$	$\left(\frac{V_1}{a} \right)_{3,h}$	$\left(\frac{V_4}{V_5} \right)_h$	$\left(\frac{V_1}{a} \right)_{4,h}$	$\frac{U_t}{a_{a,cr,1}}$	$\left(\frac{r_h}{r_t} \right)_5$
44.1	32.9	21.2	- 4.9	1.000	0.737	1.000	0.722	1.000	0.708	0.10	0.5
64.0	48.5	31.7	- 7.3	1.000	.782	1.000	.748	1.000	.719	.15	
79.4	62.9	41.6	- 9.6	.957	.800	1.000	.784	1.000	.733	.20	
94.1	79.0	57.5	-13.6	.896	.800	.970	.800	1.000	.771	.30	
100.7	87.4	70.0	-18.1	.844	.800	.949	.800	.970	.800	.40	
109.1	97.7	82.6	-23.3	.781	.800	.930	.800	.892	.800	.50	
118.3	112.7	98.5	-29.9	.706	.800	.883	.800	.795	.800	.60	
133.2	135.1	118.1	-37.8	.630	.800	.803	.800	.686	.800	.70	
149.2	157.3	137.6	-46.3	.571	.800	.723	.800	.580	.800	.80	
47.7	35.5	22.7	- 4.9	1.000	0.747	1.000	0.727	1.000	0.710	0.10	0.6
68.7	52.2	33.9	- 7.4	.997	.800	1.000	.759	1.000	.723	.15	
83.9	67.2	44.4	- 9.7	.926	.800	.998	.800	1.000	.740	.20	
104.9	88.1	63.1	-13.8	.871	.800	.918	.800	1.000	.786	.30	
111.4	95.6	74.5	-18.0	.815	.800	.891	.800	.945	.800	.40	
118.9	105.7	87.4	-23.1	.750	.800	.858	.800	.859	.800	.50	
128.3	121.7	104.1	-29.6	.676	.800	.797	.800	.757	.800	.60	
141.7	144.1	124.3	-37.4	.607	.800	.719	.800	.647	.800	.70	
158.3	164.5	143.8	-46.0	.555	.800	.649	.800	.544	.800	.80	
50.8	37.8	24.0	- 5.0	1.000	0.757	1.000	0.732	1.000	0.712	0.10	0.7
71.7	55.3	35.7	- 7.5	.974	.800	1.000	.771	1.000	.727	.15	
87.1	70.1	46.8	- 9.8	.912	.800	.980	.800	1.000	.747	.20	
112.2	94.2	67.3	-14.1	.847	.800	.873	.800	.996	.800	.30	
122.5	104.4	79.6	-18.2	.786	.800	.833	.800	.916	.800	.40	
129.1	114.1	92.5	-23.3	.720	.800	.789	.800	.822	.800	.50	
137.4	130.2	109.8	-29.8	.650	.800	.725	.800	.716	.800	.60	
152.0	152.4	130.6	-37.5	.588	.800	.651	.800	.606	.800	.70	
162.6	170.0	149.6	-46.5	.541	.800	.591	.800	.505	.800	.80	
53.6	39.8	25.2	- 5.1	1.000	0.768	1.000	0.737	1.000	0.714	0.10	0.8
74.4	58.1	37.5	- 7.6	.950	.800	1.000	.783	1.000	.732	.15	
90.2	72.8	49.1	- 9.9	.897	.800	.959	.800	1.000	.756	.20	
117.0	97.6	69.9	-14.4	.824	.800	.845	.800	.974	.800	.30	
133.5	113.9	85.3	-18.7	.757	.800	.781	.800	.884	.800	.40	
138.6	122.5	97.9	-23.7	.693	.800	.731	.800	.783	.800	.50	
145.7	138.1	115.4	-30.2	.628	.800	.665	.800	.674	.800	.60	
158.8	159.2	136.5	-38.0	.572	.800	.598	.800	.565	.800	.70	
56.0	41.7	26.4	- 5.3	1.000	0.779	1.000	0.743	1.000	0.716	0.10	0.9
76.9	60.6	39.1	- 7.8	.926	.800	1.000	.795	1.000	.737	.15	
93.2	75.4	51.2	-10.1	.882	.800	.935	.800	1.000	.765	.20	
121.5	101.0	72.3	-14.8	.801	.800	.821	.800	.951	.800	.30	
143.3	123.0	91.2	-19.4	.728	.800	.740	.800	.848	.800	.40	
152.5	135.1	105.6	-24.4	.666	.800	.676	.800	.742	.800	.50	
157.7	147.5	121.8	-30.8	.609	.800	.614	.800	.632	.800	.60	
166.3	165.0	142.3	-38.9	.559	.800	.553	.800	.526	.800	.70	

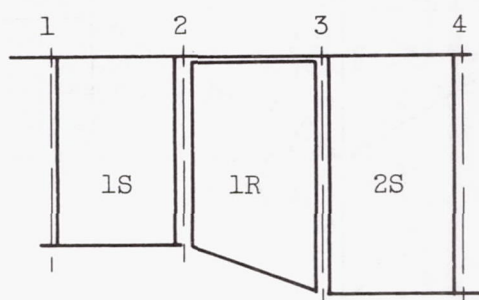
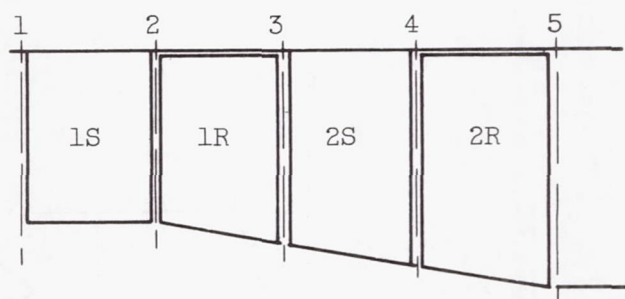
TABLE IV. - SUMMARY OF TURBINE DESIGN CONDITIONS

1-Stage turbines					$1\frac{1}{2}$ -Stage turbines			
$\left(\frac{V_z}{a}\right)_{3,m}$	$\left(\frac{V'}{a}\right)_{2,h}$	$\left(\frac{V'_2}{V'_3}\right)_h$	$\frac{-V_{\theta,o,m}^2}{2gJ\Delta H}$	Table	$\left(\frac{V_z}{a}\right)_{3,m}$	$\left(\frac{V'}{a}\right)_{2,h}$	$\left(\frac{V'_2}{V'_3}\right)_h$	Table
0.5	0.6 .8 ---	<1.0 <1.0 1.0	0.01	I(a)1 I(a)2 I(a)3	0.5	0.6 .8 ---	<1.0 <1.0 1.0	II(a)1 II(a)2 II(a)3
0.6	0.6 .8 ---	<1.0 <1.0 1.0	0.02	I(b)1 I(b)2 I(b)3	0.6	0.6 .8 ---	<1.0 ≤1.0 1.0	II(b)1 II(b)2 II(b)3
0.7	0.8 1.0 ---	---- <1.0 1.0	0.02	I(c)1 I(c)2 I(c)3	0.7	0.8 1.0 ---	<1.0 <1.0 1.0	II(c)1 II(c)2 II(c)3

2-Stage turbines							
$\left(\frac{V_z}{a}\right)_{5,m}$	$\left(\frac{V'}{a}\right)_{2,h}$	$\left(\frac{V}{a}\right)_{3,h}$	$\left(\frac{V'}{a}\right)_{4,h}$	$\left(\frac{V'_2}{V'_3}\right)_h$	$\left(\frac{V_3}{V_4}\right)_t$	$\left(\frac{V'_4}{V'_5}\right)_h$	$\frac{-V_{\theta,o,m}^2}{2gJ\Delta H}$ Table
0.5		≤0.6 ≤.8		≤1.0 ≤1.0			0.01 III(a)1 III(a)2
0.6		≤0.6 ≤.8		≤1.0 ≤1.0			0.02 III(b)1 III(b)2
0.7		≤0.8		≤1.0			0.02 III(c)

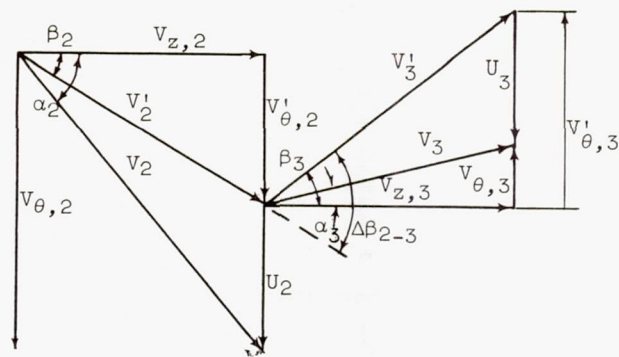


(a) 1-Stage turbines.

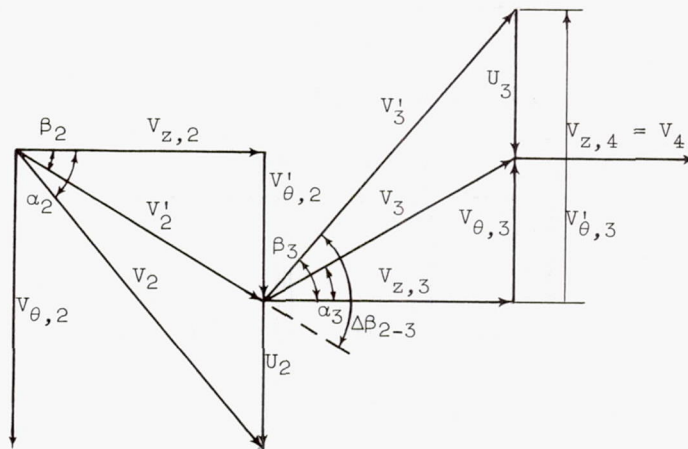
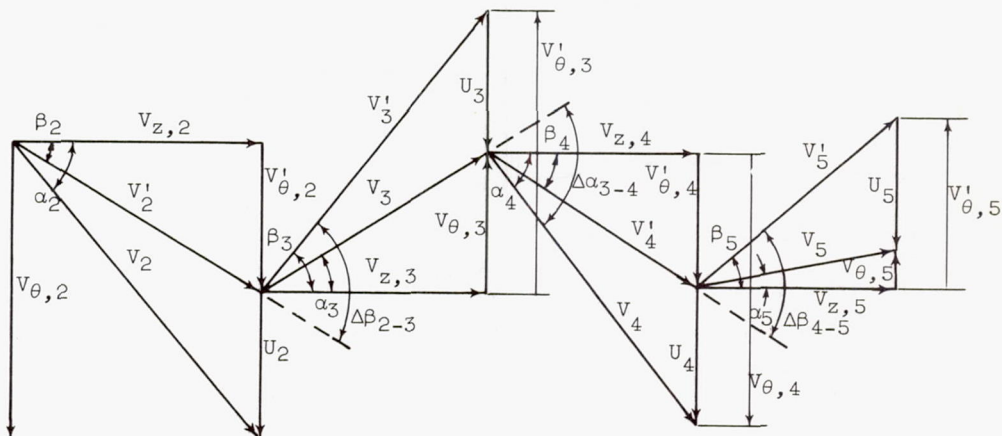
(b) $1\frac{1}{2}$ -Stage turbines.

(c) 2-Stage turbines.

Figure 1. - Annulus geometry and axial stations of turbines.

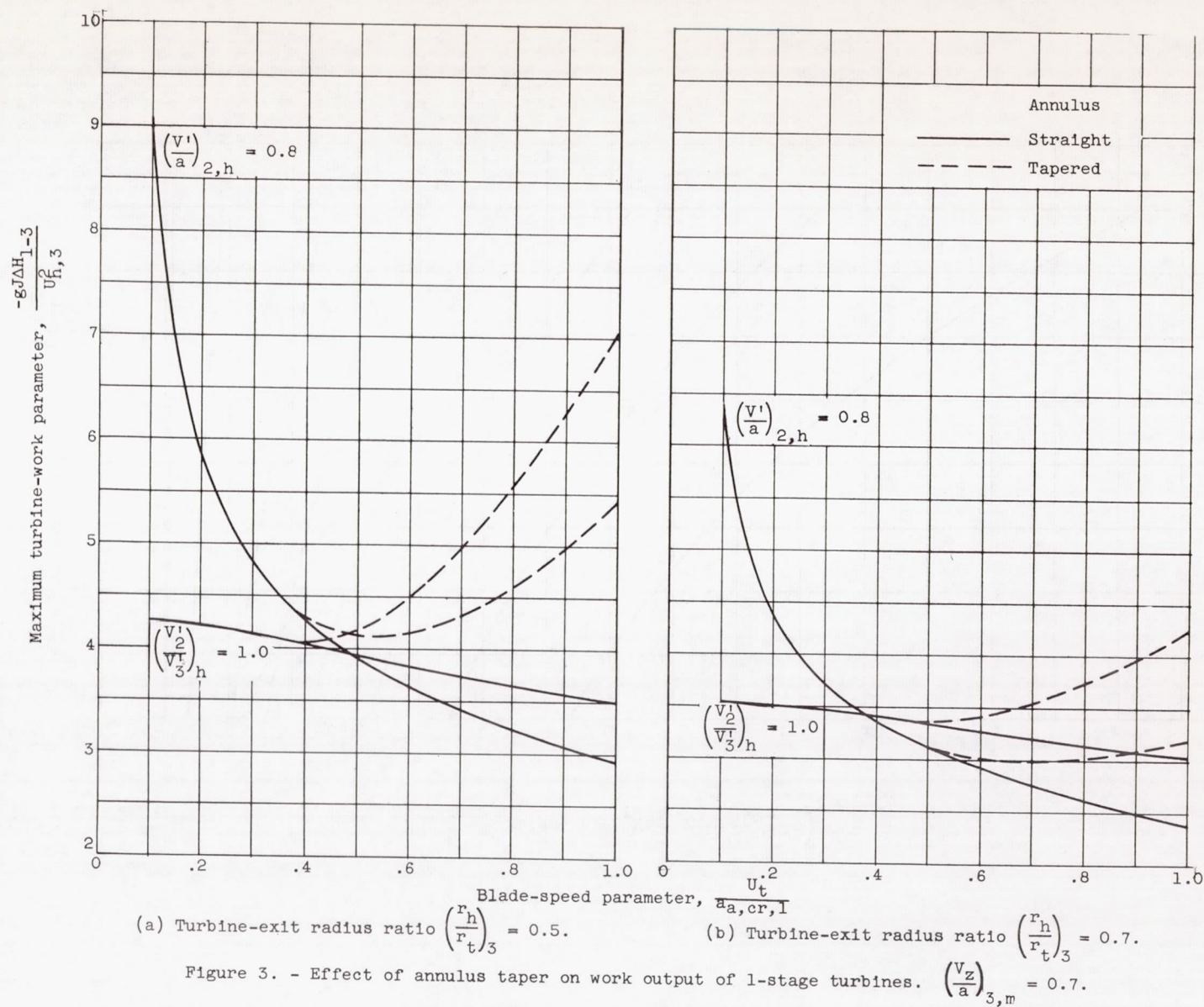


(a) 1-Stage turbines.

(b) $1\frac{1}{2}$ -Stage turbines.

(c) 2-Stage turbines.

Figure 2. - Typical velocity diagrams for turbines.



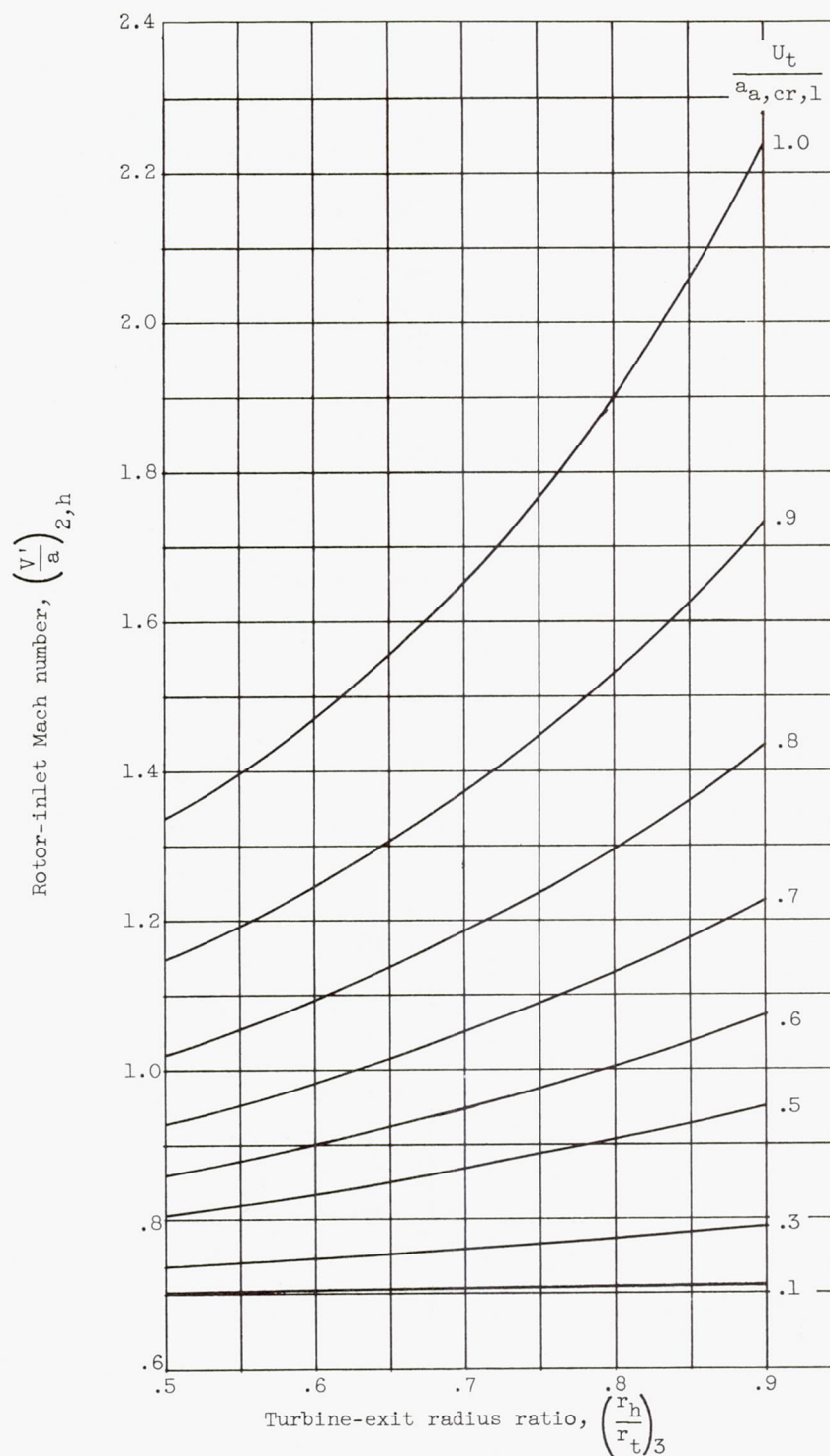


Figure 4. - Rotor-inlet Mach numbers for high-output 1-stage turbines with optimum taper limited by velocity ratio. $\left(\frac{V_z}{a}\right)_{3,m} = 0.7$; $\left(\frac{V_2^1}{V_3^1}\right)_h = 1.0$.

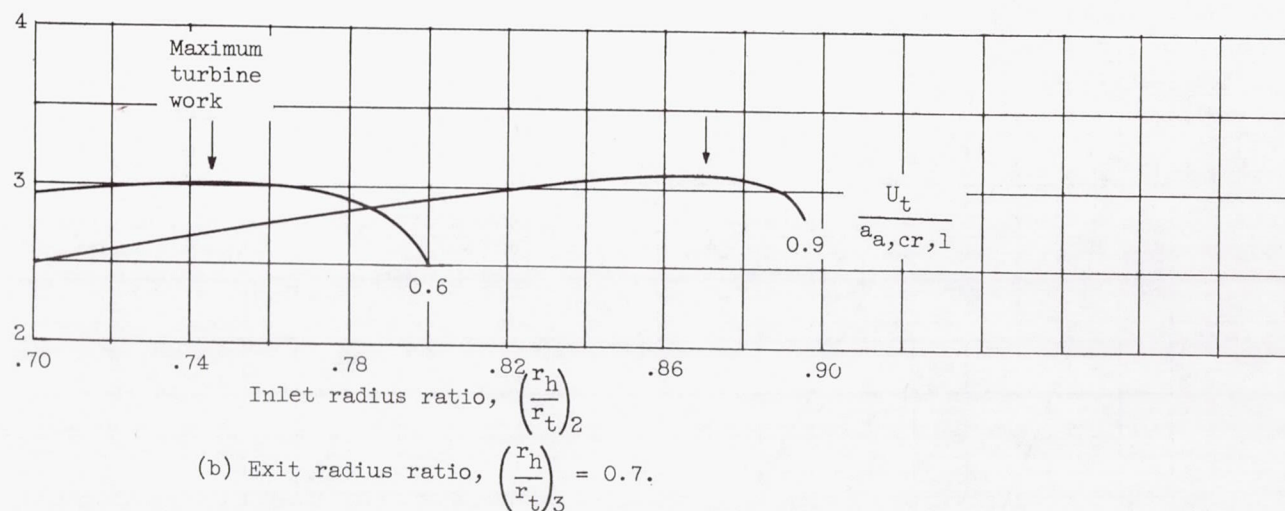
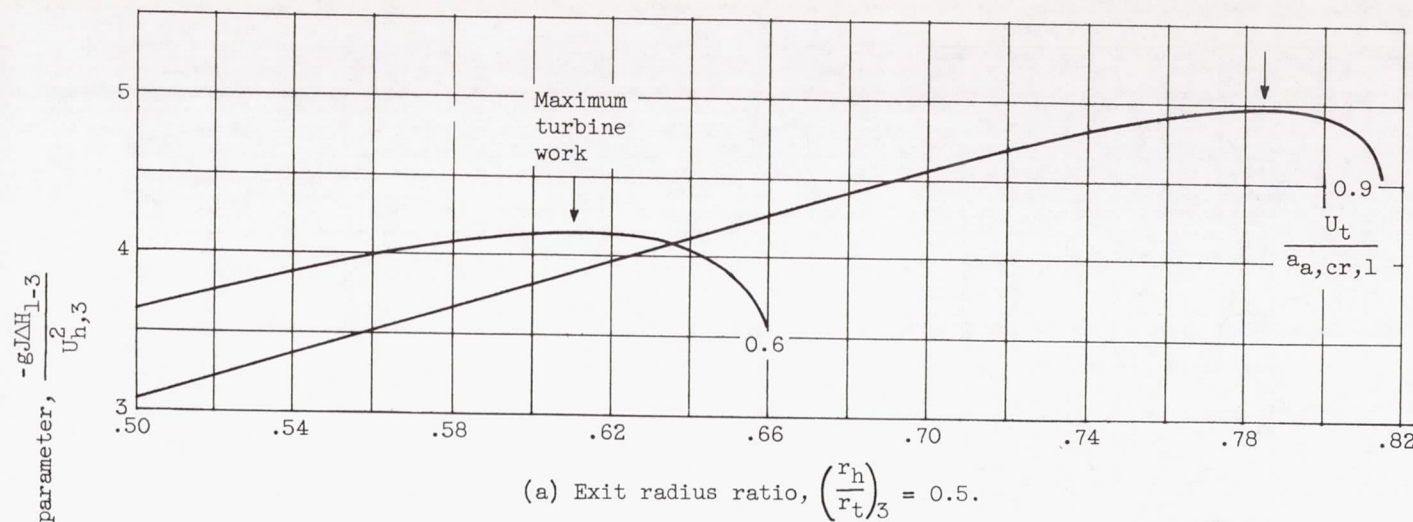


Figure 5. - Variation of turbine work with inlet radius ratio in high-output 1-stage turbines.
 $\left(\frac{V_z}{a}\right)_{3,m} = 0.7$; $\left(\frac{V'}{a}\right)_{2,h} = 0.8$.

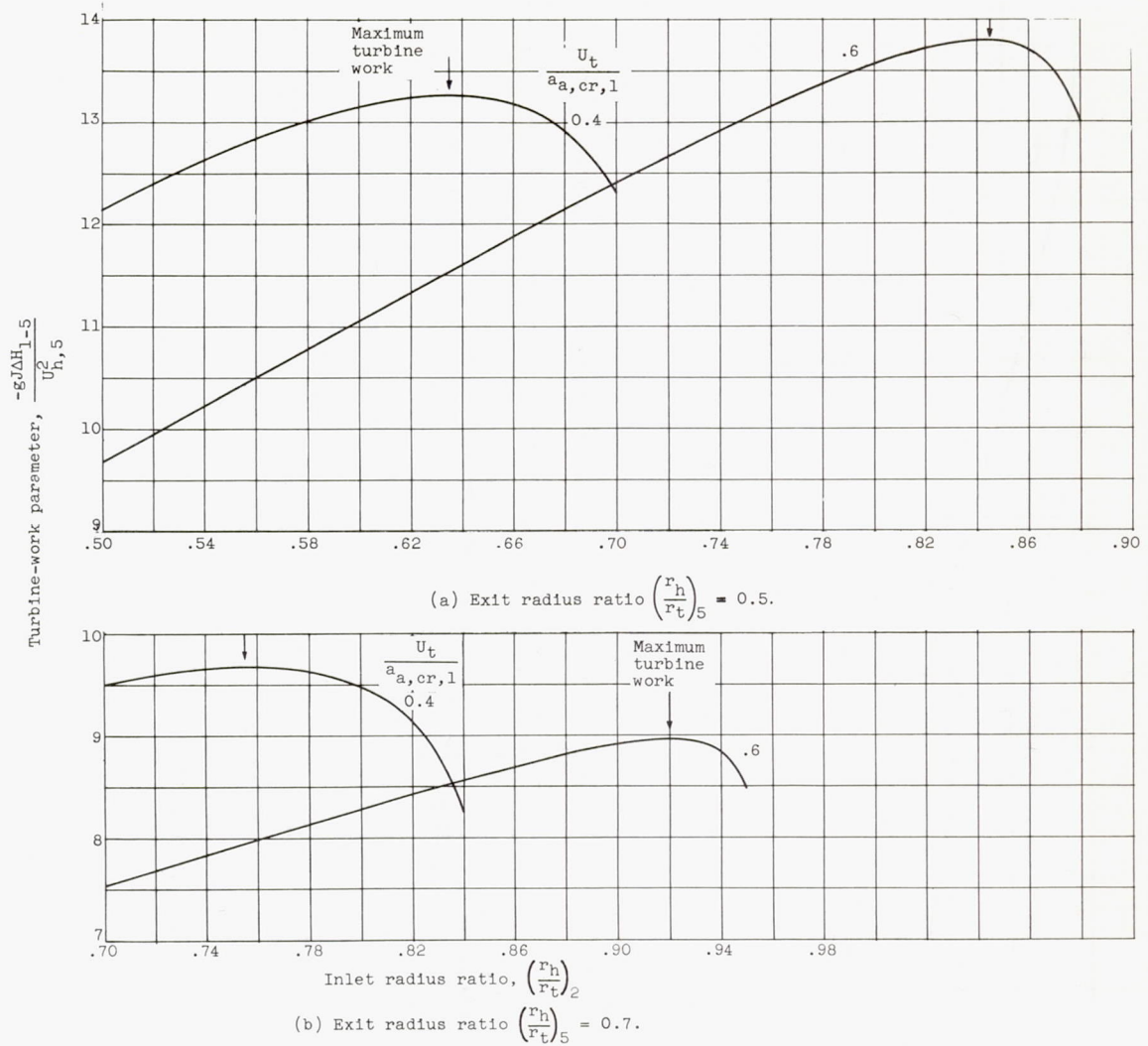
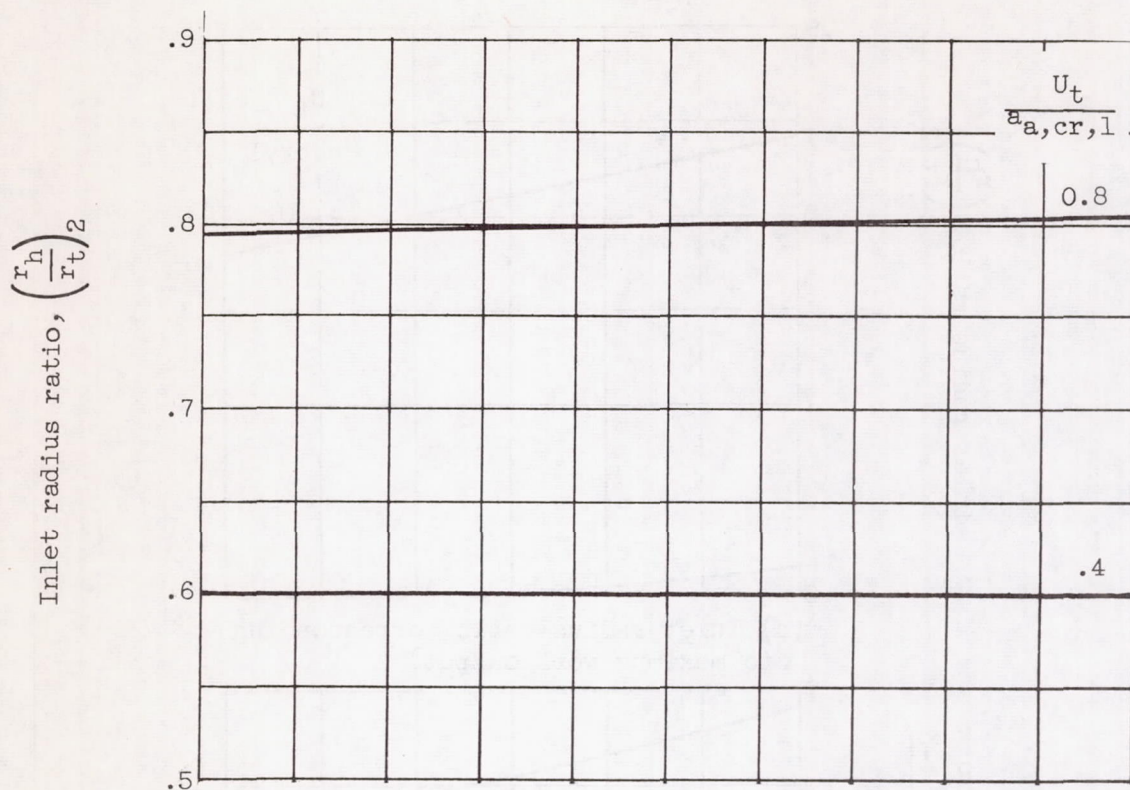
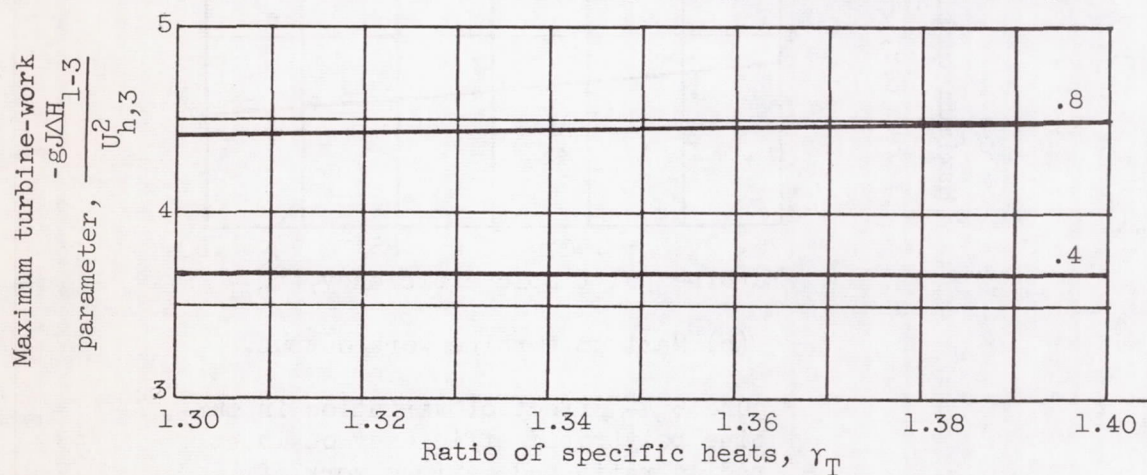


Figure 6. - Variation of turbine work with inlet radius ratio in high-output 2-stage turbines.

$$\left(\frac{V_z}{a}\right)_{5,m} = 0.7; \left(\frac{V_1}{a}\right)_{2,h}, \left(\frac{V}{a}\right)_{3,h}, \left(\frac{V_1}{a}\right)_{4,h} \leq 0.8; \left(\frac{V_2}{V_1}\right)_h, \left(\frac{V_3}{V_4}\right)_t, \left(\frac{V_4}{V_5}\right)_h \leq 1.0.$$



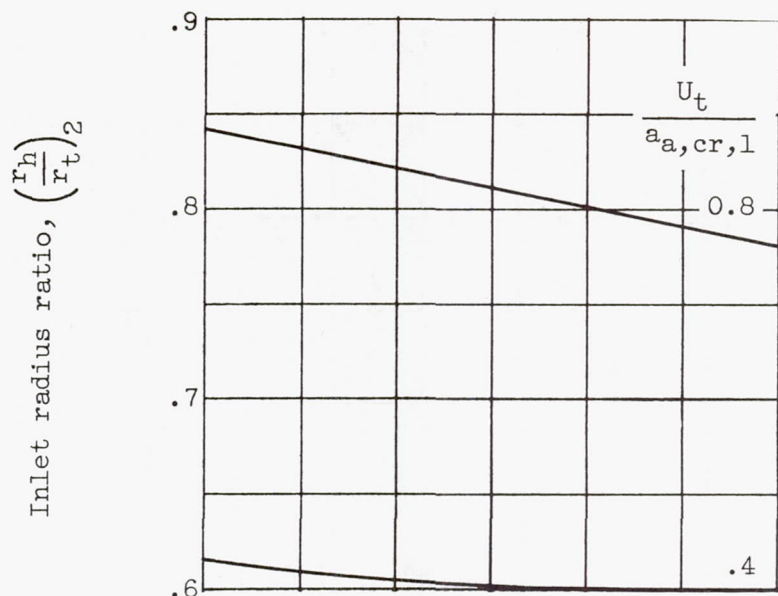
(a) Inlet radius ratio corresponding to maximum work output.



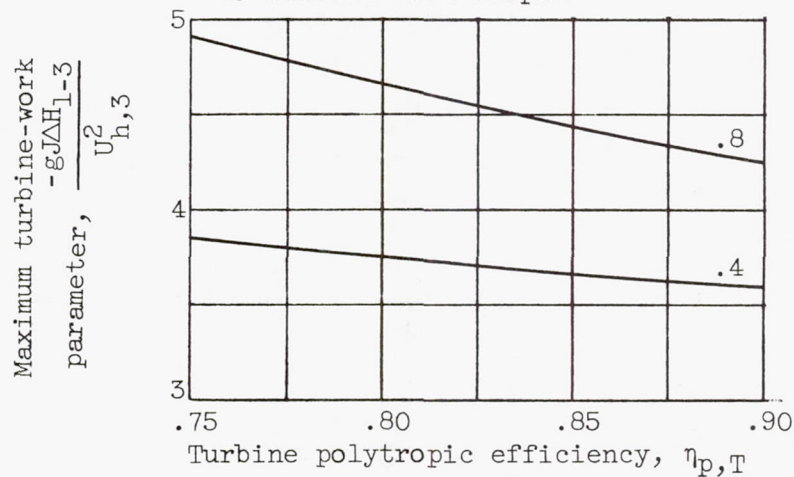
(b) Maximum turbine work output.

Figure 7. - Effect of variation in ratio of specific heats on inlet radius ratio and maximum work of 1-stage turbines.

$$\left(\frac{V_z}{a}\right)_{3,m} = 0.7; \left(\frac{V_2^*}{V_3^*}\right)_h = 1.0; \left(\frac{r_h}{r_t}\right)_3 = 0.6.$$



(a) Inlet radius ratio corresponding to maximum work output.



(b) Maximum turbine work output.

Figure 8. - Effect of variation in turbine polytropic efficiency on inlet radius ratio and maximum work of 1-stage turbines. $\left(\frac{V_z}{a}\right)_{3,m} = 0.7$;
 $\left(\frac{V_2}{V_3}\right)_h = 1.0$; $\left(\frac{r_h}{r_t}\right)_3 = 0.6$.

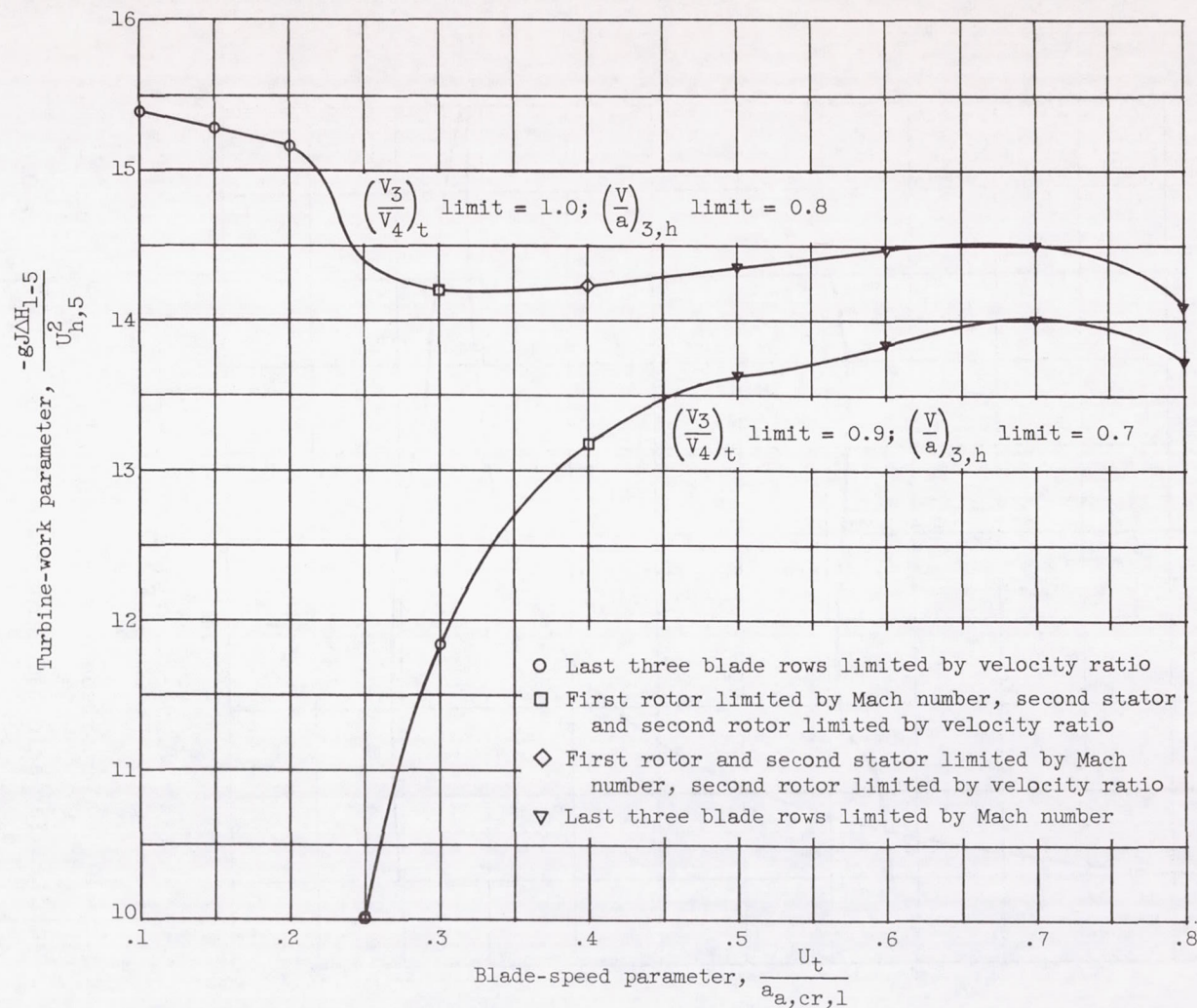


Figure 9. - Effect of second-stage stator-velocity limitation on design work of 2-stage turbine. $\left(\frac{V_z}{a}\right)_{5,m} = 0.6$; $\left(\frac{r_h}{r_t}\right)_5 = 0.5$; $\left(\frac{V'}{a}\right)_{2,h}$ limit = $\left(\frac{V'}{a}\right)_{4,h}$ limit = 0.8.

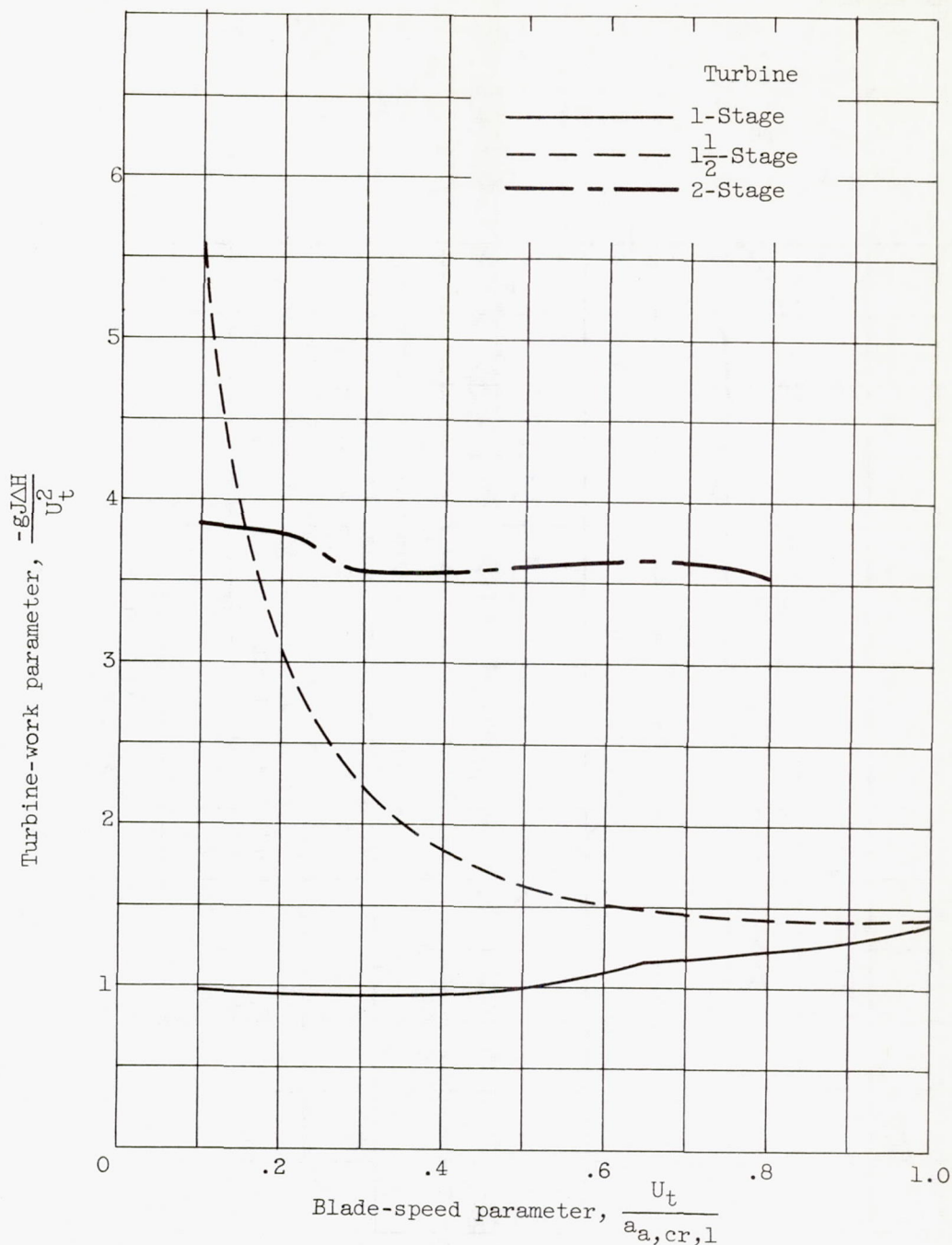
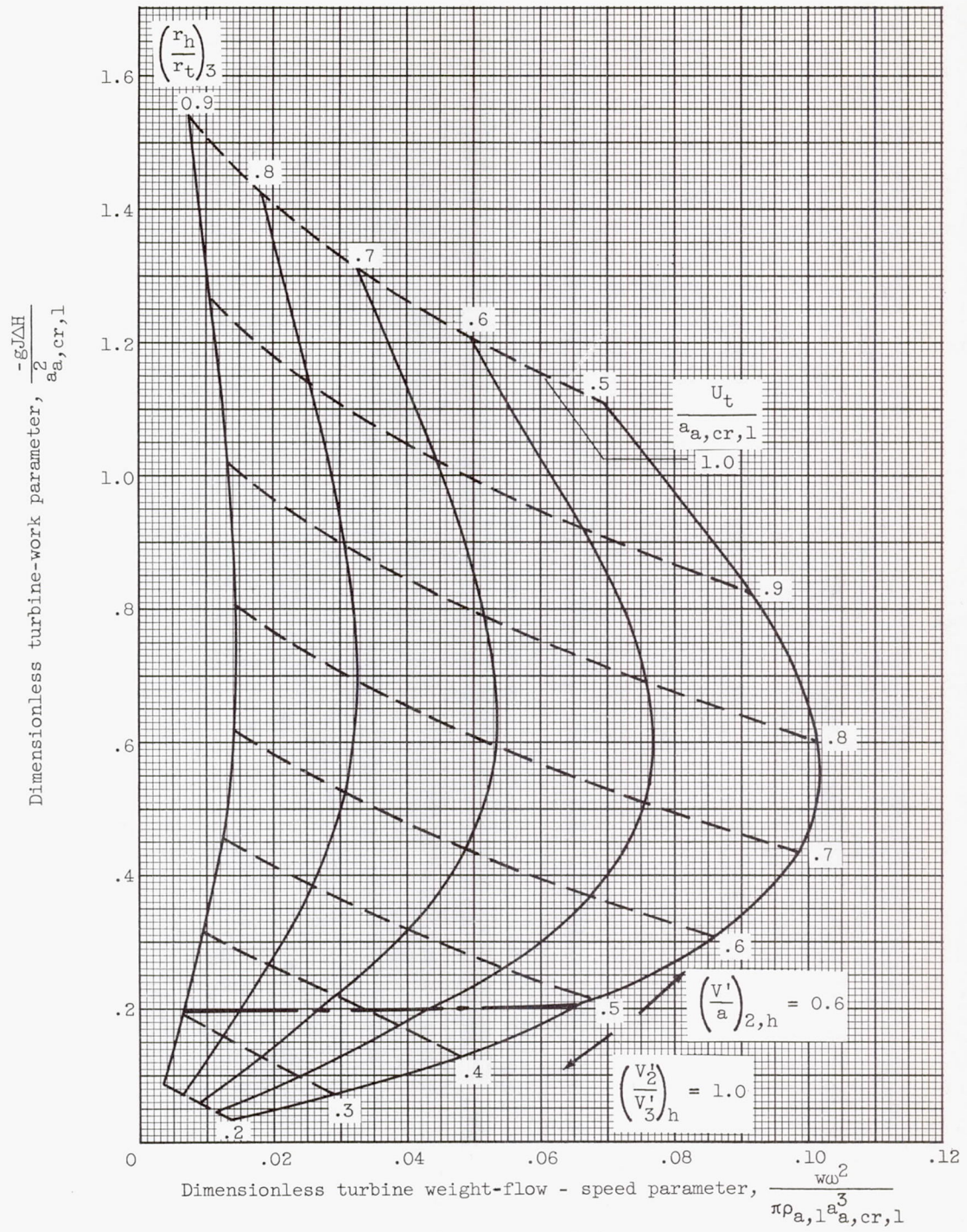


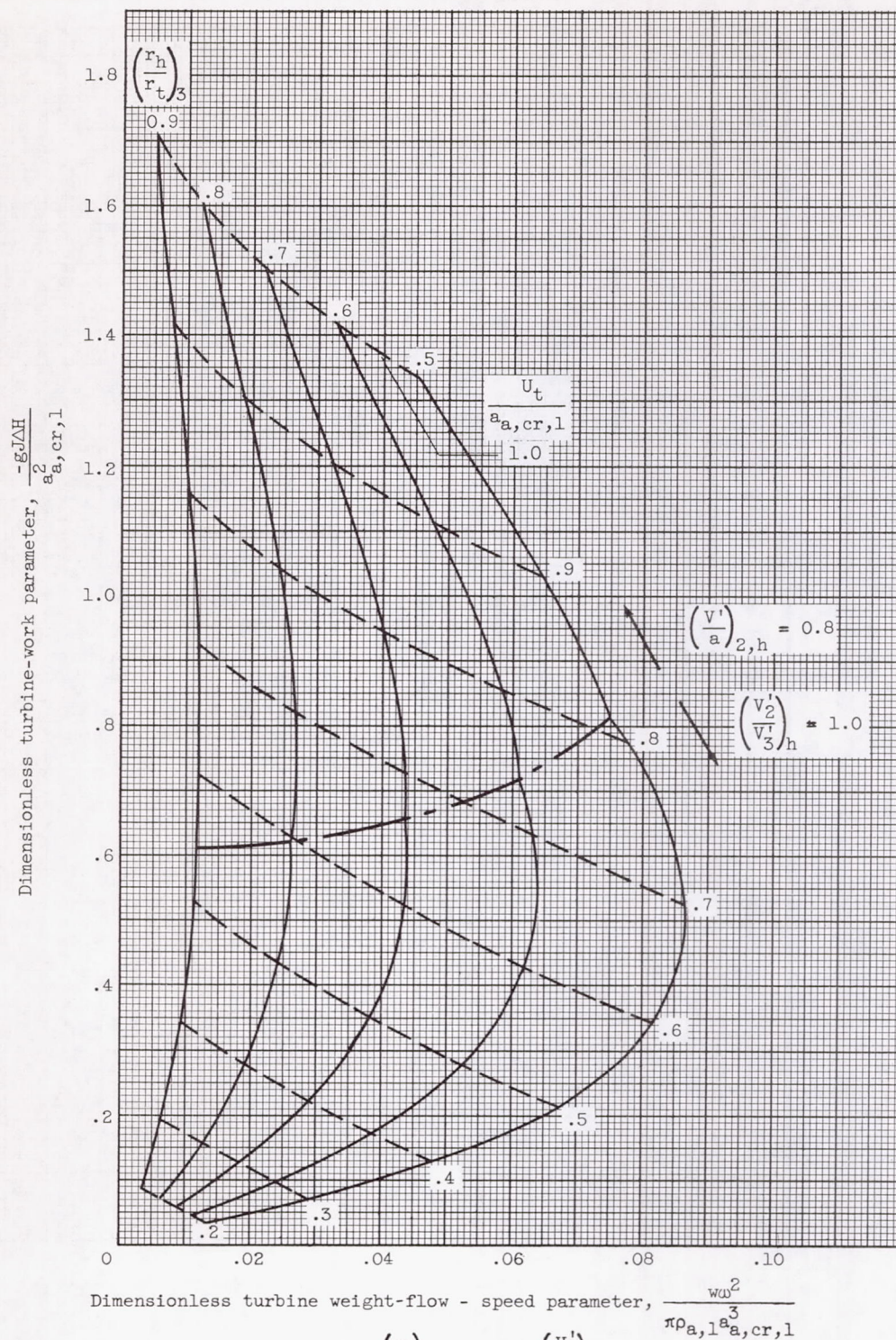
Figure 10. - Comparison of work available in 1-, 1½-, and 2-stage turbines for selected aerodynamic limits. $\left(\frac{V_z}{a}\right)_{o,m} = 0.6$;
 $\left(\frac{r_h}{r_t}\right)_o = 0.5$; $\left(\frac{V'}{a}\right)_{in,R,h} \text{ limit} = \left(\frac{V}{a}\right)_{in,S,h} \text{ limit} = 0.8$;
 $\left(\frac{V'_{in}}{V'_o}\right)_{R,h} \text{ limit} = \left(\frac{V_{in}}{V_o}\right)_{S,t} \text{ limit} = 1.0$.



$$1. \left(\frac{V'_1}{a}\right)_{2,h} \leq 0.6; \left(\frac{V'_2}{V'_3}\right)_h \leq 1.0.$$

$$(a) \left(\frac{V_z}{a}\right)_{3,m} = 0.5.$$

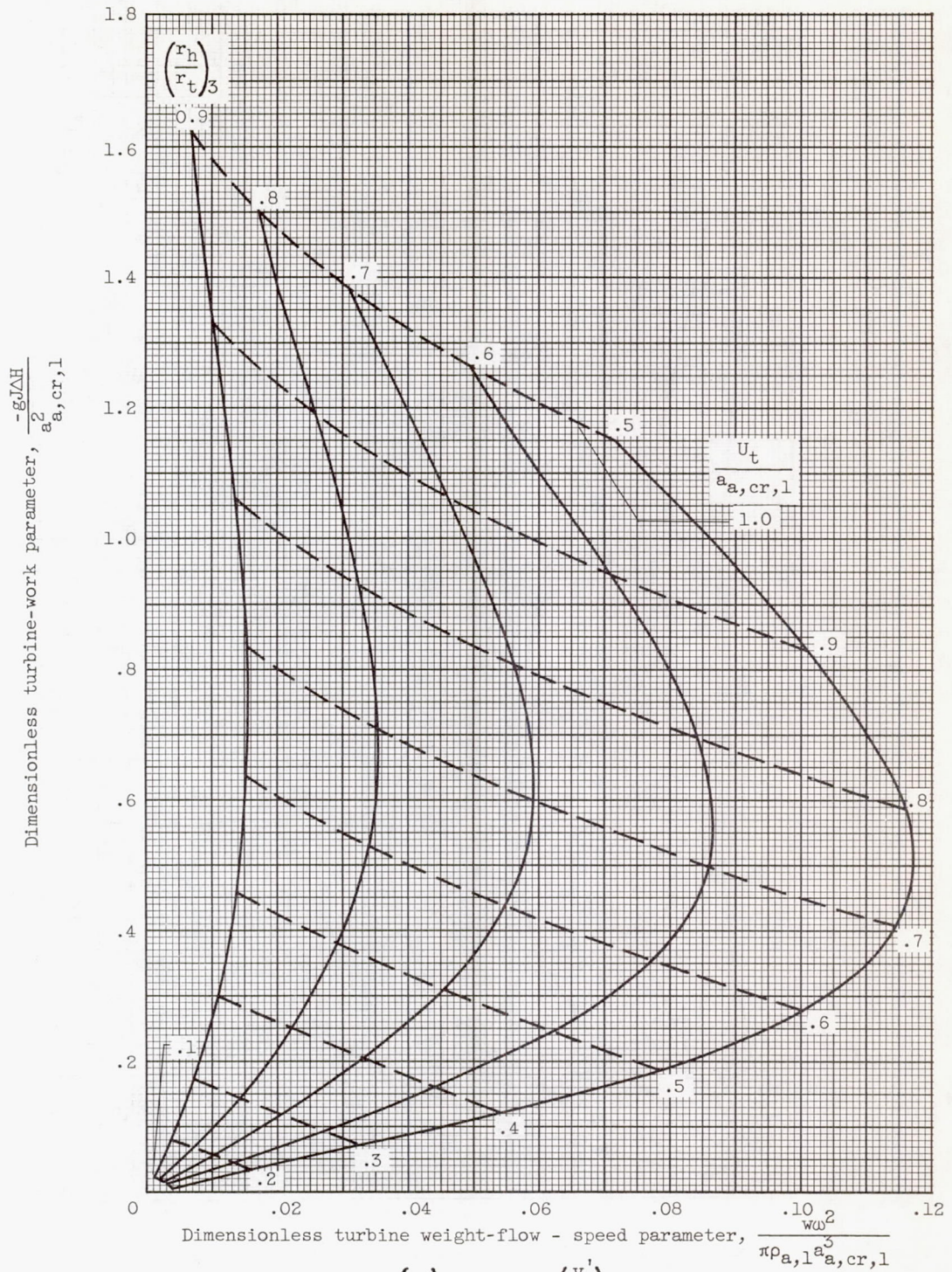
Chart I. - 1-Stage turbines.



$$2. \left(\frac{v'_1}{a}\right)_{2,h} \leq 0.8; \left(\frac{v'_2}{v'_3}\right)_h \leq 1.0.$$

$$(a) \text{ Concluded. } \left(\frac{v'_2}{a}\right)_{3,m} = 0.5.$$

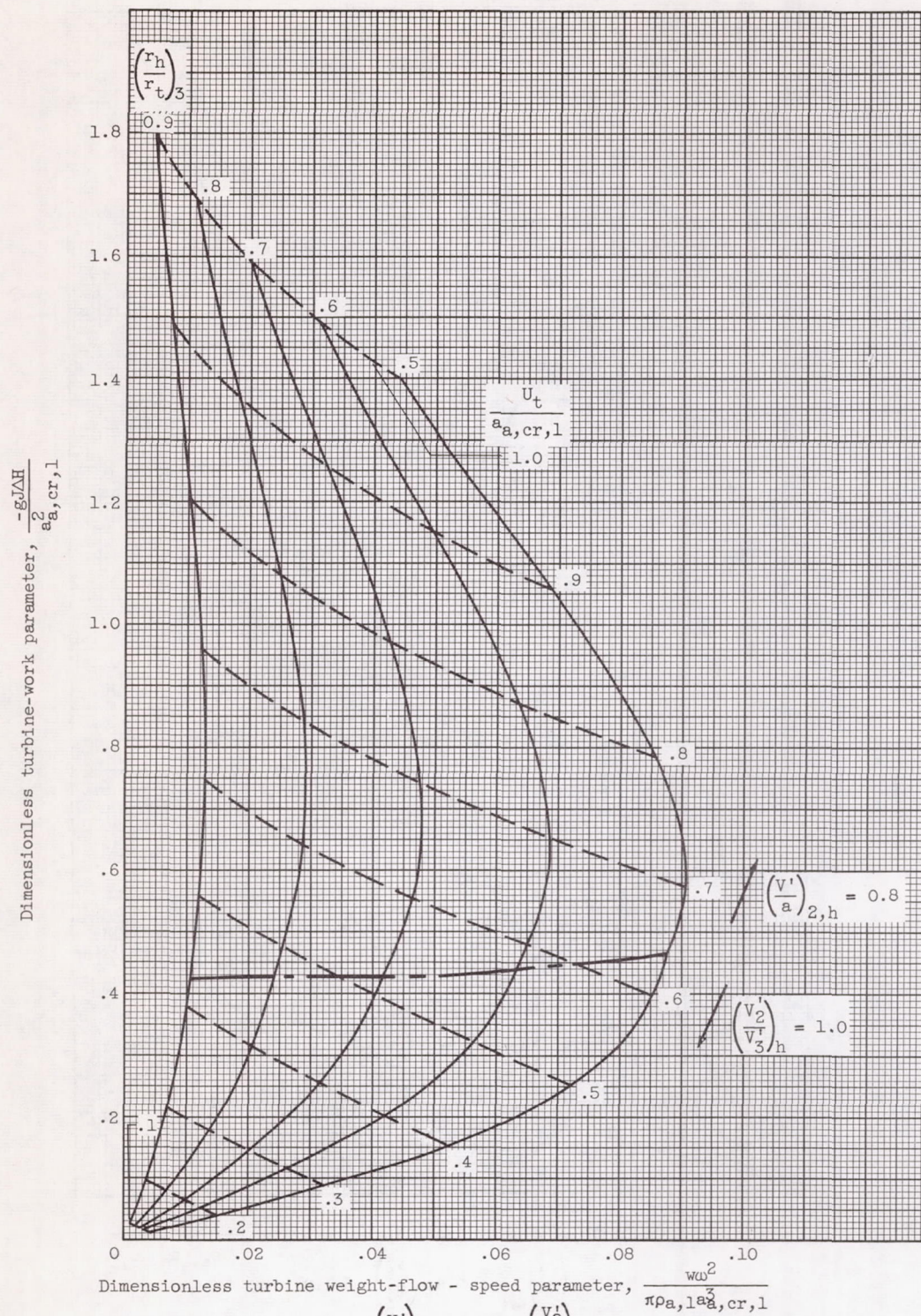
Chart I. - Continued. 1-Stage turbines.



$$1. \left(\frac{v'}{a}\right)_{2,h} = 0.6; \left(\frac{v'_2}{v'_3}\right)_h < 1.0.$$

$$(b) \left(\frac{v_z}{a}\right)_{3,m} = 0.6.$$

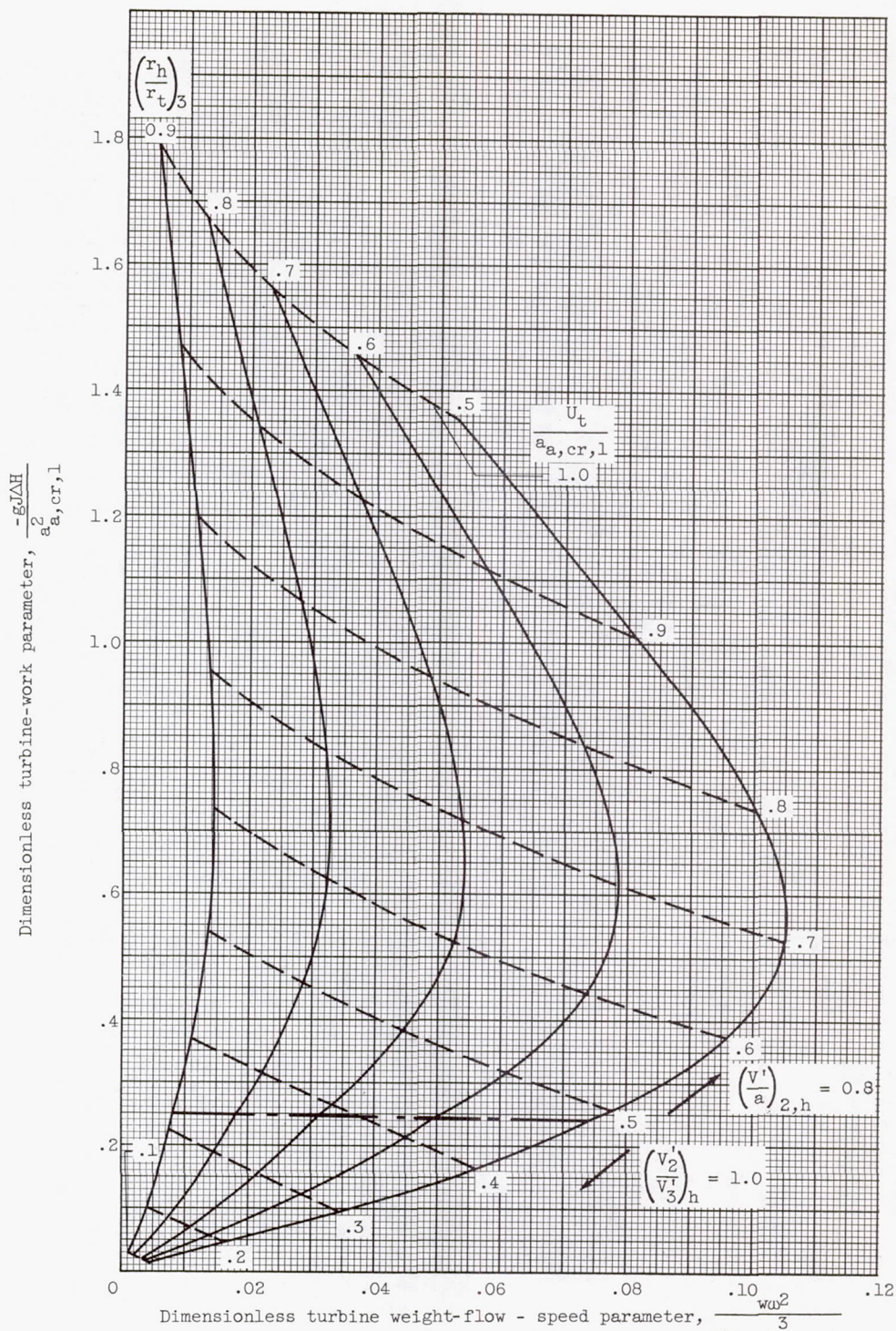
Chart I. - Continued. 1-Stage turbines.



$$2. \left(\frac{v'}{a}\right)_{2,h} \leq 0.8; \left(\frac{v'_2}{v'_3}\right)_h \leq 1.0.$$

$$(b) \text{ Concluded. } \left(\frac{v_z}{a}\right)_{3,m} = 0.6.$$

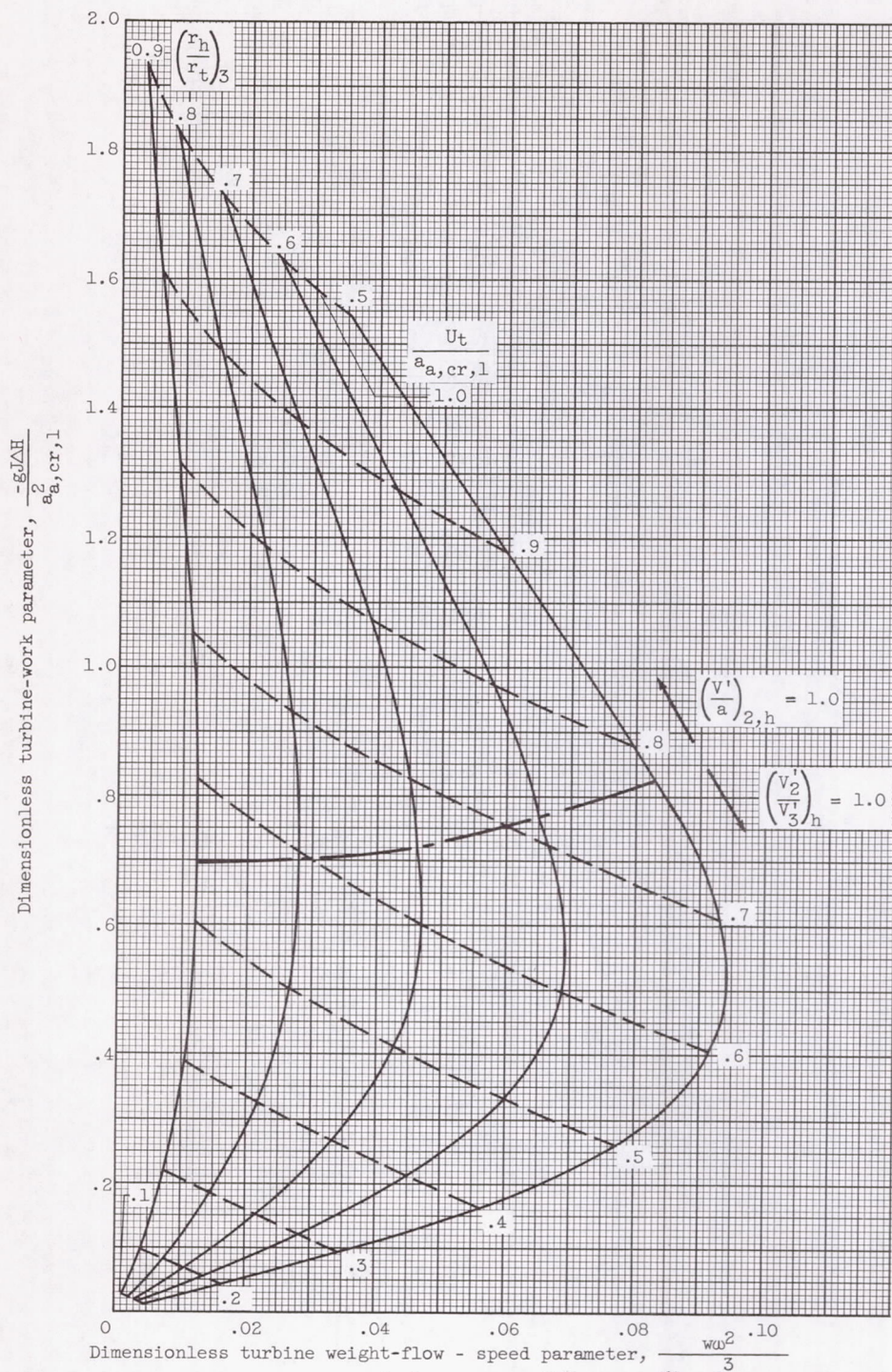
Chart I. - Continued. 1-Stage turbines.



$$1. \left(\frac{v_1'}{a}\right)_{2,h} \leq 0.8; \left(\frac{v_2'}{v_3'}\right)_h \leq 1.0.$$

$$(c) \left(\frac{v_z}{a}\right)_{3,m} = 0.7.$$

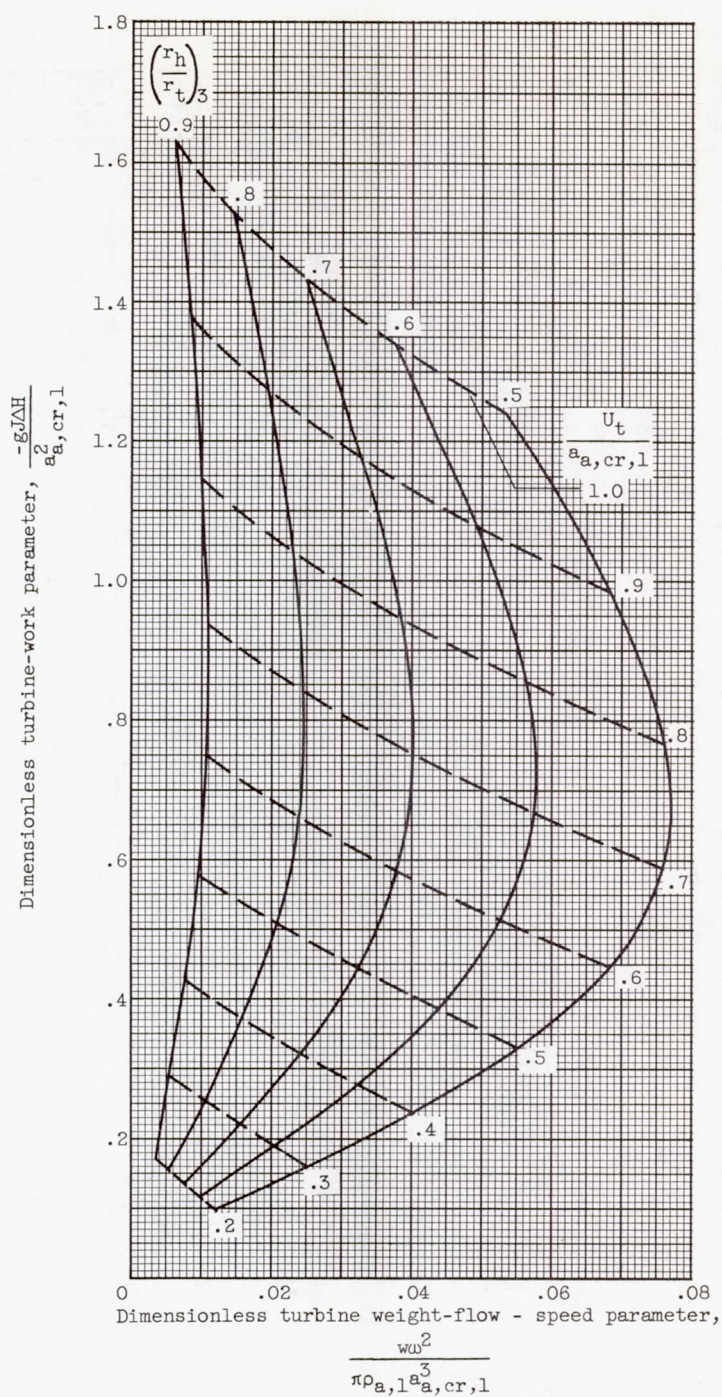
Chart I. - Continued. 1-Stage turbines.



$$2. \left(\frac{v_1'}{a}\right)_{2,h} \leq 1.0; \left(\frac{v_2'}{v_1'}\right)_h \leq 1.0. \quad \pi \rho_{a,1} a_{a,cr,l}$$

$$(c) \text{ Concluded. } \left(\frac{v_z}{a}\right)_{3,m} = 0.7.$$

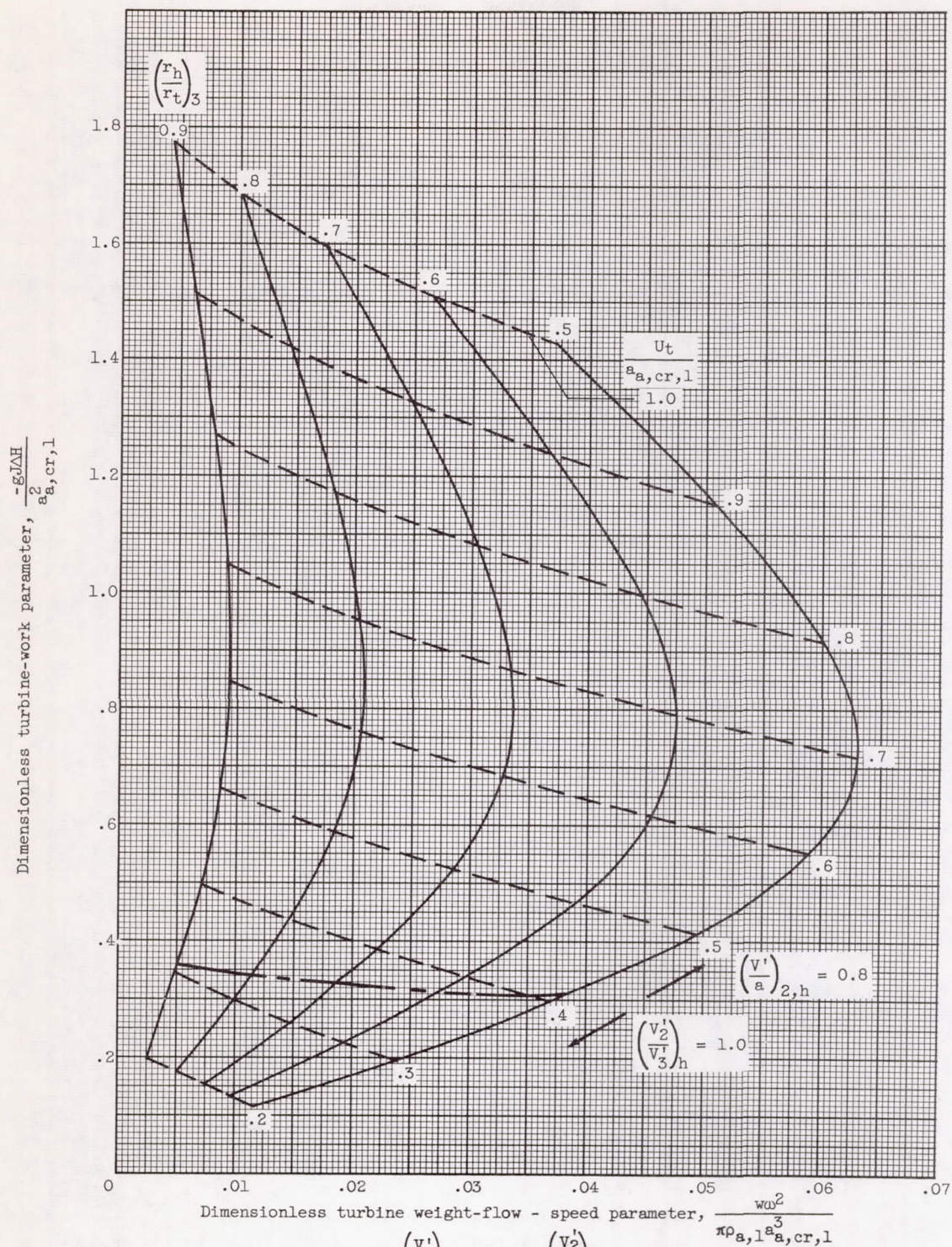
Chart I. - Concluded. 1-Stage turbines.

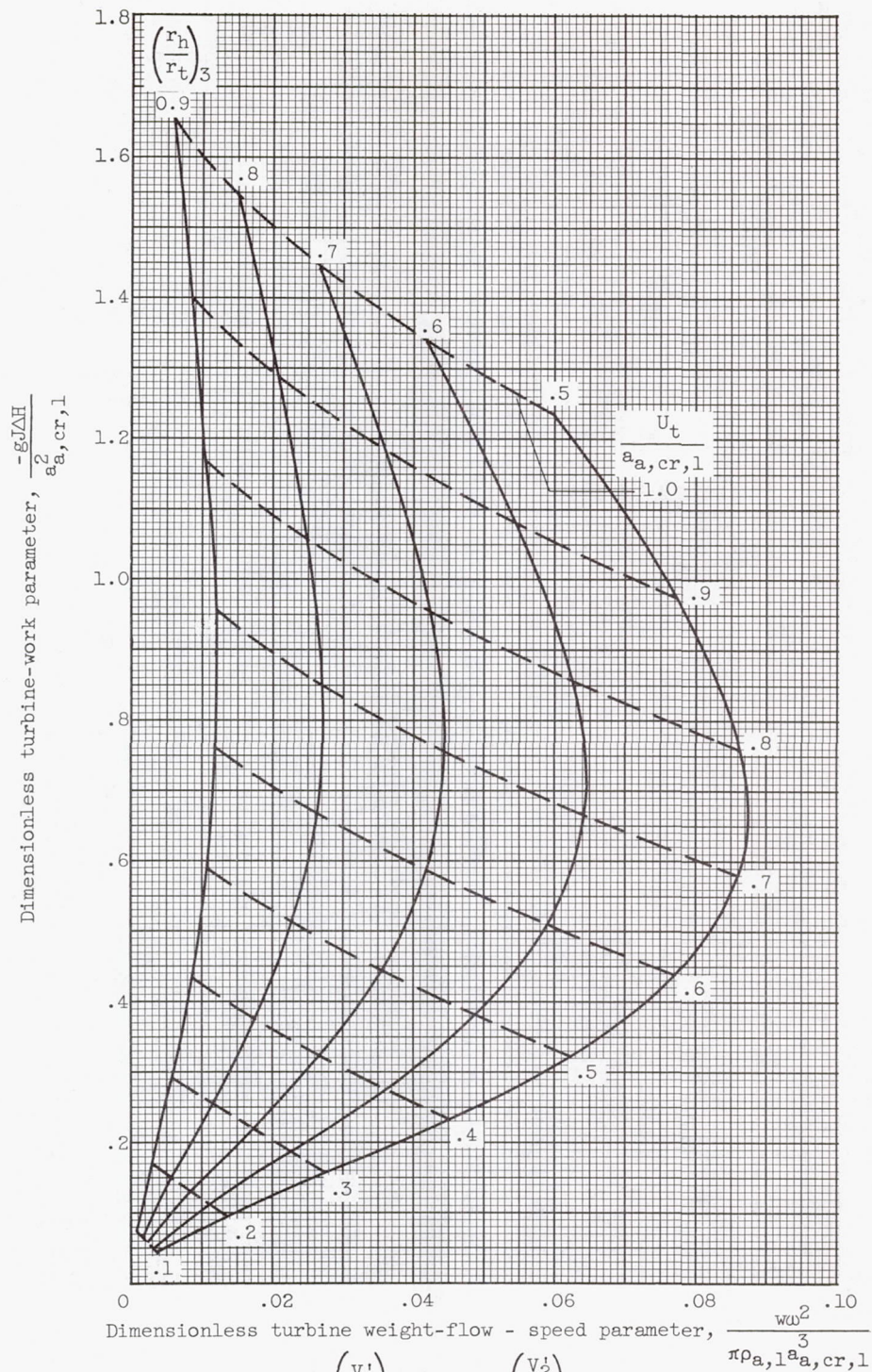


$$1. \left(\frac{v'}{a} \right)_{2,h} = 0.6; \left(\frac{v'_2}{v'_1} \right)_h < 1.0.$$

$$(a) \left(\frac{v_z}{a} \right)_{3,m} = 0.5.$$

Chart II. - $1\frac{1}{2}$ -Stage turbines.

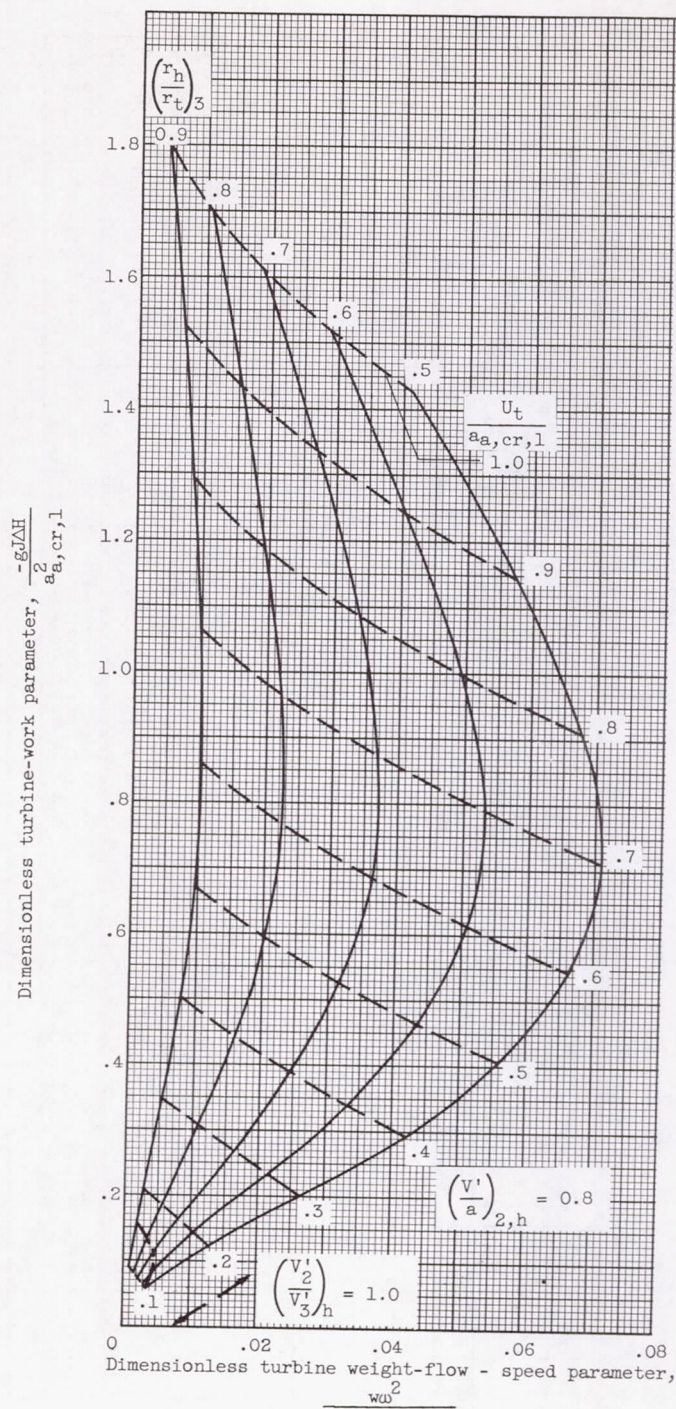
Chart II. - Continued. $1\frac{1}{2}$ Stage turbines.



$$1. \left(\frac{V_1}{a}\right)_{2,h} = 0.6; \left(\frac{V_2}{V_3}\right)_h < 1.0.$$

$$(b) \left(\frac{V_z}{a}\right)_{3,m} = 0.6.$$

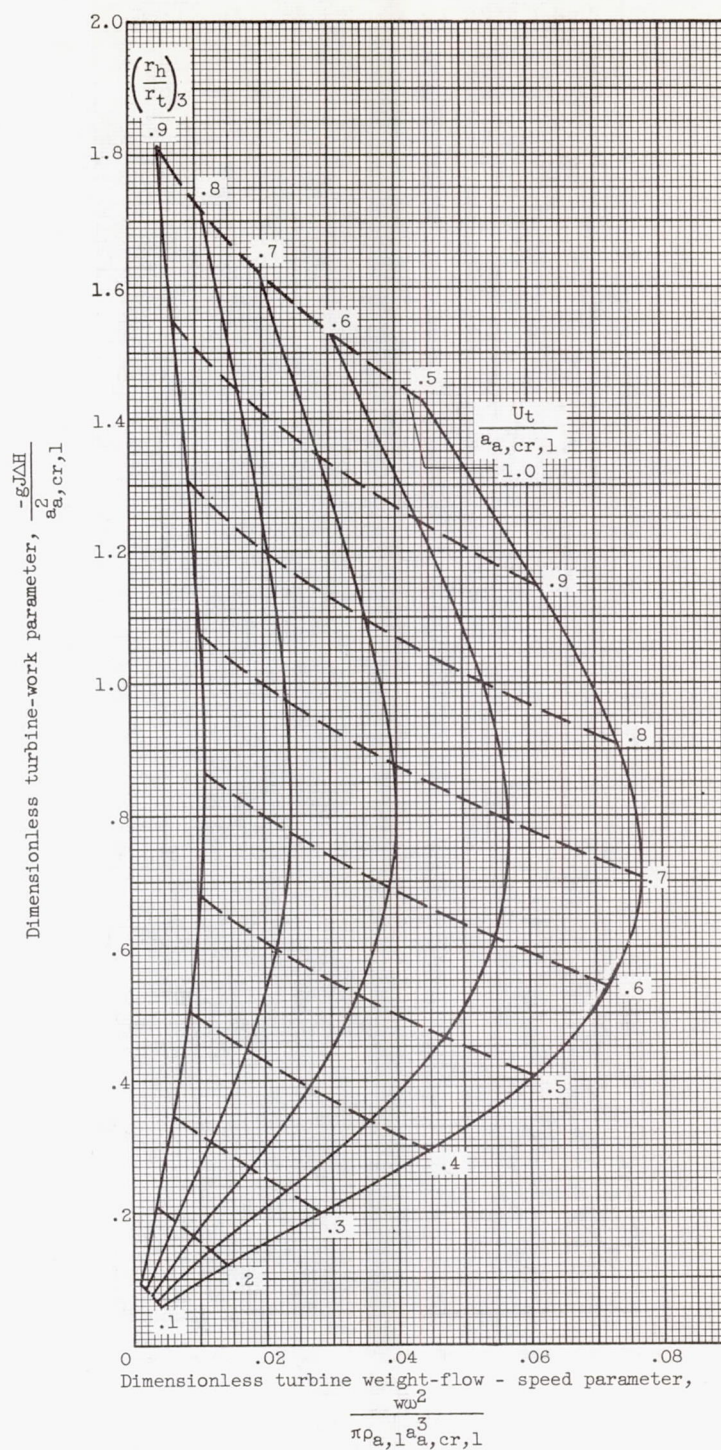
Chart II. - Continued. $1\frac{1}{2}$ -Stage turbines.



$$2. \left(\frac{V'_1}{a}\right)_{2,h} \leq 0.8; \left(\frac{V'_2}{V'_3}\right)_h \leq 1.0.$$

$$(b) \text{ Concluded. } \left(\frac{V_z}{a}\right)_{3,m} = 0.6.$$

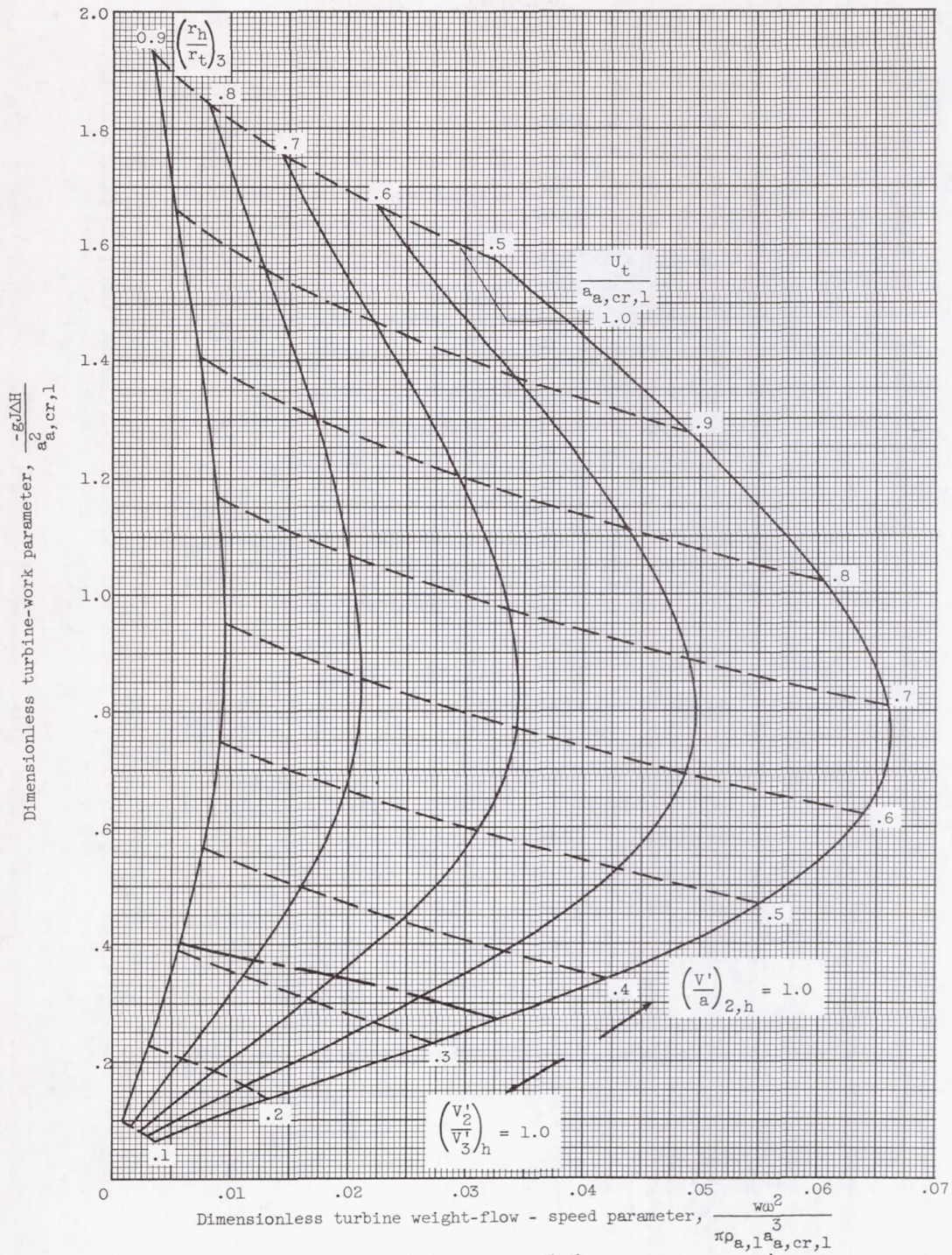
Chart II. - Continued. $\frac{1}{2}$ -Stage turbines.



$$1. \left(\frac{V'}{a} \right)_{2,h} = 0.8; \left(\frac{V'_2}{V'_1} \right)_h < 1.0.$$

$$(c) \left(\frac{V_z}{a} \right)_{3,m} = 0.7.$$

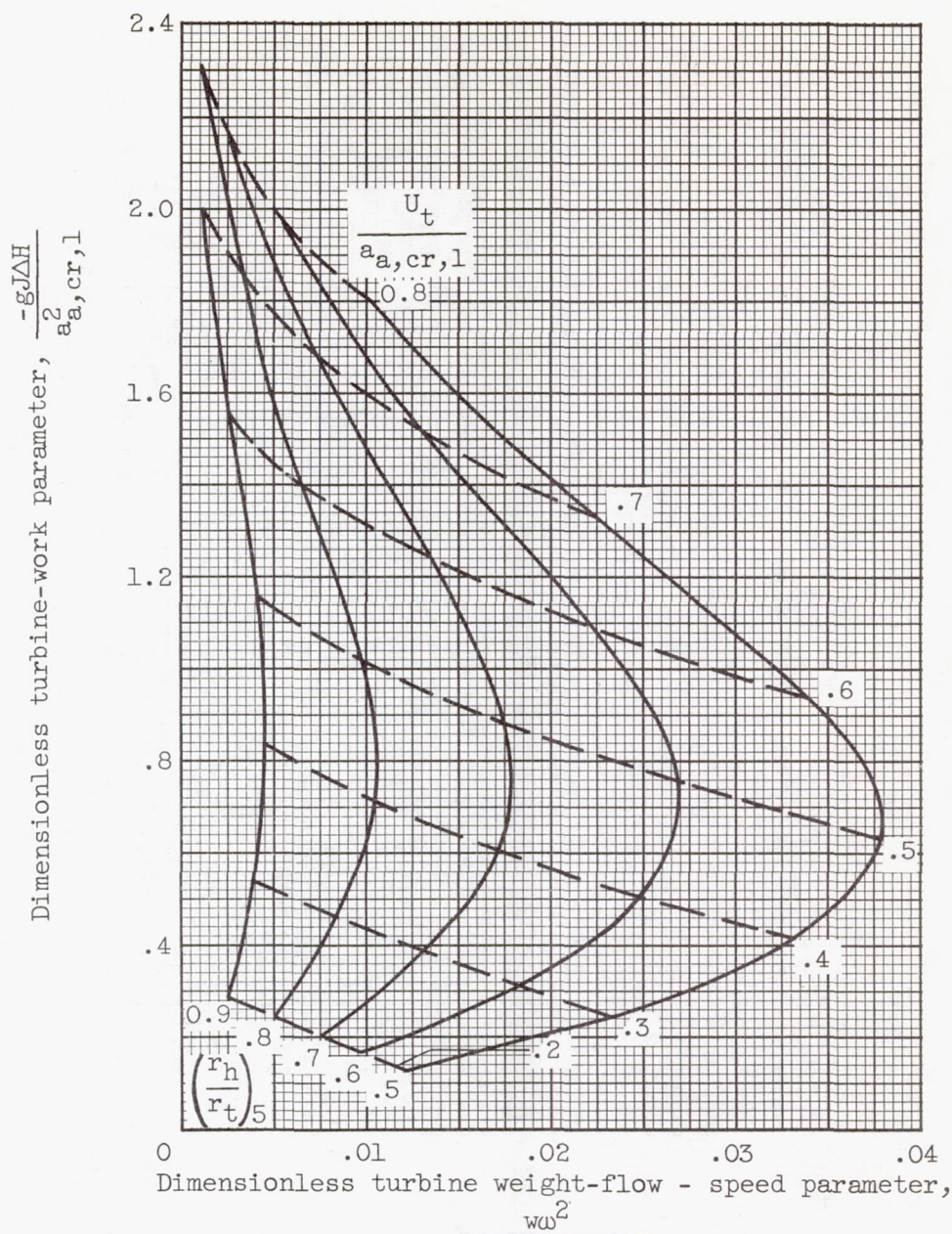
Chart II. - Continued. $\frac{1}{2}$ -Stage turbines.



$$2. \left(\frac{v_1'}{a}\right)_{2,h} \leq 1.0; \left(\frac{v_2'}{v_3'}\right)_h \leq 1.0.$$

$$(c) \text{ Concluded. } \left(\frac{v_z}{a}\right)_{3,m} = 0.7.$$

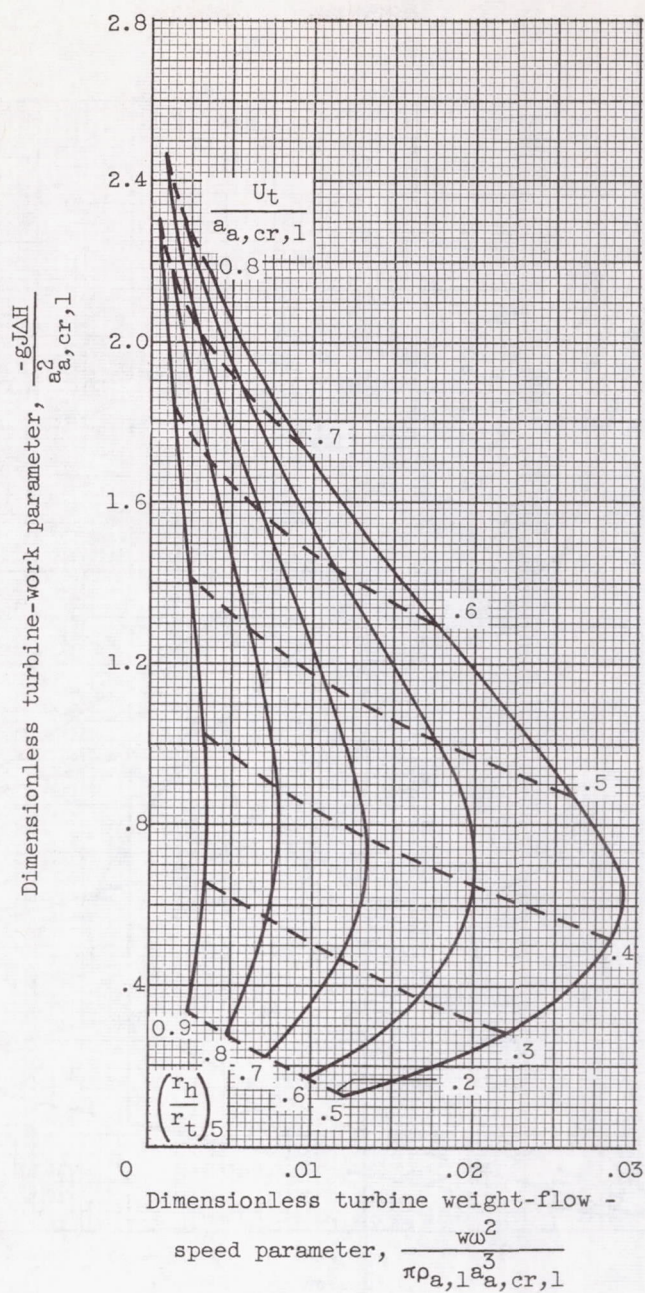
Chart II. - Concluded. $1\frac{1}{2}$ -Stage turbines.



$$1. \left(\frac{V'_1}{a}\right)_{2,h}, \left(\frac{V'_1}{a}\right)_{3,h}, \left(\frac{V'_1}{a}\right)_{4,h} \leq 0.6; \left(\frac{V'_2}{V'_1}\right)_h, \left(\frac{V_3}{V_4}\right)_t, \left(\frac{V'_4}{V'_5}\right)_h \leq 1.0.$$

$$(a) \left(\frac{V_z}{a}\right)_{5,m} = 0.5.$$

Chart III. - 2-Stage turbines.

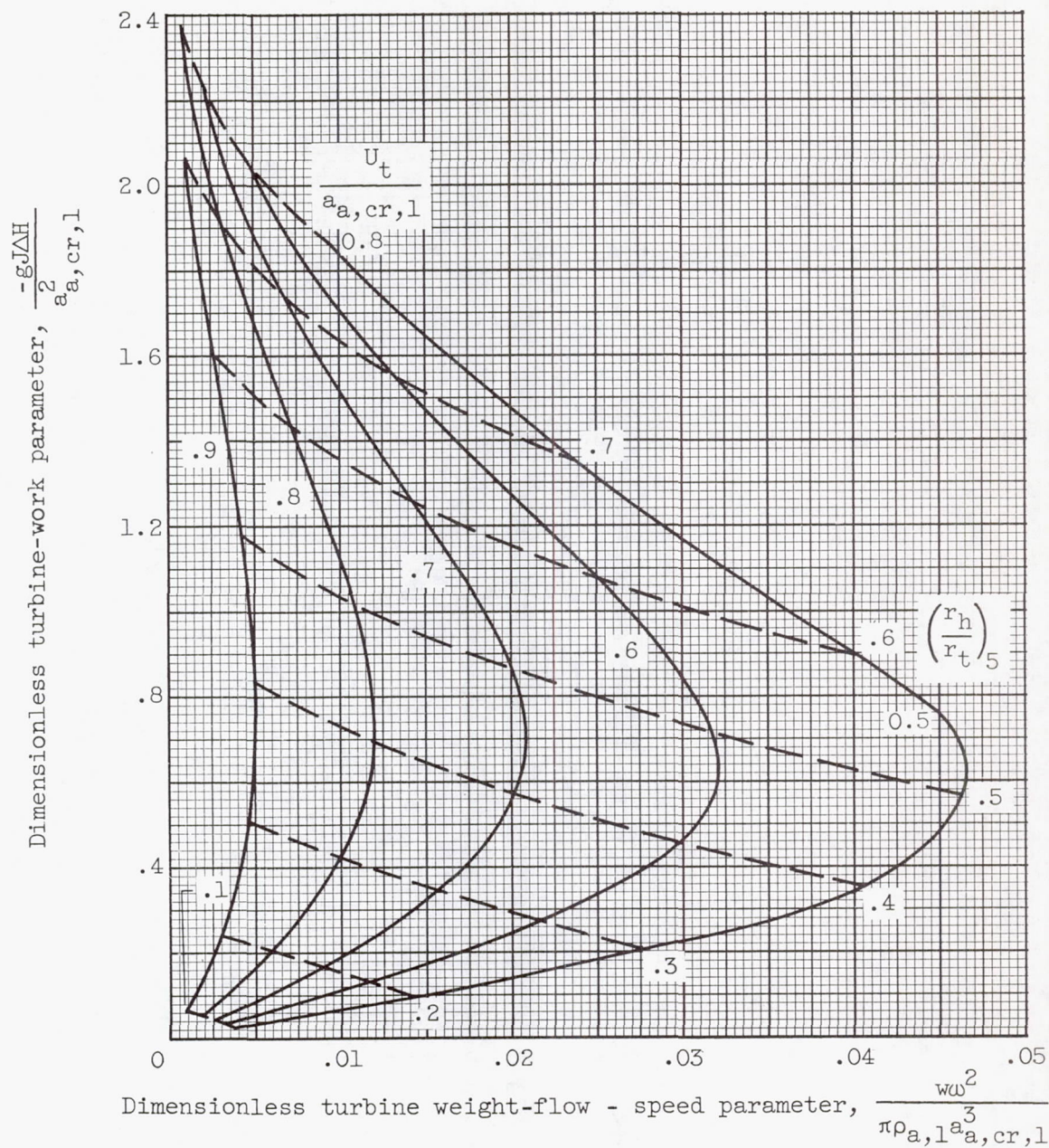


$$2. \left(\frac{V'}{a}\right)_{2,h}, \left(\frac{V'}{a}\right)_{3,h}, \left(\frac{V'}{a}\right)_{4,h} \leq 0.8;$$

$$\left(\frac{V'_2}{V'_3}\right)_h, \left(\frac{V'_3}{V'_4}\right)_t, \left(\frac{V'_4}{V'_5}\right)_h \leq 1.0.$$

$$(a) \text{ Concluded. } \left(\frac{V_z}{a}\right)_{5,m} = 0.5.$$

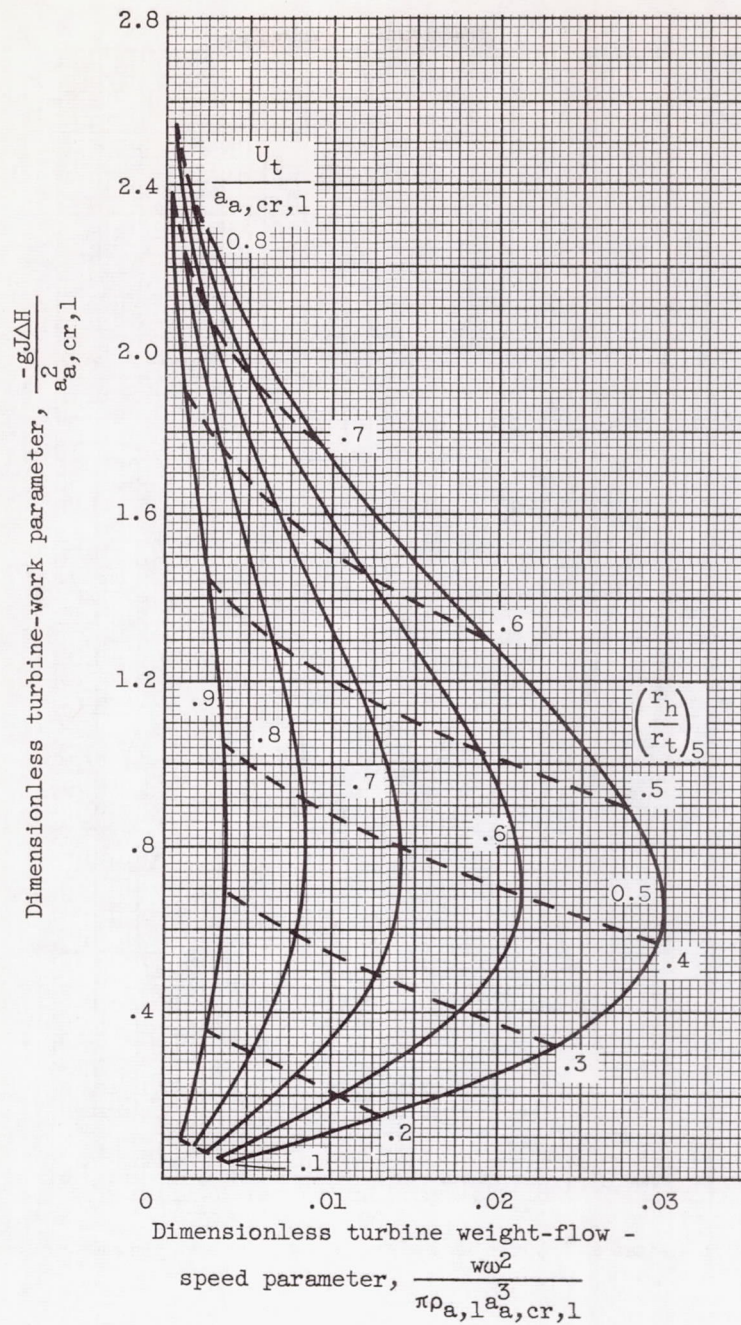
Chart III. - Continued. 2-Stage turbines.



$$1. \left(\frac{V'}{a}\right)_{2,h}, \left(\frac{V}{a}\right)_{3,h}, \left(\frac{V'}{a}\right)_{4,h} \leq 0.6; \left(\frac{V_2'}{V_1'}\right)_h, \left(\frac{V_3}{V_4}\right)_t, \left(\frac{V_4'}{V_1'}\right)_h \leq 1.0.$$

$$(b) \left(\frac{V_z}{a}\right)_{5,m} = 0.6.$$

Chart III. - Continued. 2-Stage turbines.

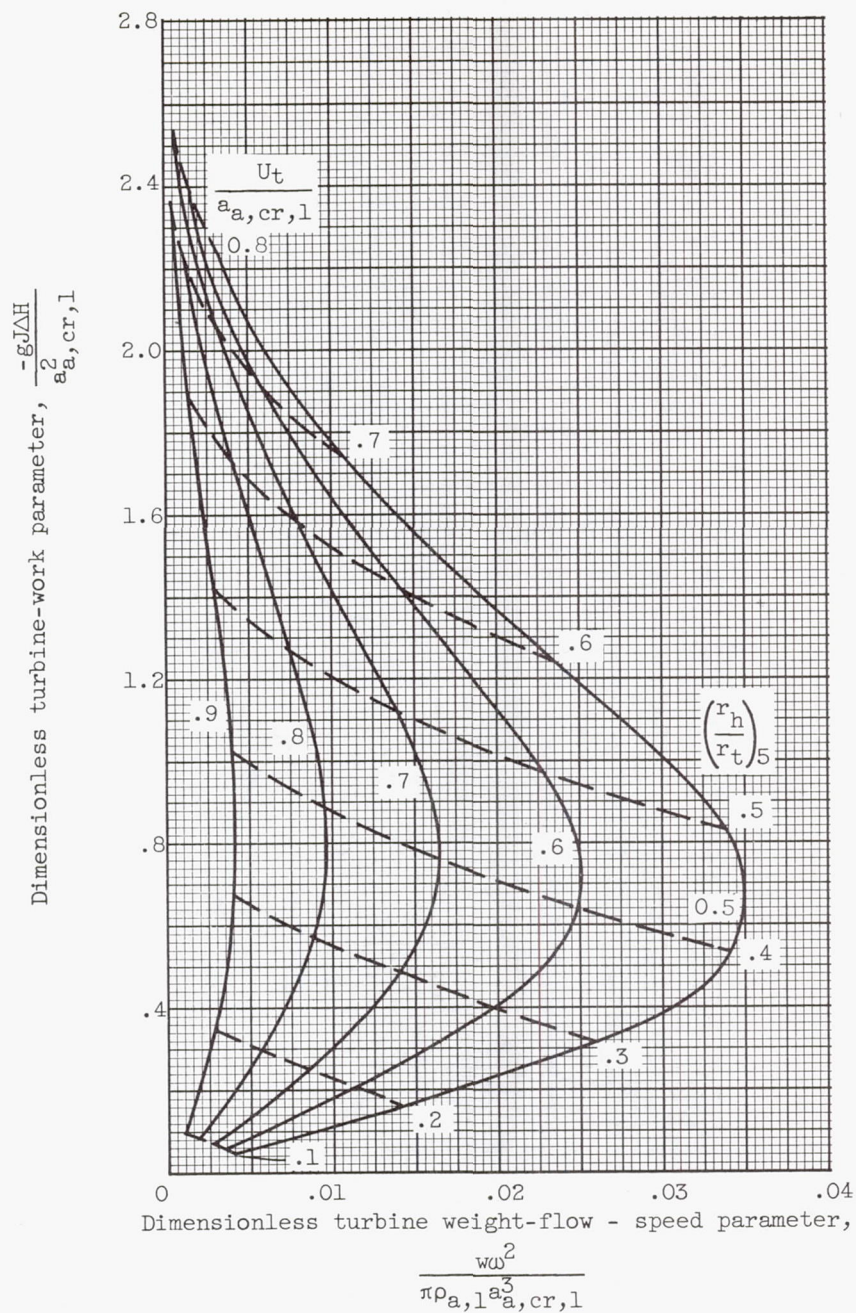


$$2. \left(\frac{V'}{a}\right)_{2,h}, \left(\frac{V}{a}\right)_{3,h}, \left(\frac{V'}{a}\right)_{4,h} \leq 0.8;$$

$$\left(\frac{V'_2}{V'_3}\right)_h, \left(\frac{V_3}{V_4}\right)_t, \left(\frac{V'_4}{V'_5}\right)_h \leq 1.0.$$

$$(b) \text{ Concluded. } \left(\frac{V_z}{a}\right)_{5,m} = 0.6.$$

Chart III. - Continued. 2-Stage turbines.



$$\left(\frac{V'}{a}\right)_{2,h}, \left(\frac{V'}{a}\right)_{3,h}, \left(\frac{V'}{a}\right)_{4,h} \leq 0.8; \left(\frac{V'_2}{V'_3}\right)_h, \left(\frac{V_3}{V_4}\right)_t,$$

$$\left(\frac{V'_4}{V'_5}\right)_h \leq 1.0.$$

$$(c) \left(\frac{V_z}{a}\right)_{5,m} = 0.7.$$

Chart III. - Concluded. 2-Stage turbines.